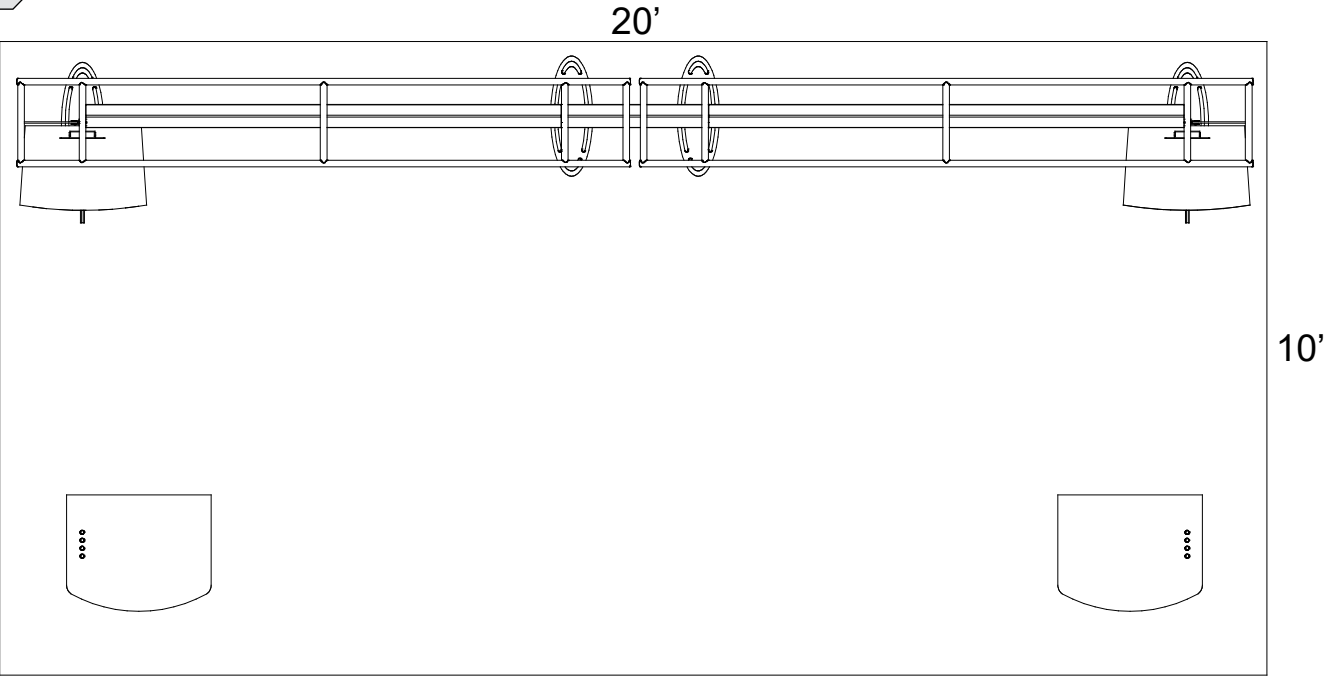
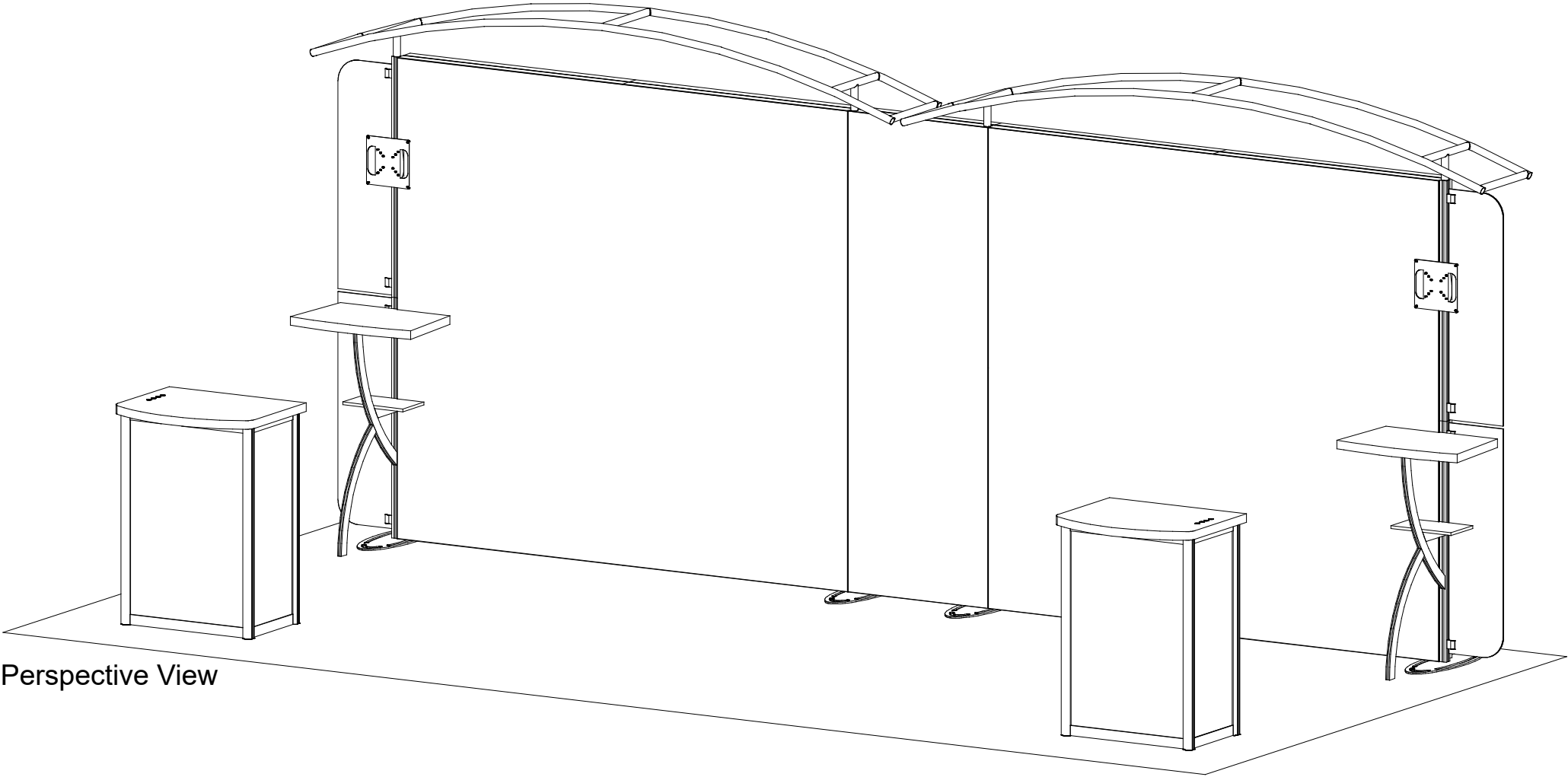


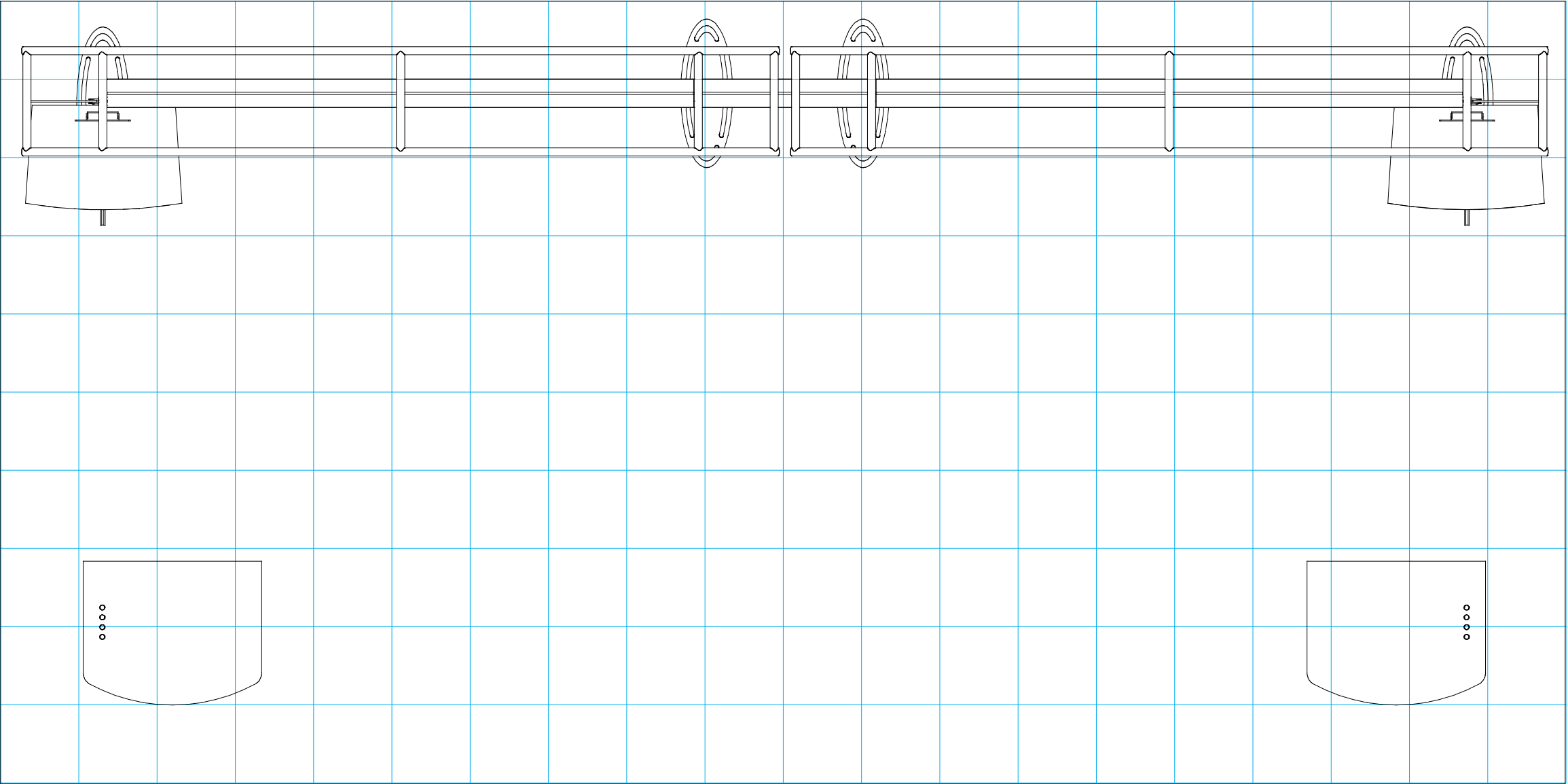


Top View



Perspective View

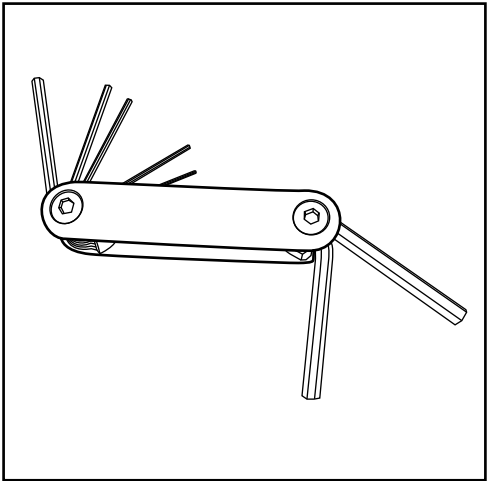
SETUP INSTRUCTIONS



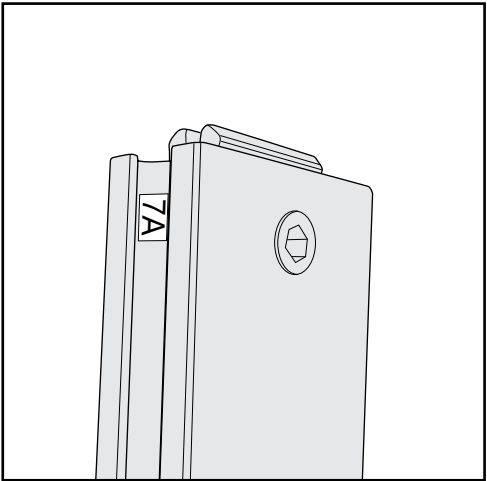
= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly

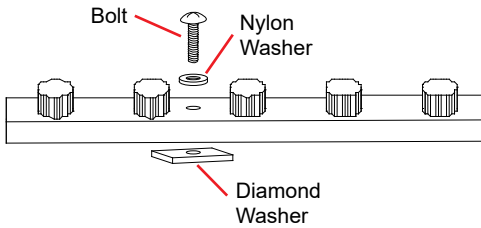


Part Identification - Numbering

Lighting Installation Warning

If utilizing your own hardware, purchase **nylon washers** to prevent metal screw heads from damaging the circuit board.

Keep assembled when packing.

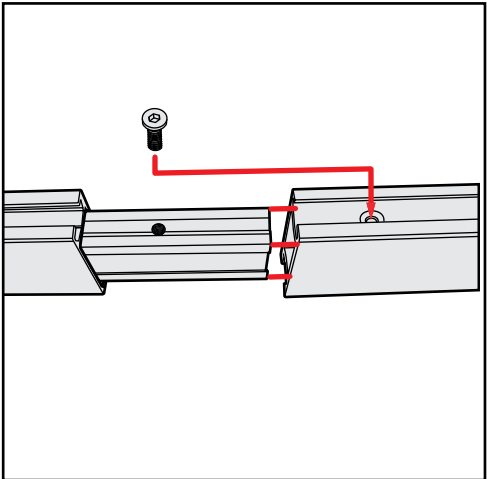


Cleaning & Packing

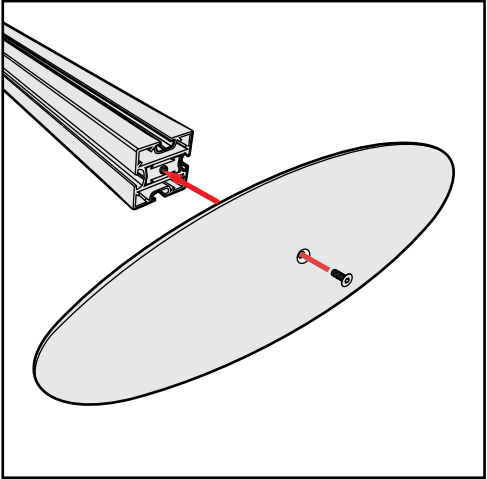
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

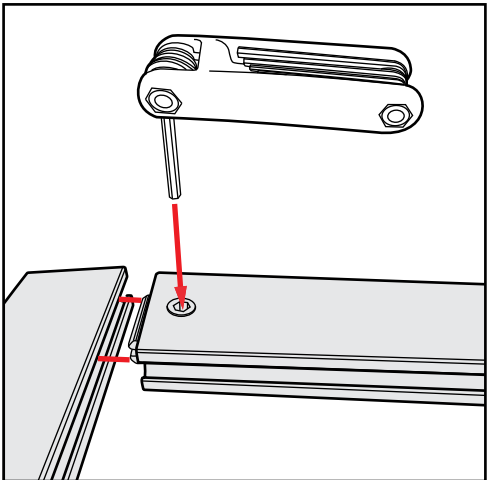
- For loss prevention, tighten all set screws and locks during disassembly.



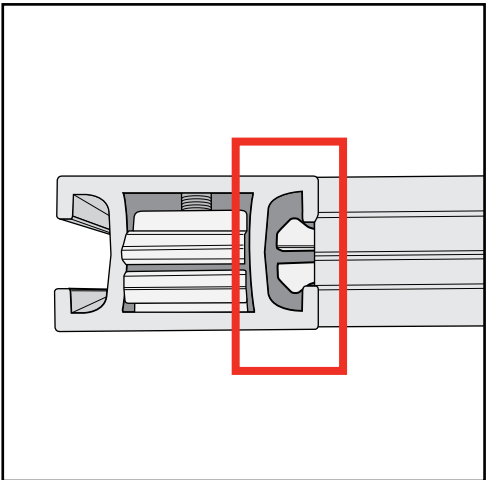
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



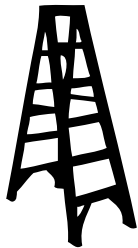
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

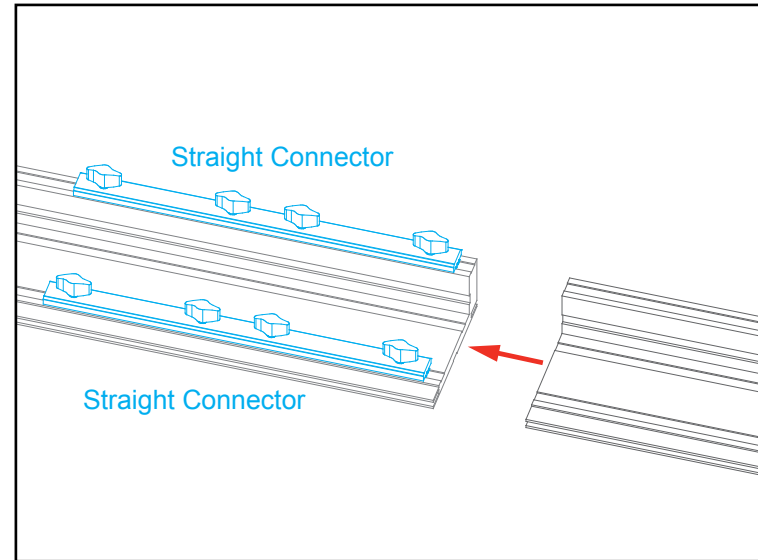


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

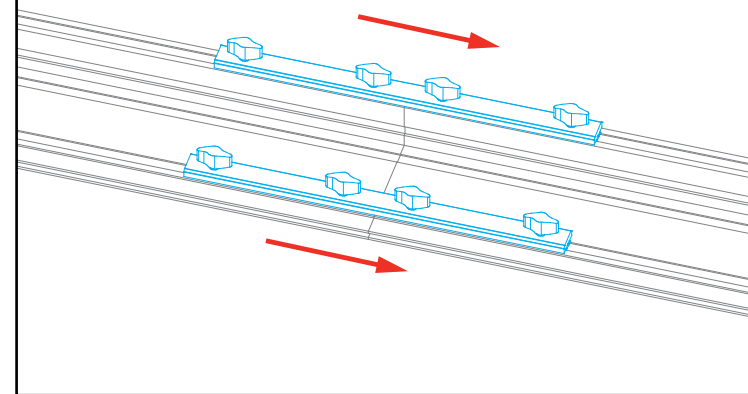
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

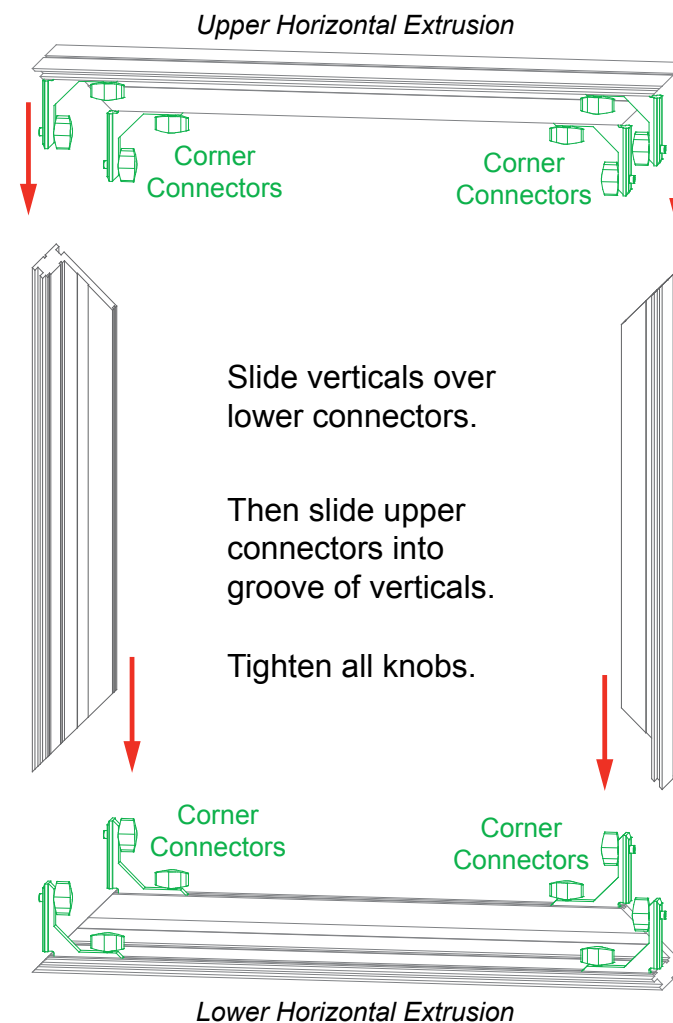
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

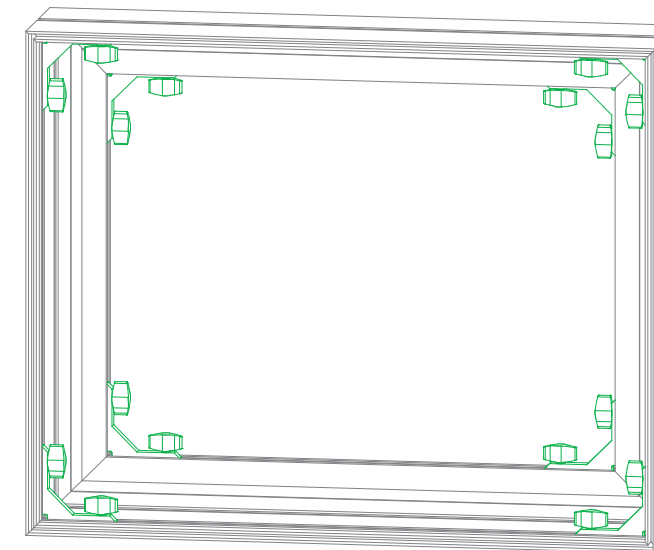
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

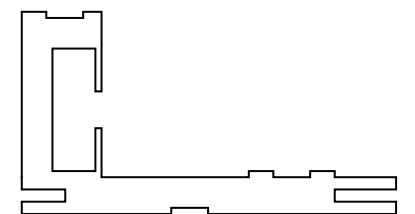


Adjust connectors if necessary to prevent gaps in connection.



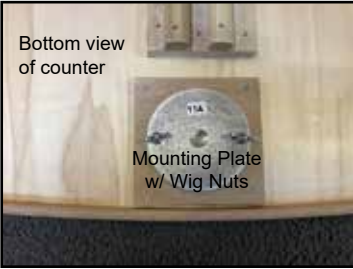
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

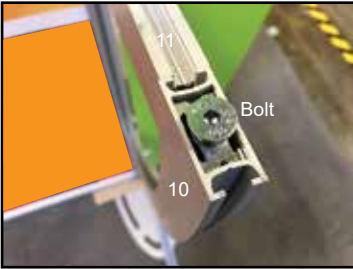


CEI110 Profile

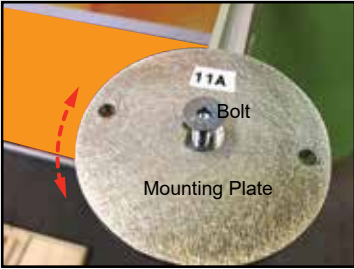
COUNTER ATTACHMENT



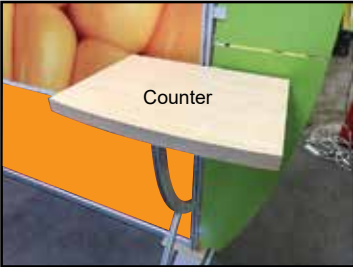
1) Mounting plate & wing nuts, in packed position.



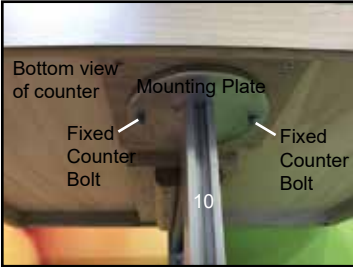
2) Mounting plate bolt in, packed position.



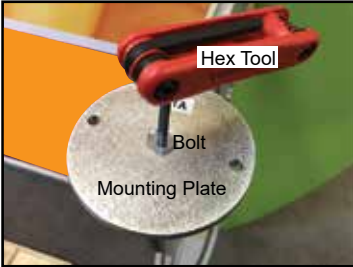
3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



Completed Assembly



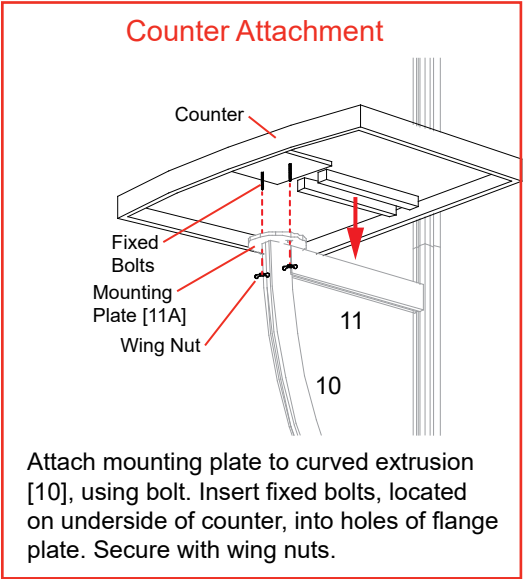
4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.



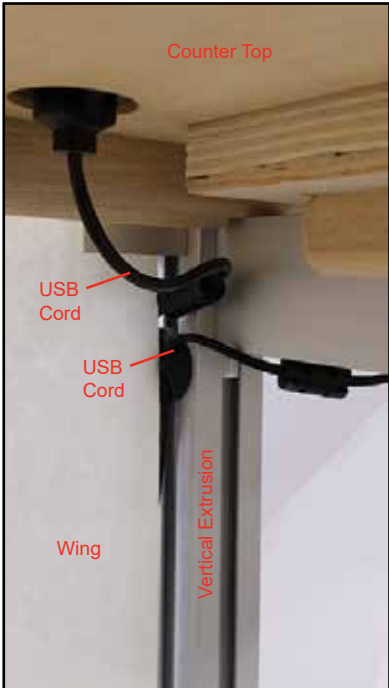
Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

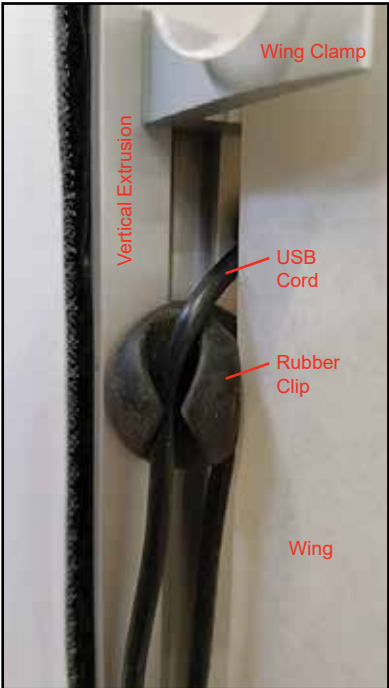
Keep bolt attached to [10], when packing.

USB CORD MANAGEMENT

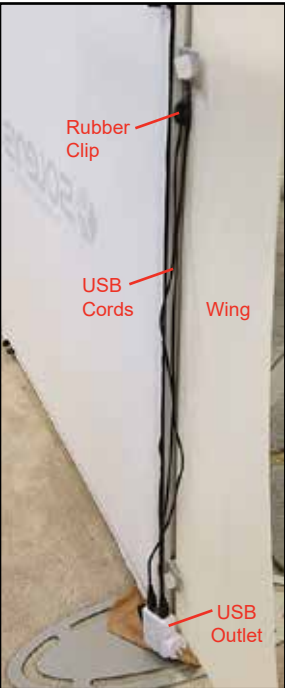
Keep rubber clip attached to vertical extrusion.



Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.



Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.



Cords will hang down to USB outlet.

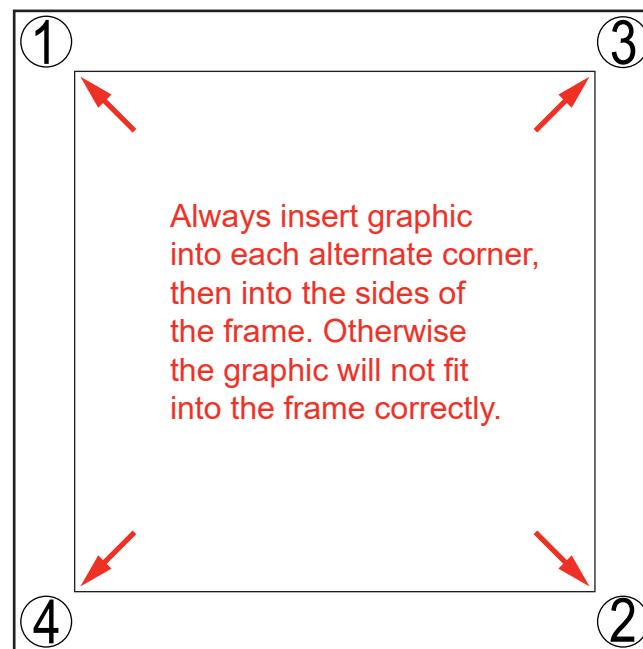


Plug USB cords into USB outlet.

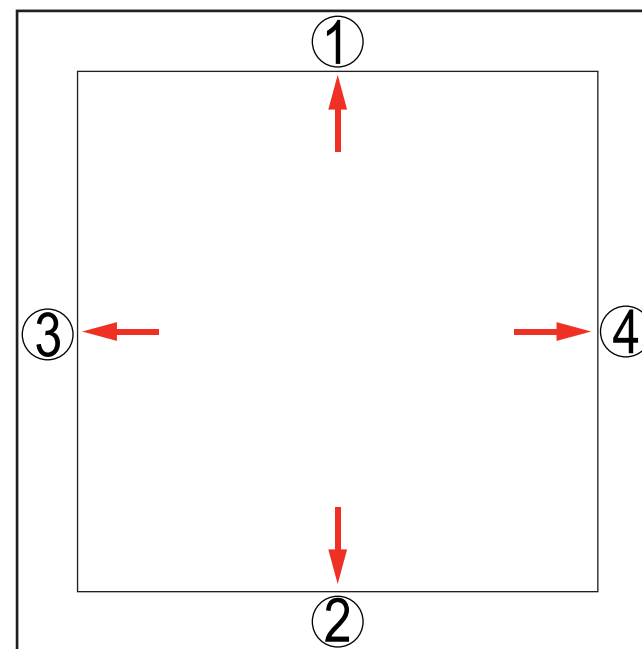
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

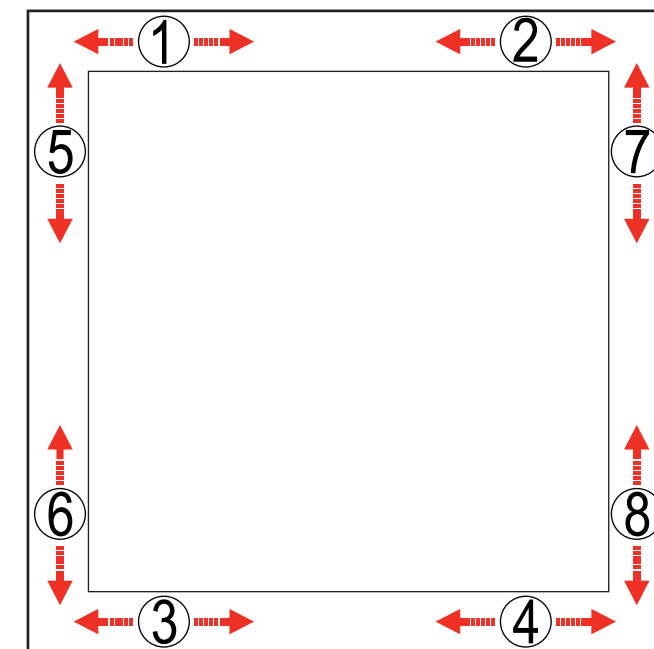
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

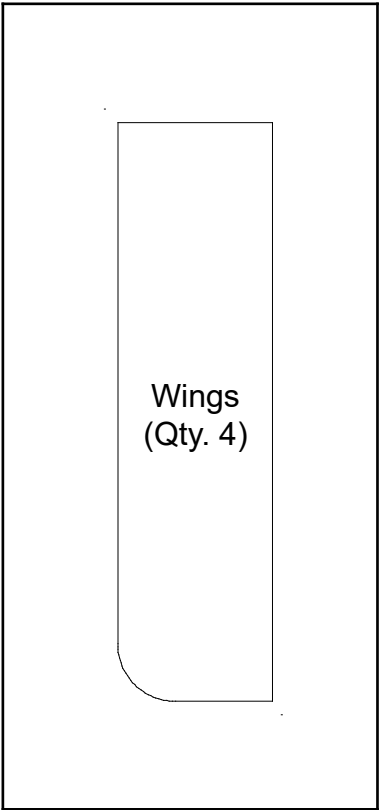


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

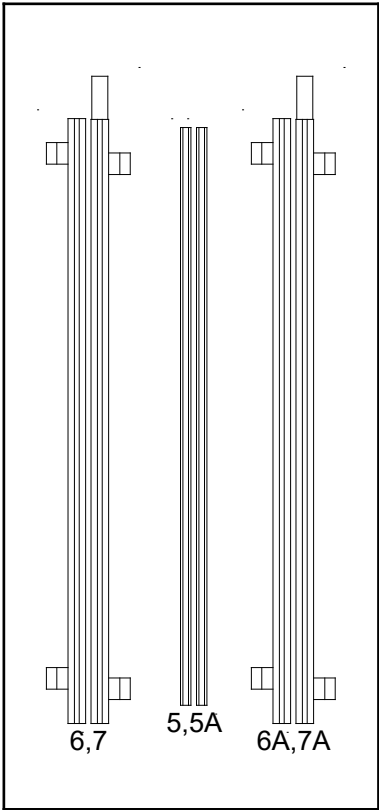
Install video:



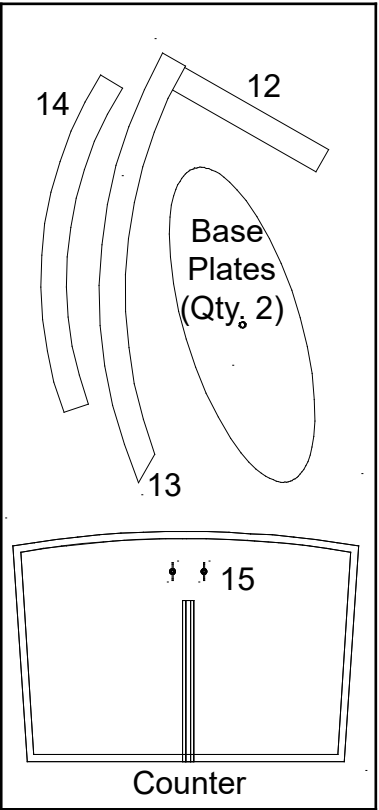
Top View of Each Level



Level 1 (Bottom Level)



Level 2



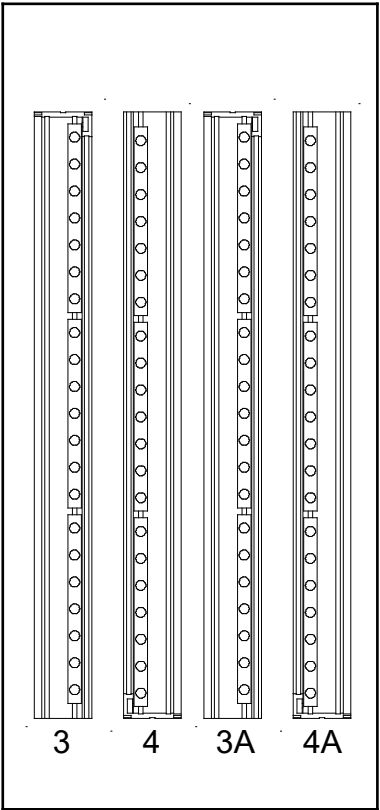
Level 3

Monitor
Mount

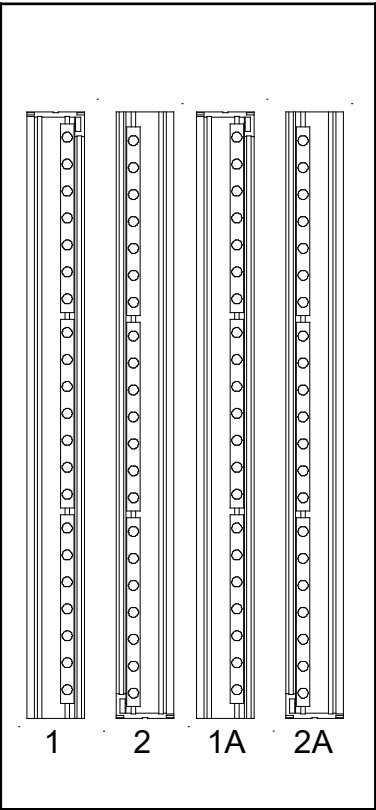
Graphics

Setup Hardware

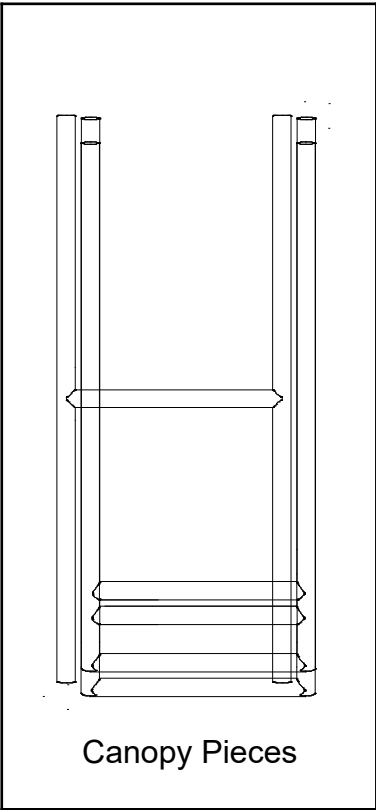
Top View of Each Level



Level 1 (Bottom Level)

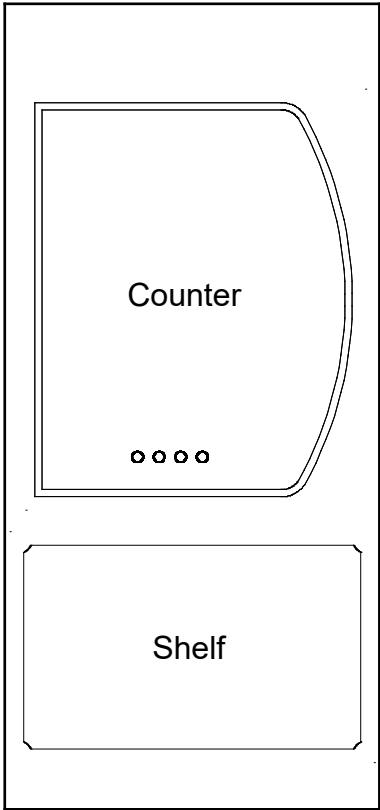


Level 2

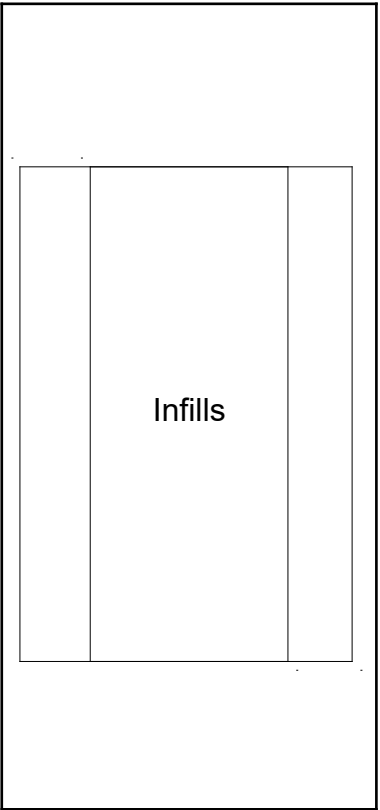


Level 3

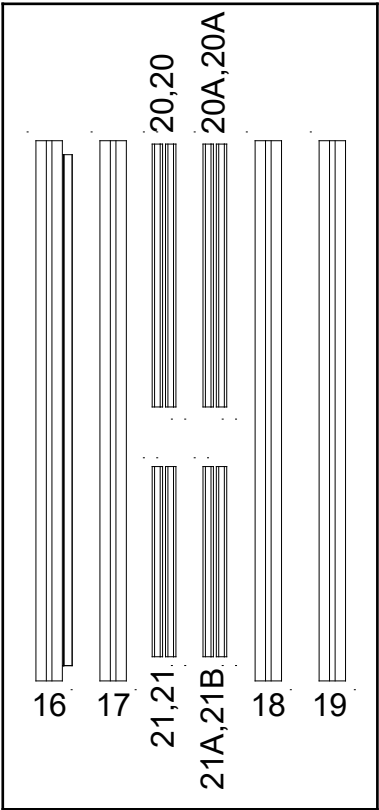
Top View of Each Level



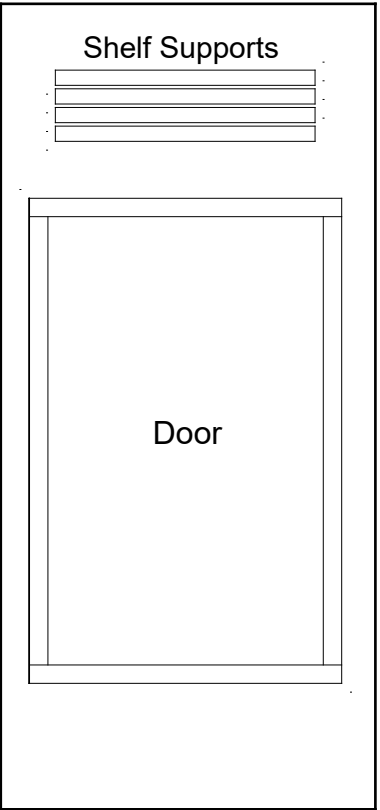
Level 1 (Bottom Level)



Level 2

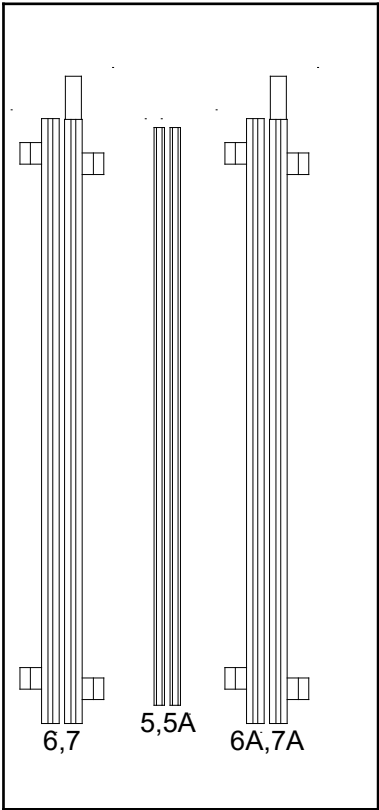


Level 3

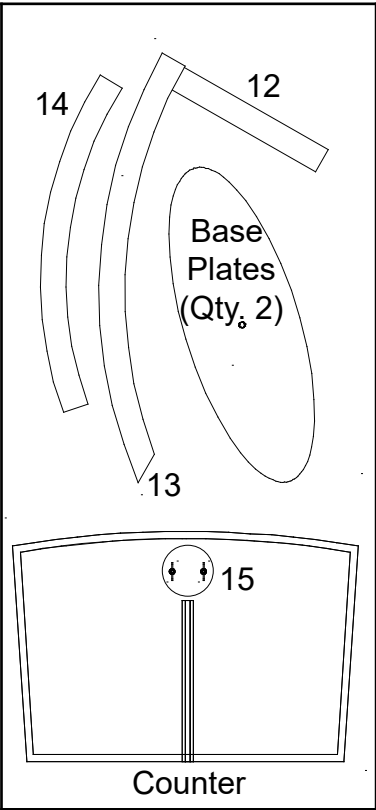


Level 4

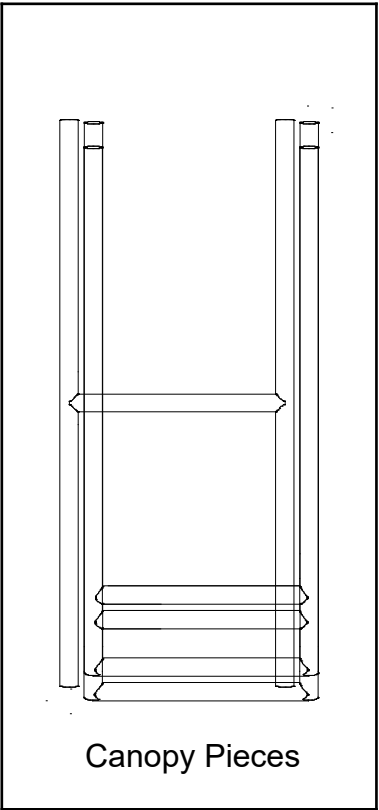
Top View of Each Level



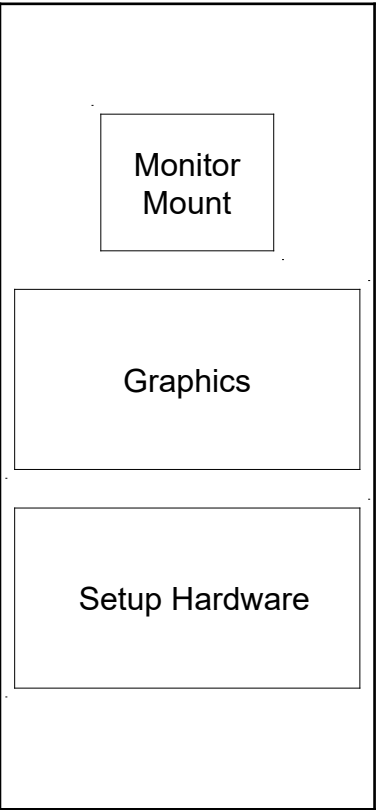
Level 1 (Bottom Level)



Level 2

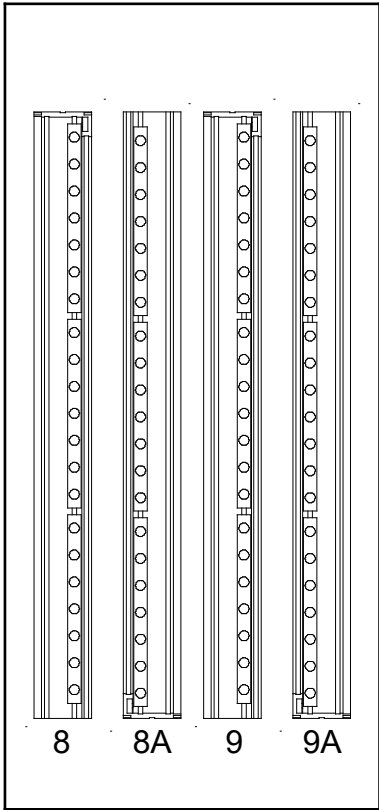


Level 3

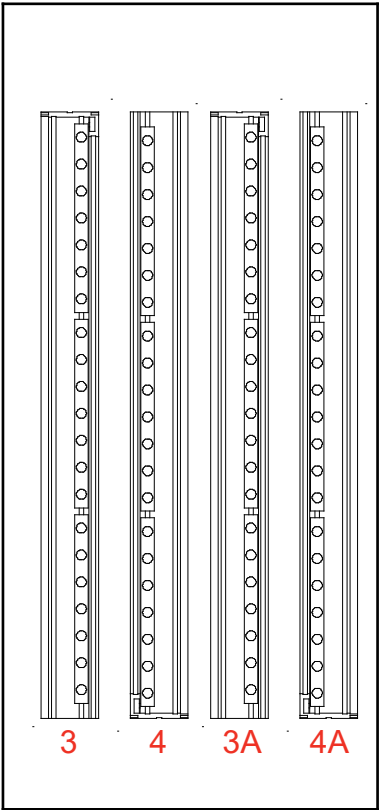


Level 4

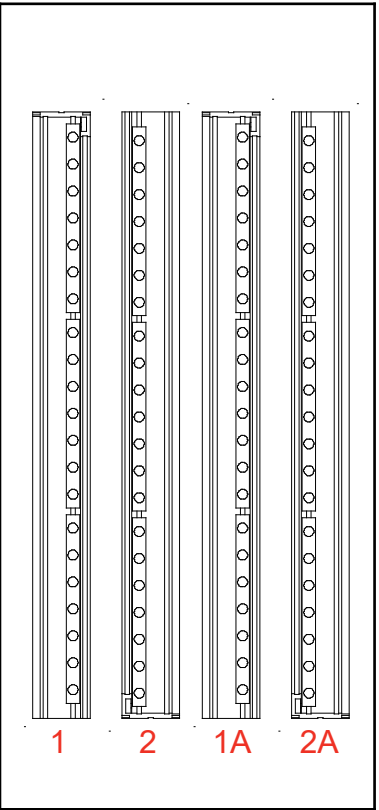
Top View of Each Level



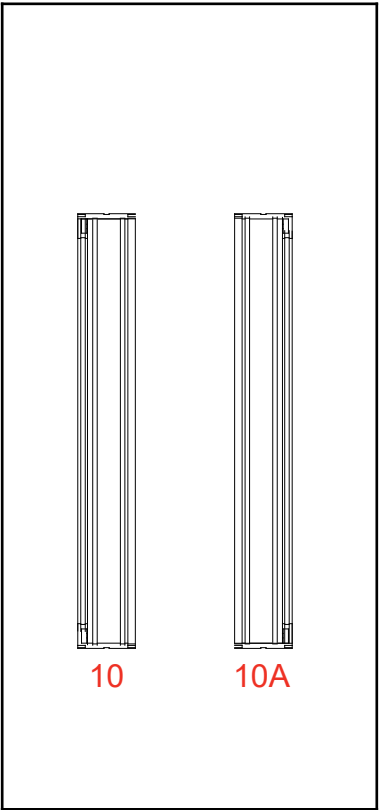
Level 1 (Bottom Level)



Level 2

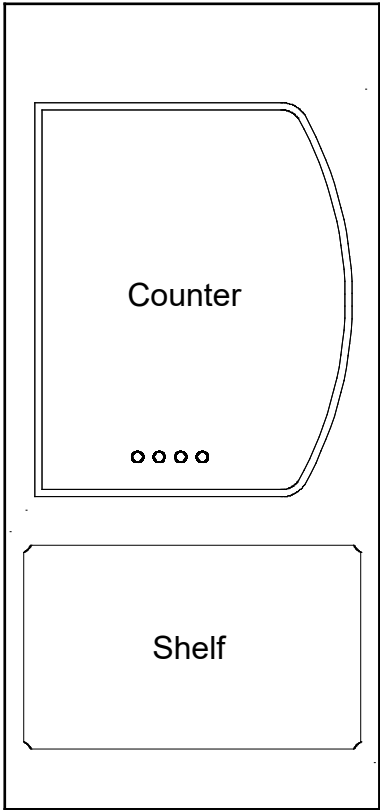


Level 3

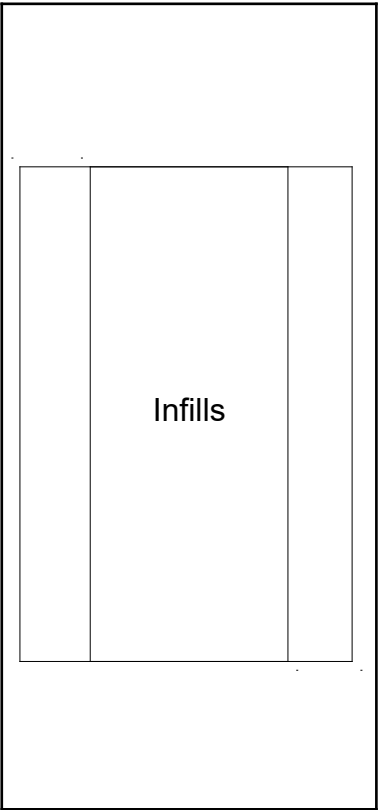


Level 4

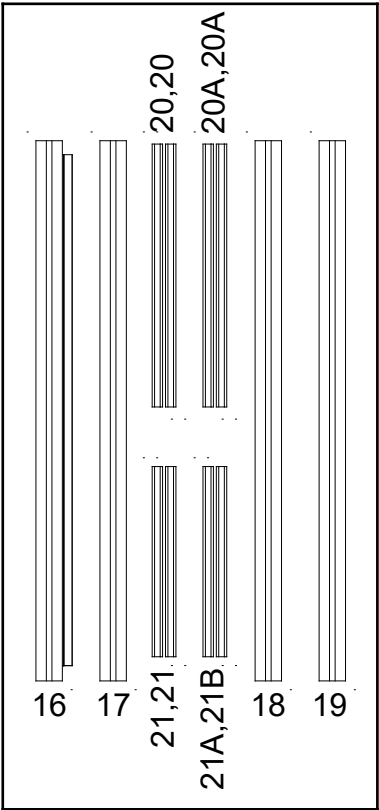
Top View of Each Level



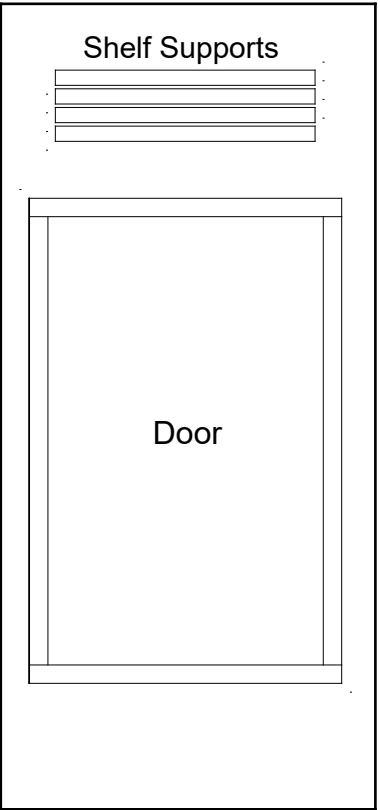
Level 1 (Bottom Level)



Level 2



Level 3



Level 4

Steps:

- 1) Assemble extrusions [1] thru [4A] and [1] thru [4A], flat on floor. See CEI110 Frame Assembly sheet.
- 2) Connect extrusions [5] to [5A]. See Z45 Connection detail.
- 3) Attach assembly [5/5A] into center of assembled frames.
- 4) Assemble extrusions [8] thru [10A], flat on floor. See CEI110 Frame Assembly sheet.
- 5) Connect lighting cords and attach transformers. See Light Connection details.
- 6) Connect verticals [6 to 7] and [6 to 7].
- 7) Attach frame assemblies together, using bolts.
- 8) Connect assembly [6/7] and [6/7] to assembled frames. See V4 Connector (Top View) detail.
- 9) Attach base plates [11] to verticals [6] and [6], using bolts.
- 10) Attach base plates [11] to horizontal [10] using bolts, washers, and wing nuts.
- 11) Install SEG graphics to assembled frames. See SEG Installation sheet for instruction.

Item	Qty.	Description
1,1A,1,1A	1,1	42" CEI110 Vertical Extrusion
2,2A,2,2A	1,1	42" CEI110 Vertical Extrusion
3,3A,3,3A	1,1,1,1	45" CEI110 Horizontal Extrusion
4,4A,4,4A	1,1,1,1	45" CEI110 Horizontal Extrusion
5,5A	2,2	40.177" Z45 Vertical Extrusion
6,6	1,1	42" S40 Vertical Extrusion
7,7	1,1	42" S40 Vertical Extrusion w/ Canopy Mount
8,8A	1,1	42" CEI110 Vertical Extrusion
9,9A	1,1	42" CEI110 Vertical Extrusion
10,10A	1,1	28" CEI110 Horizontal Extrusion
11	4	Base Plate

*** V4 Connector (Top View)**

Attach V4 connector to S40 with set screws. Attach CEI110 to V4, using screw.

*** Z45 Connection**

Insert connector into extrusions. Secure with set screws.

To prevent product loss, keep all screws attached to connector, after disassembling.

Keep canopy mounts attached to [7] and [7], when packing.

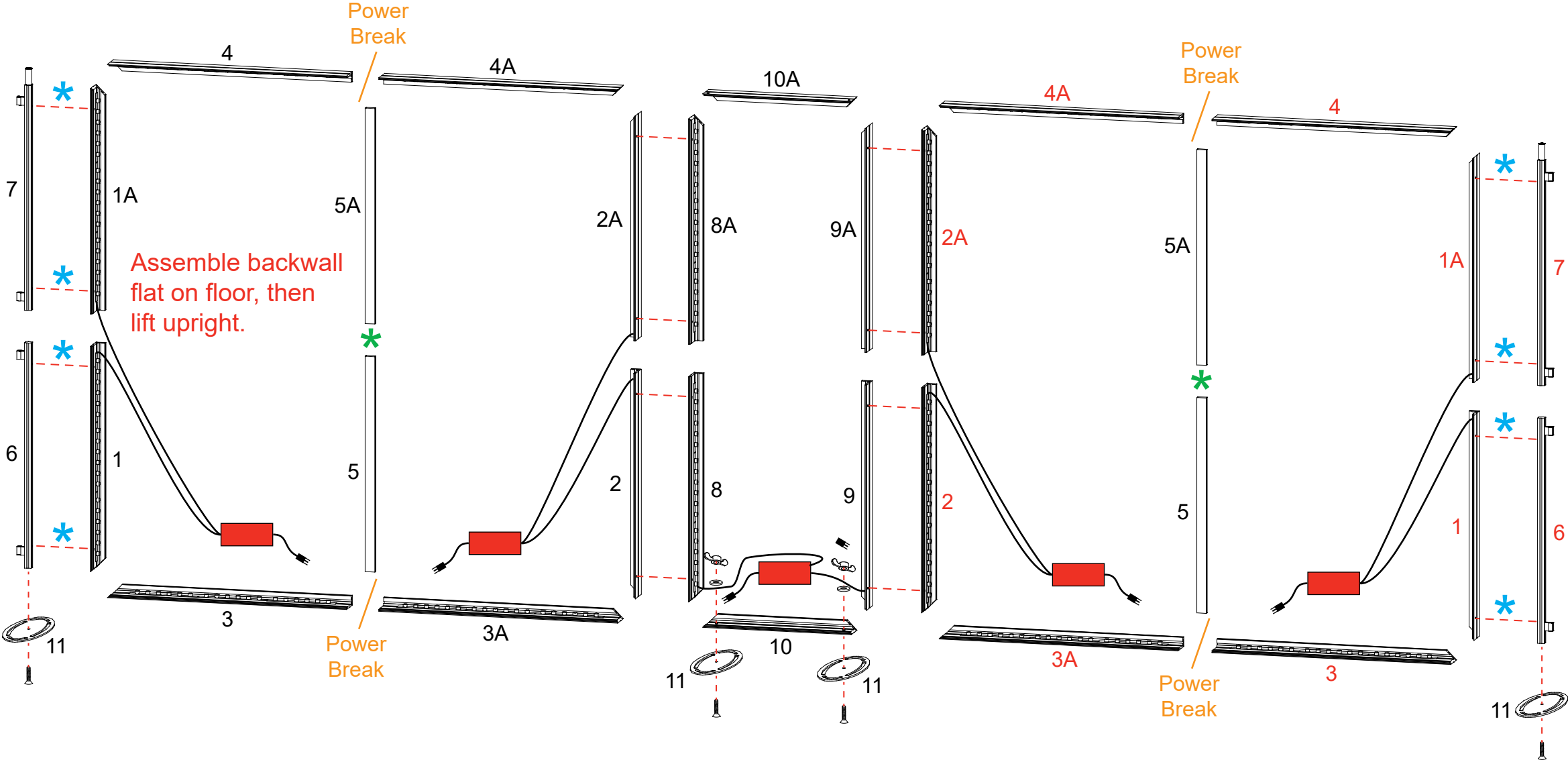
Keep clamps attached to [6] [7] [6] and [7], when packing.

Light to Light Attachment

Light to Transformer Attachment

Transformer
144W / 6 Amp / 24V

Maximum of 7 lights per chain,
11 lights per Transformer



AERO

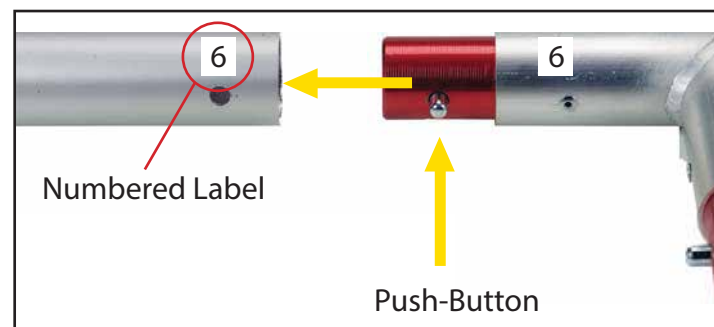
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

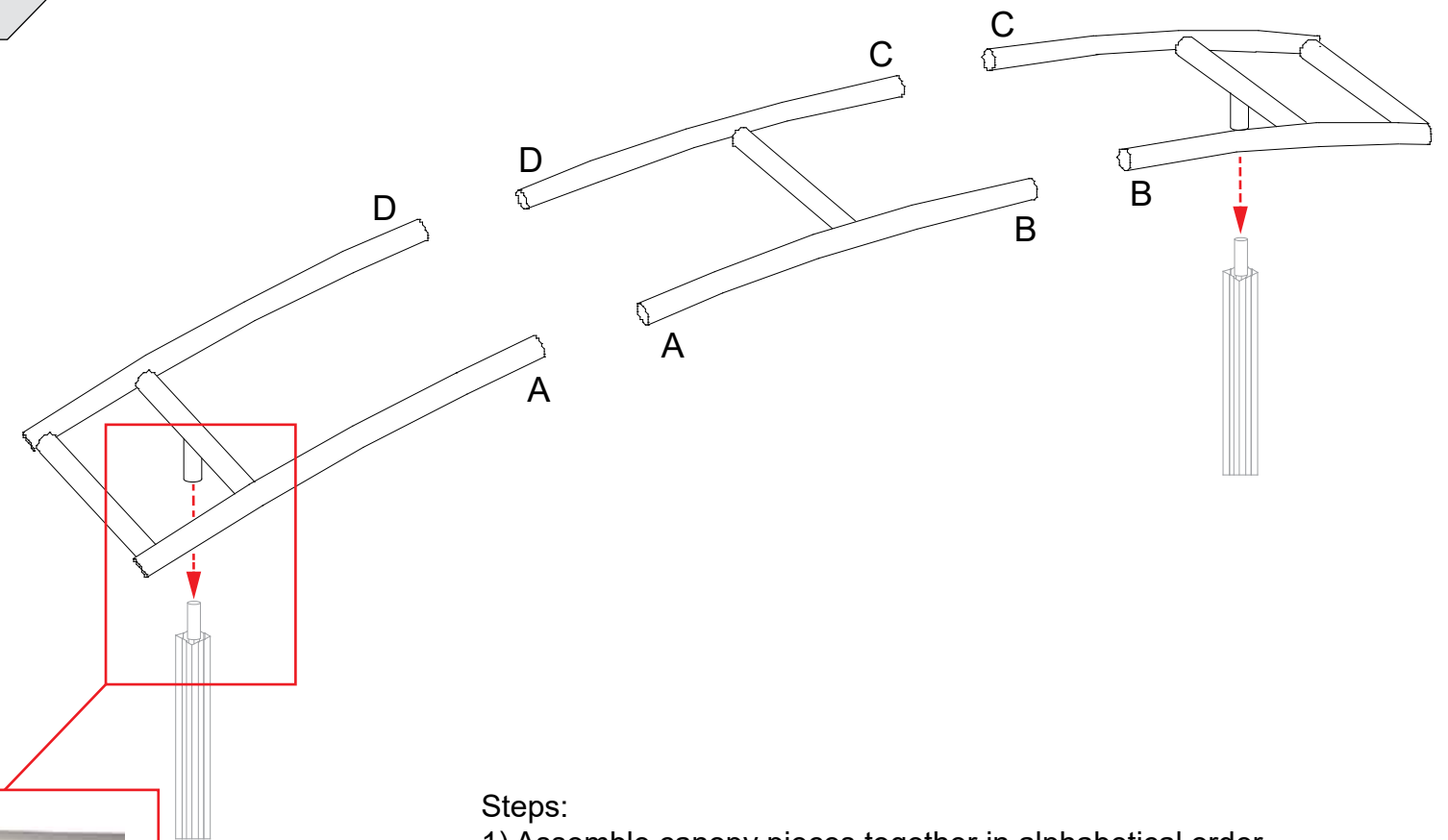
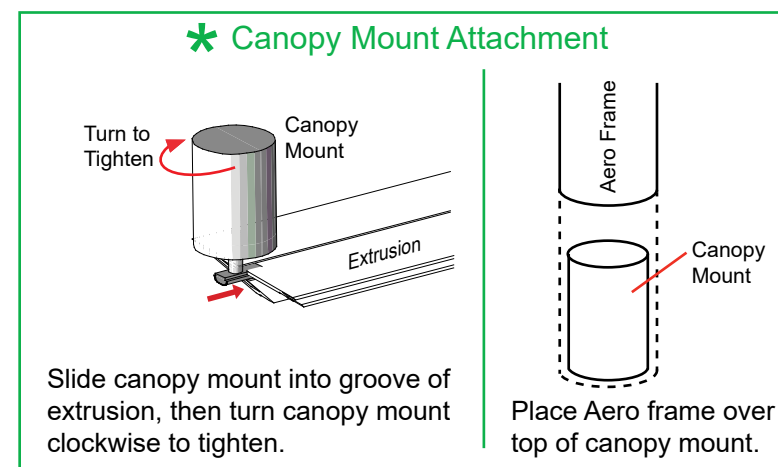
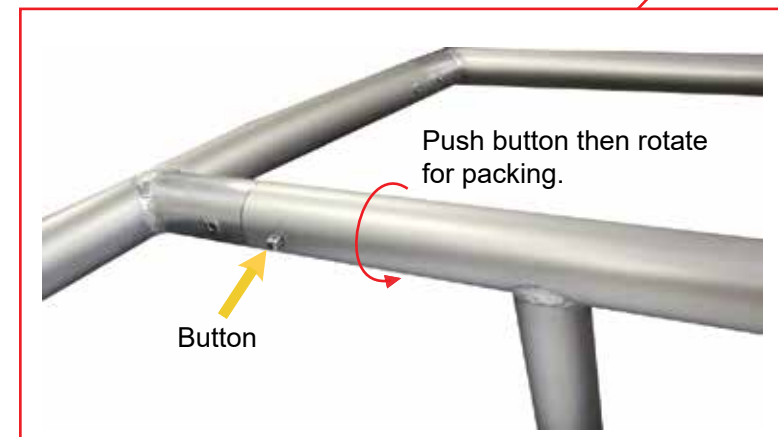
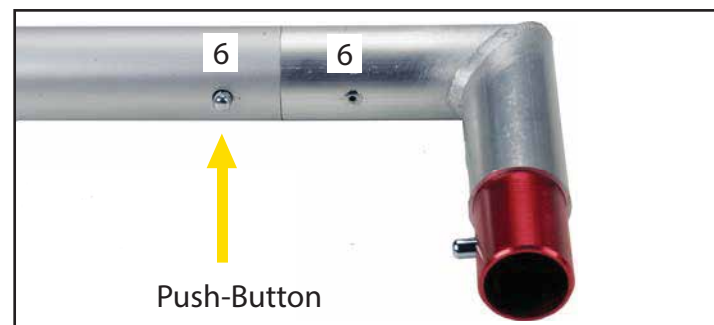
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

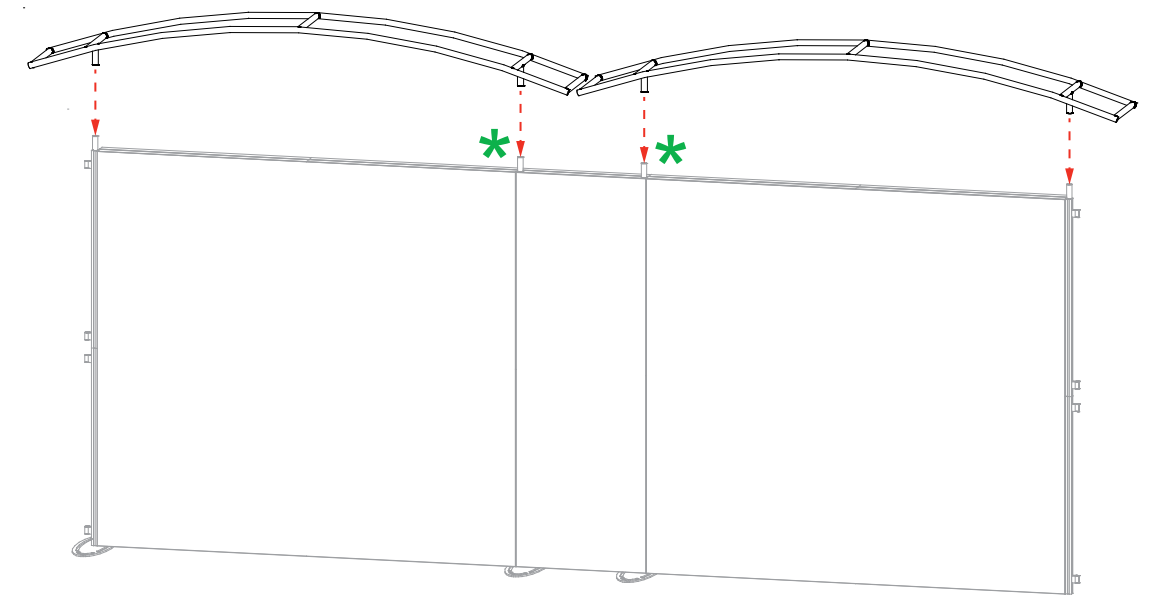


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



Steps:

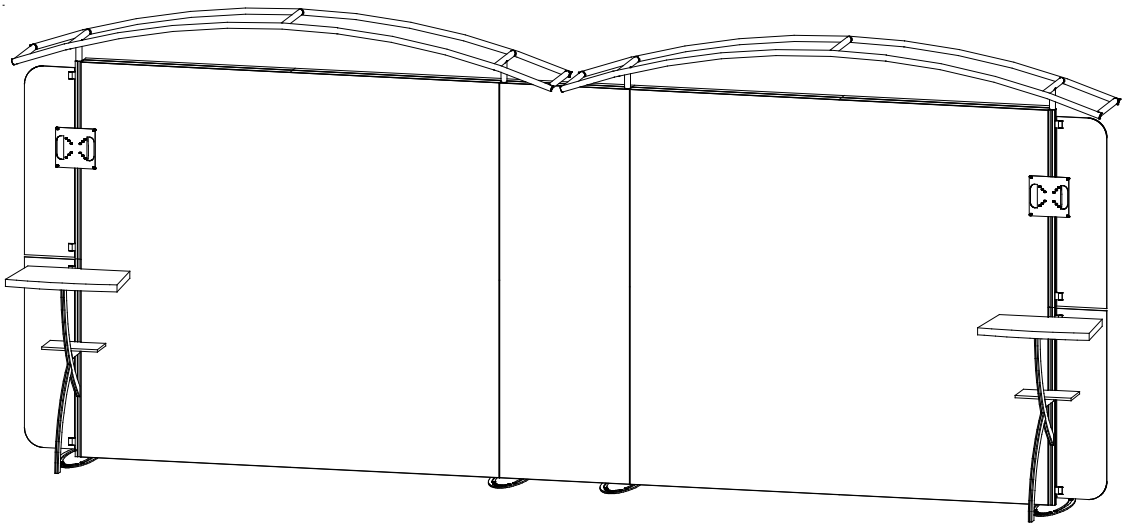
- 1) Assemble canopy pieces together in alphabetical order.
- 2) Apply pillowcase graphic to assembled canopy frame.
- 3) Connect canopy to backwall using canopy mounts.
See [Canopy Mount Attachment](#) detail.



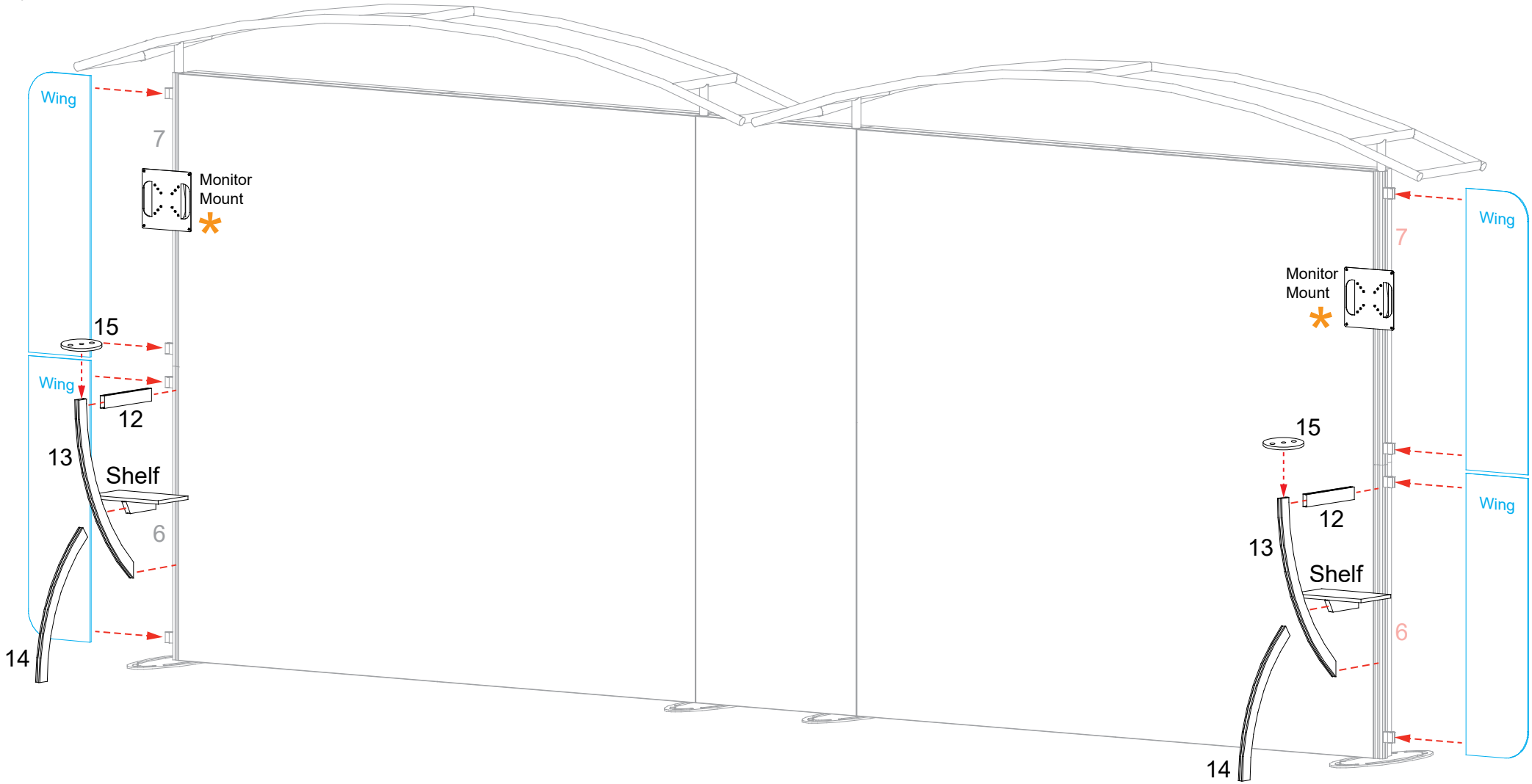
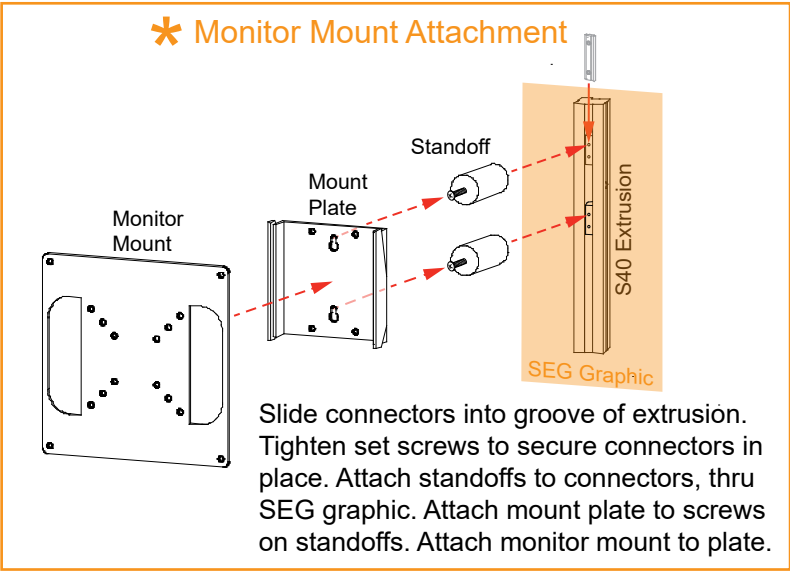
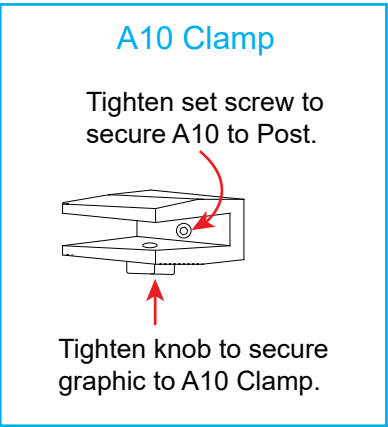
Item	Qty.	Description
12	1	12.184" Z45 Horizontal Extrusion
13	1	30.2" Z45 Curved Extrusion
14	1	24.45" Z45 Support Leg
15	1	Mounting Plate

- Steps:
- 1) Attach assembled extrusions [12/13] to verticals [6] and [6].
 - 2) Attach support legs [14] to curved extrusion [13].
 - 3) Attach shelf to verticals [6] and [6].
 - 4) Attach counters to mounting plate[15]. See Counter Attachment sheet.
 - 5) Route USB cords from counter. See USB Cord Management sheet.
 - 6) Attach wings to clamps. See [A10 Clamp](#) detail.
 - 7) Attach monitor mounts to verticals [7] and [7], using standoffs.
See [Monitor Mount Attachment](#) detail.

Keep extrusions [12] and [13] assembled, when packing.

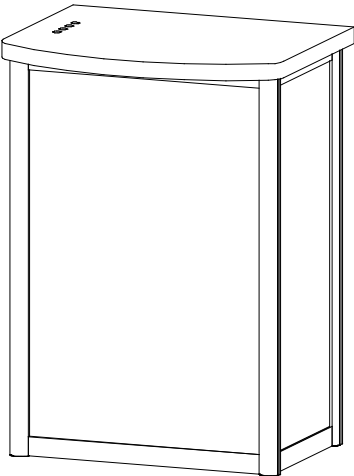


Completed Assembly

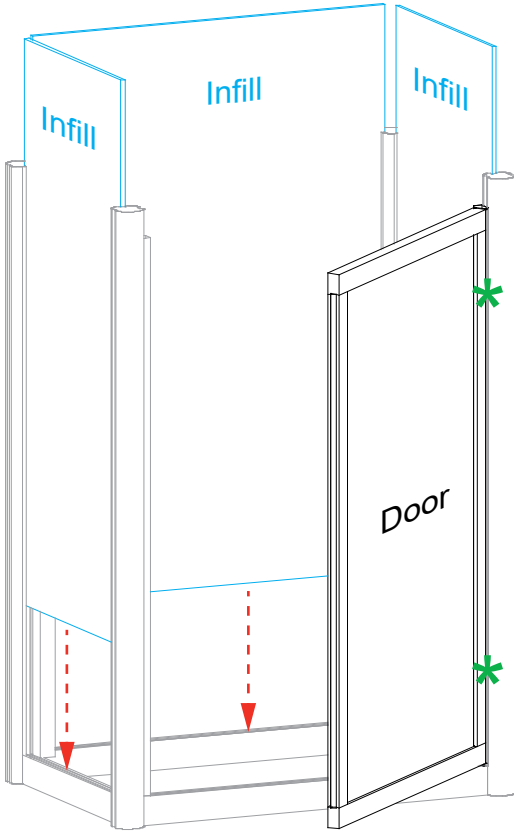
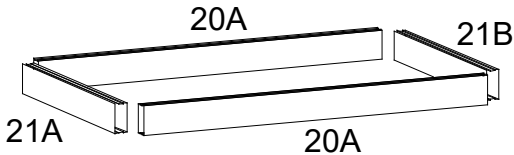
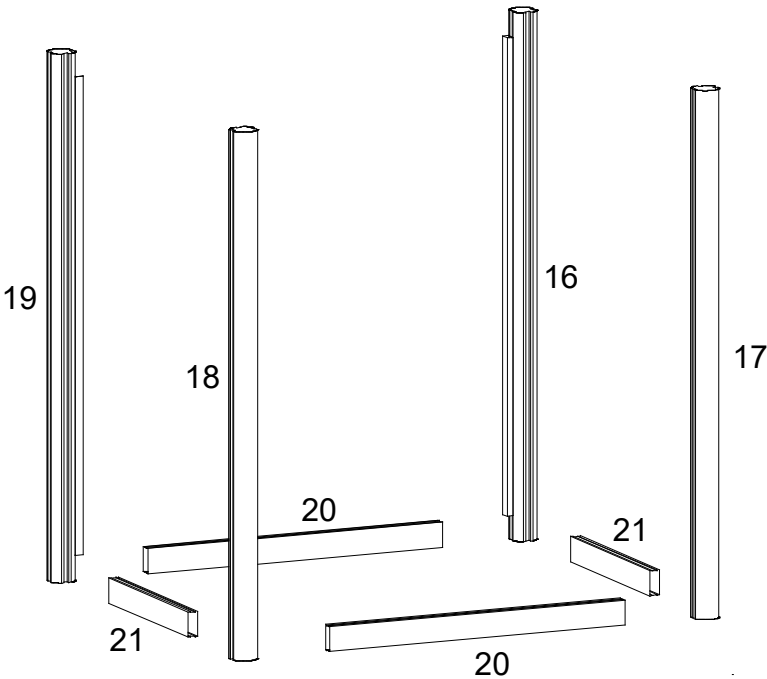
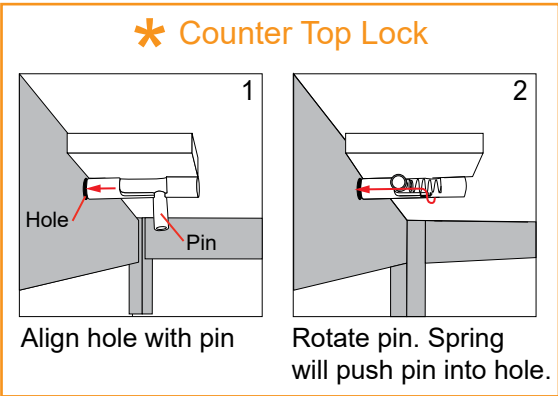
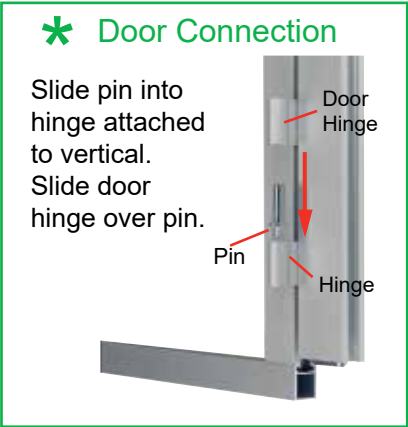


Item	Qty.	Description
16	1	37.5" RSG530 Vertical Extrusion w/ Door Hinges
17	1	37.5" RSG530 Vertical Extrusion
18	1	37.5" RSG530 Vertical Extrusion
19	1	37.5" RSG530 Vertical Extrusion w/ Door Stop
20,20A	2,2	22.5" Z45 Horizontal Extrusion
21,21A,21B	2,1,1	13.25" Z45 Horizontal Extrusion

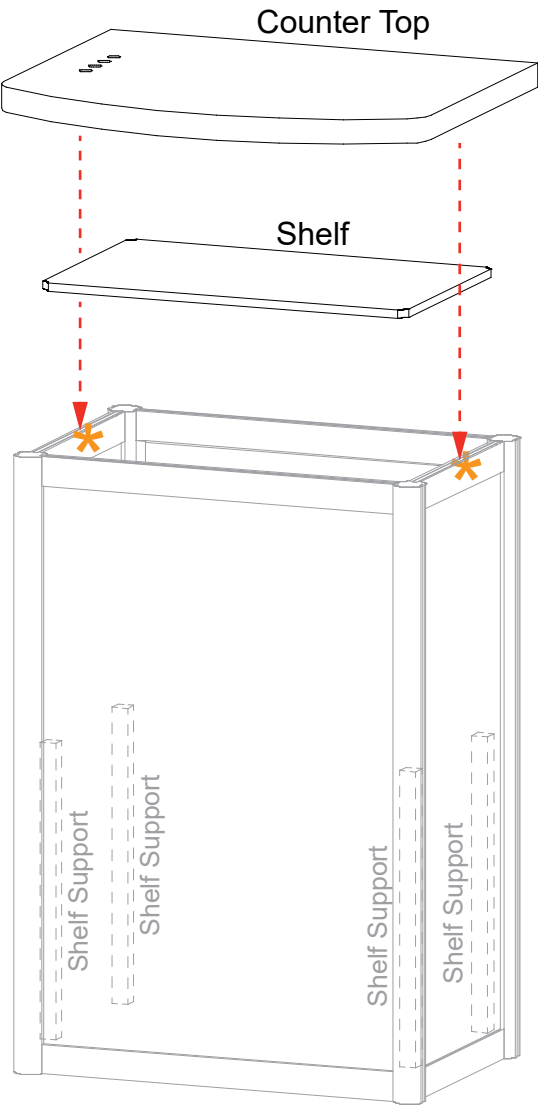
- Steps:
- 1) Attach lower horizontals [20] and [21] between verticals [16] [17] [18] and [19].
 - 2) Connect door to vertical [19]. See [Door Connection](#) detail.
 - 3) Slide [infills](#) between verticals [16,17] [17,18] and [18,19], making sure Velcro faces inward.
 - 4) Attach upper horizontals [20A] [21A] and [21B] between verticals [16] [17] [18] and [19], on top of [infills](#).
 - 5) Connect shelf supports to Velcro on [infills](#) then set shelf on top of supports.
 - 6) Lock counter top to horizontals [21A] and [21B]. See [Counter Top Lock](#) detail.



Completed Assembly

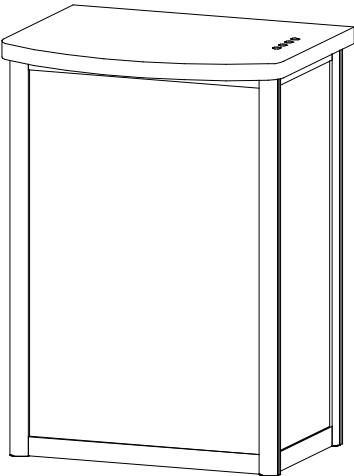


Keep door assembled, when packing.

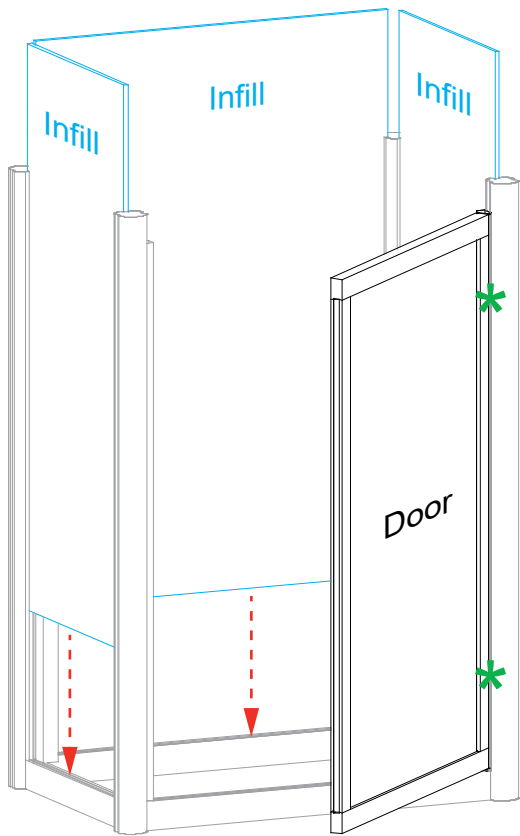
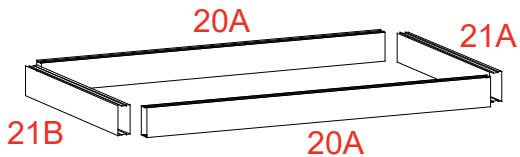
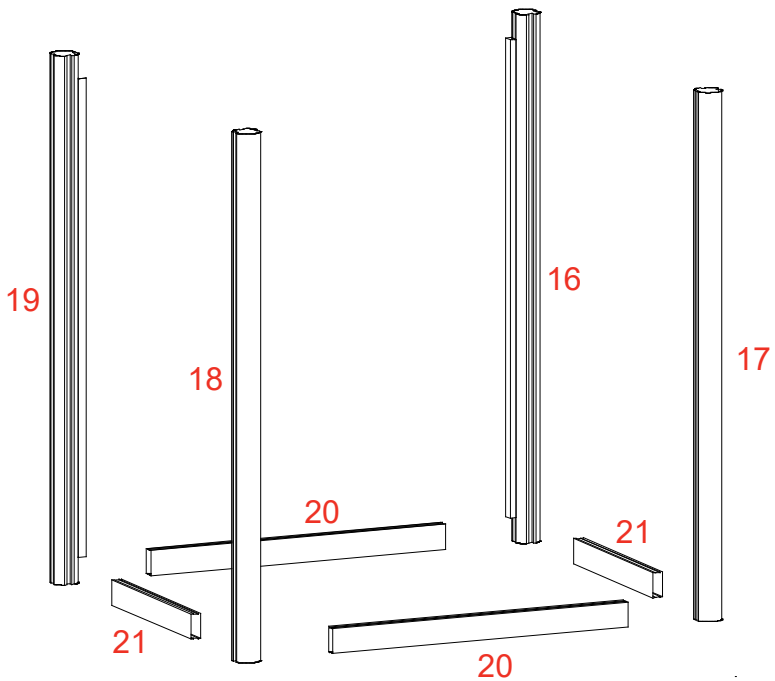
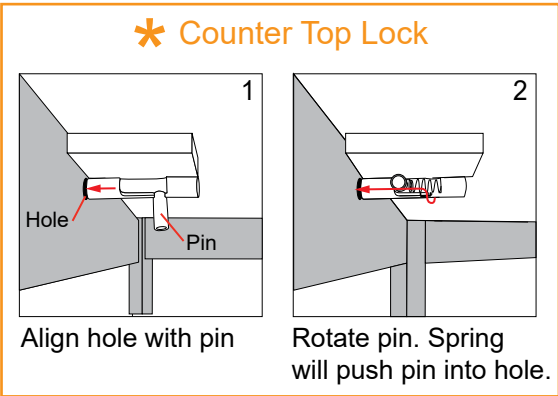
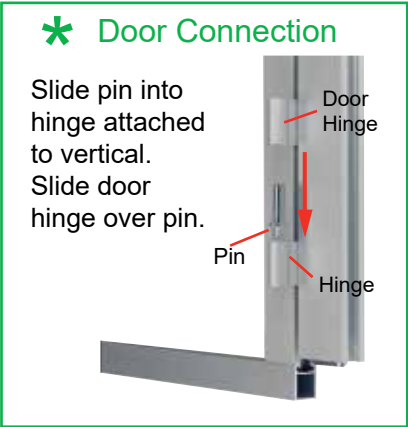


Item	Qty.	Description
16	1	37.5" RSG530 Vertical Extrusion w/ Door Hinges
17	1	37.5" RSG530 Vertical Extrusion
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20,20A	2,2	22.5" Z45 Horizontal Extrusion
21,21A,21B	2,1,1	13.25" Z45 Horizontal Extrusion

- Steps:
- 1) Attach lower horizontals [20] and [21] between verticals [16] [17] [18] and [19].
 - 2) Connect door to vertical [19]. See Door Connection detail.
 - 3) Slide infills between verticals [16,17] [17,18] and [18,19], making sure Velcro faces inward.
 - 4) Attach upper horizontals [20A] [21A] and [21B] between verticals [16] [17] [18] and [19], on top of infills.
 - 5) Connect shelf supports to Velcro on infills then set shelf on top of supports.
 - 6) Lock counter top to horizontals [21A] and [21B]. See Counter Top Lock detail.



Completed Assembly



Keep door assembled, when packing.

