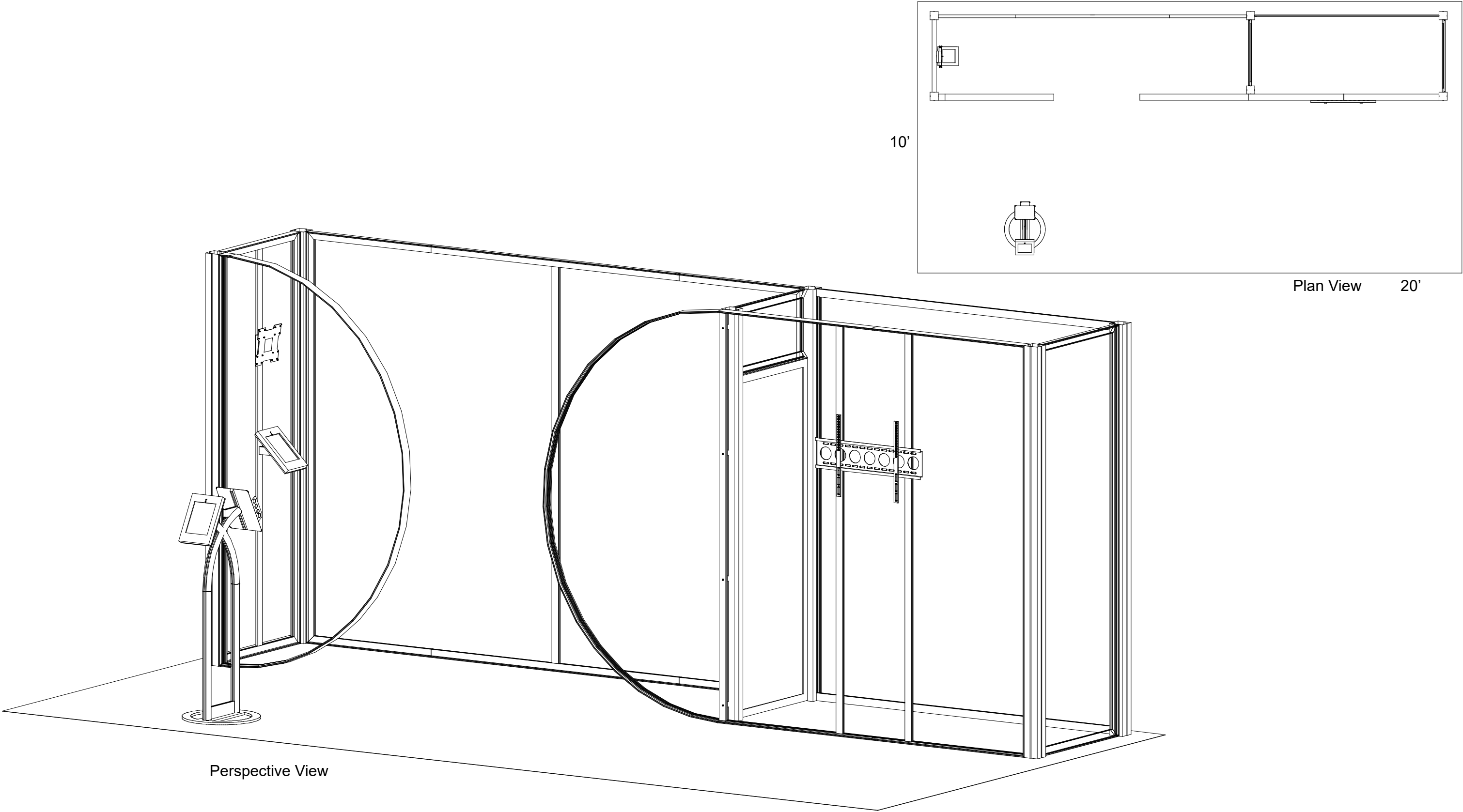
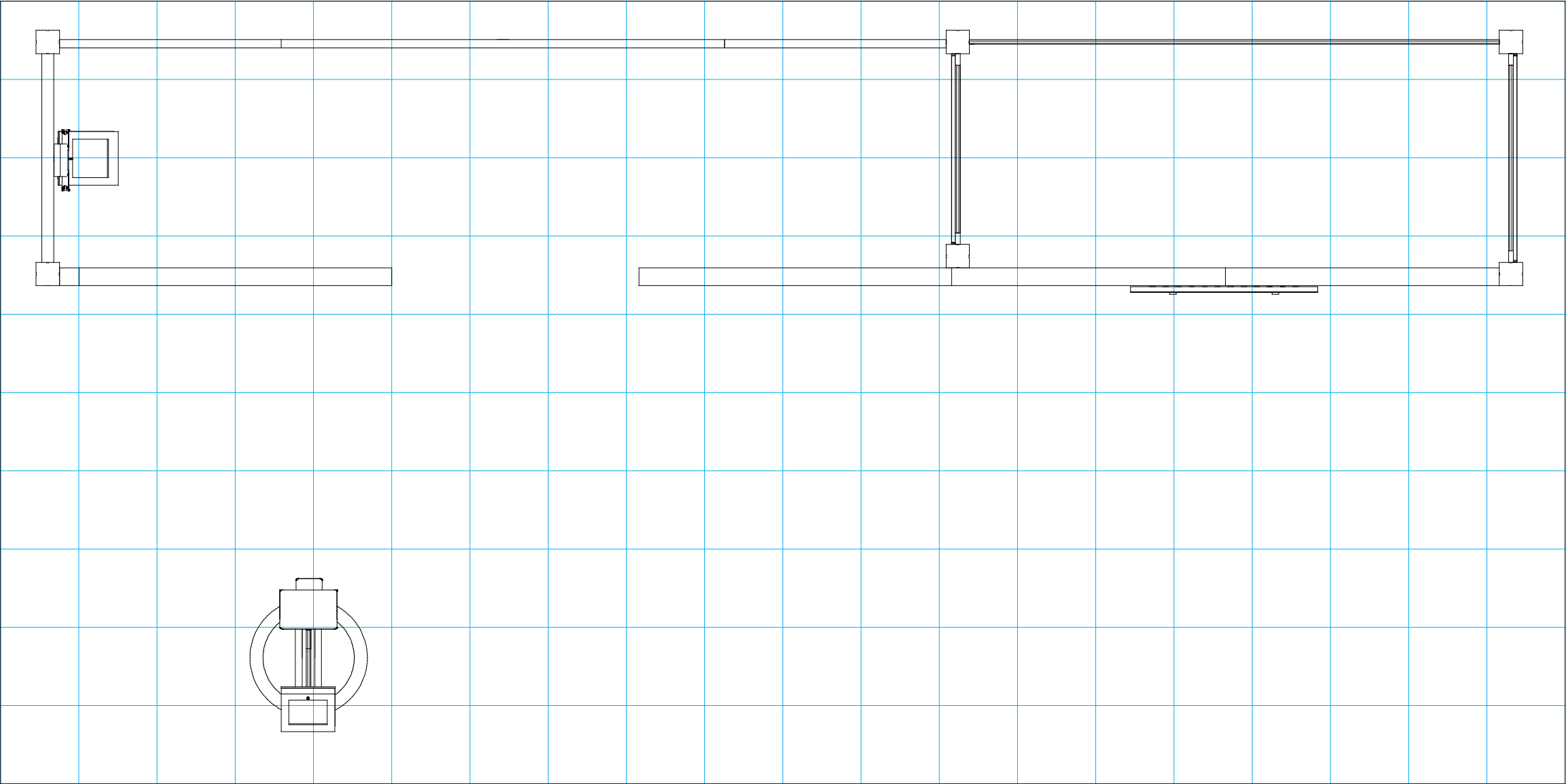




SETUP INSTRUCTIONS



 = 1 sq foot

General Setup Instructions

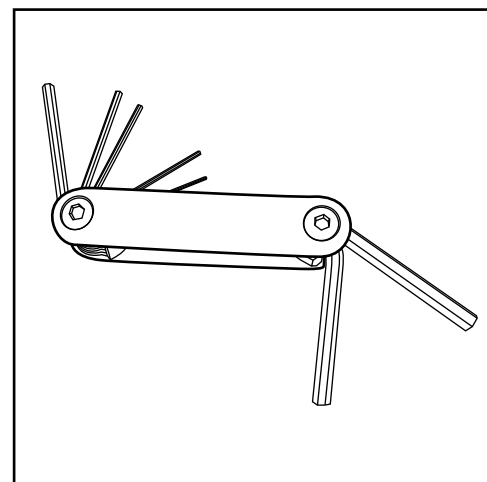
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

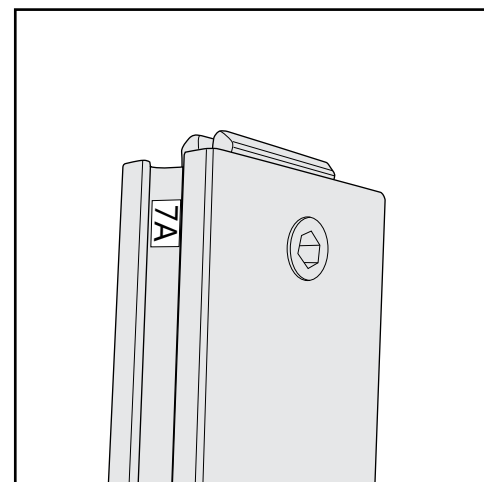
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

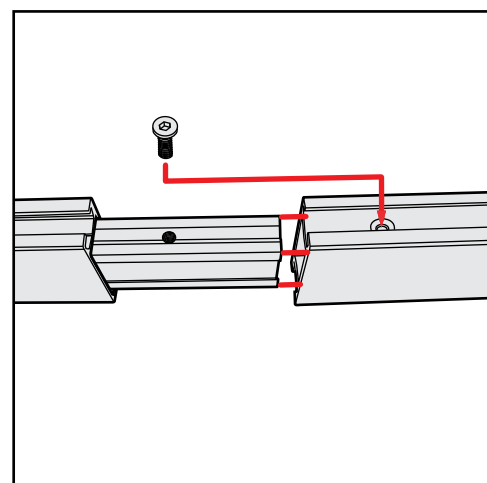
- For loss prevention, tighten all set screws and locks during disassembly.



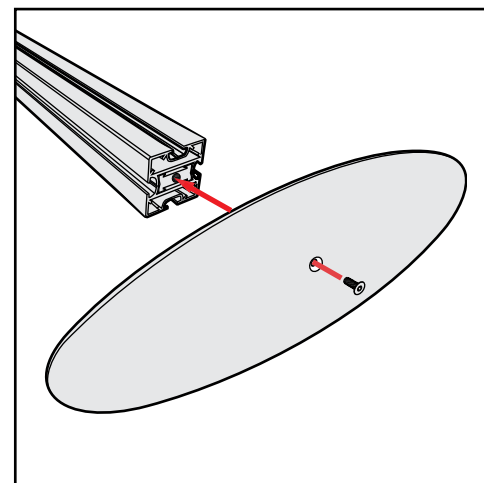
Hex Tool - Essential for Assembly



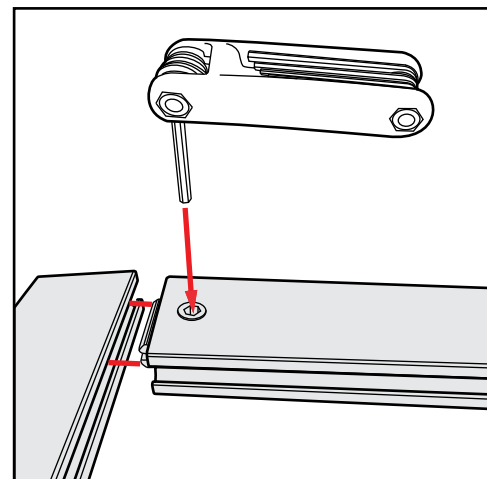
Part Identification - Numbering



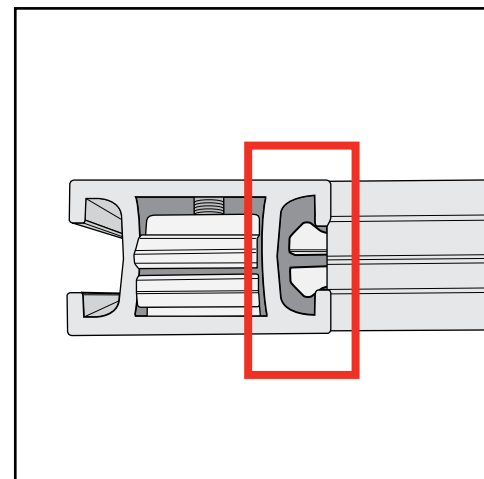
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED

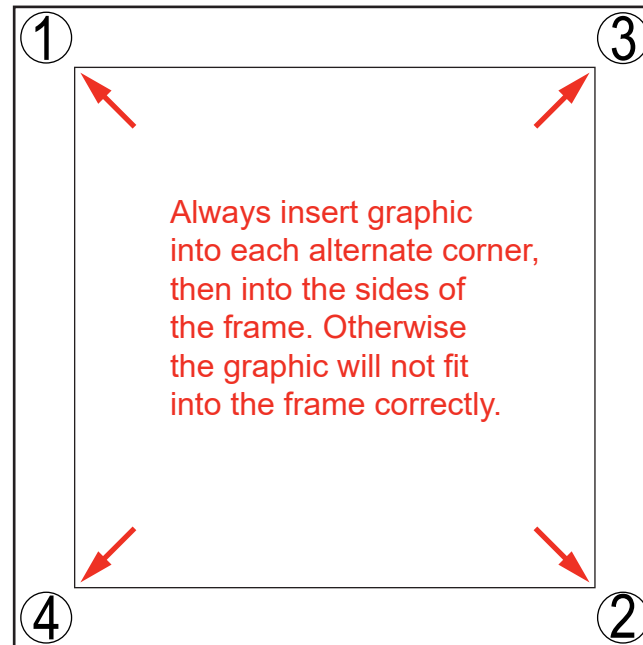


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

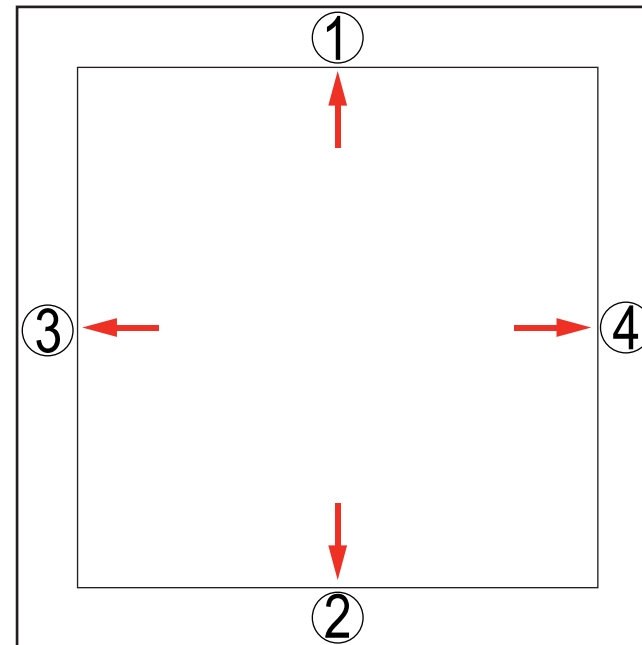
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

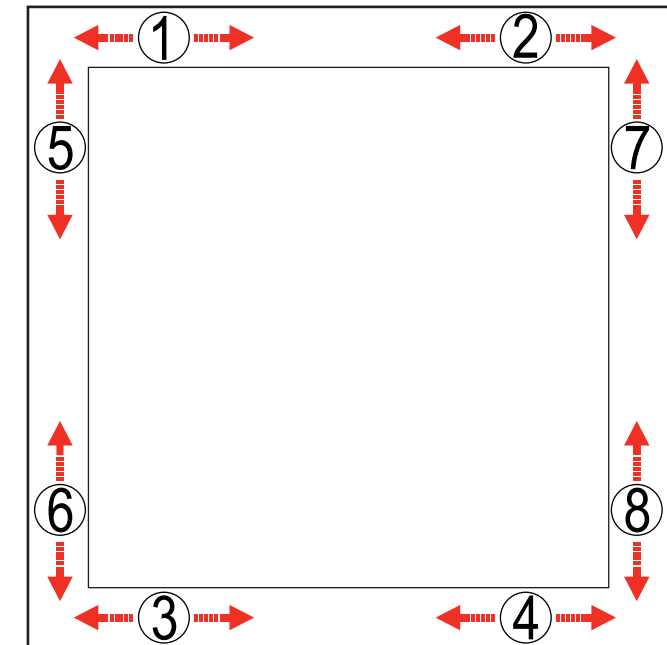
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



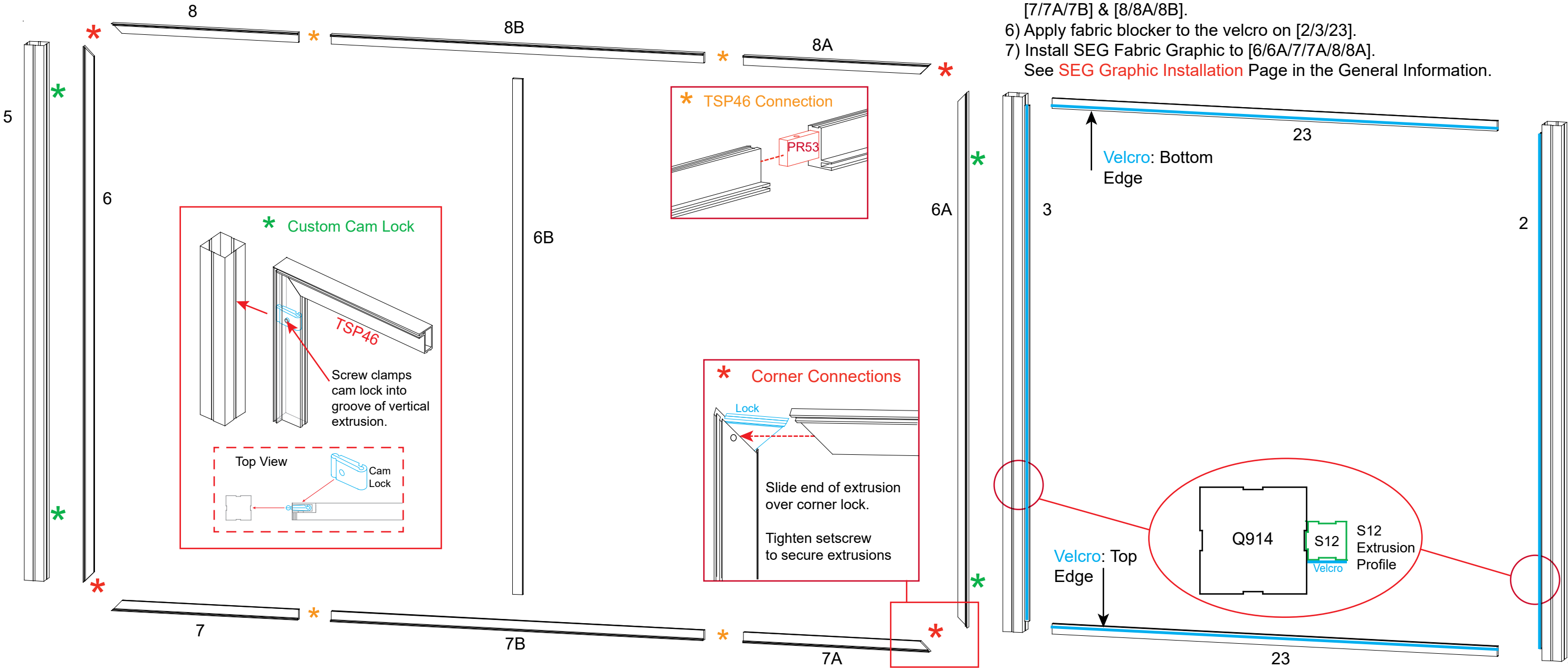


CRATE PACKING

Item	Qty.	Description
2	1	96"h Q914 Square Vertical Extrusion
3	1	96"h Q914 Square Vertical Extrusion
5	1	96"h Q914 Square Vertical Extrusion
6/6A	1/1	96"h TSP46 Vertical Extrusion

Item	Qty.	Description
6B	1	92.417"h Z45 Vertical Extrusion
7/7A	1/1	34"w TSP46 Horizontal Extrusion
7B	1	68"w TSP46 Horizontal Extrusion
8/8A	1/1	34"w TSP46 Horizontal Extrusion
8B	1	68"w TSP46 Horizontal Extrusion
23	2	81.275"w Z45 Horizontal Extrusion

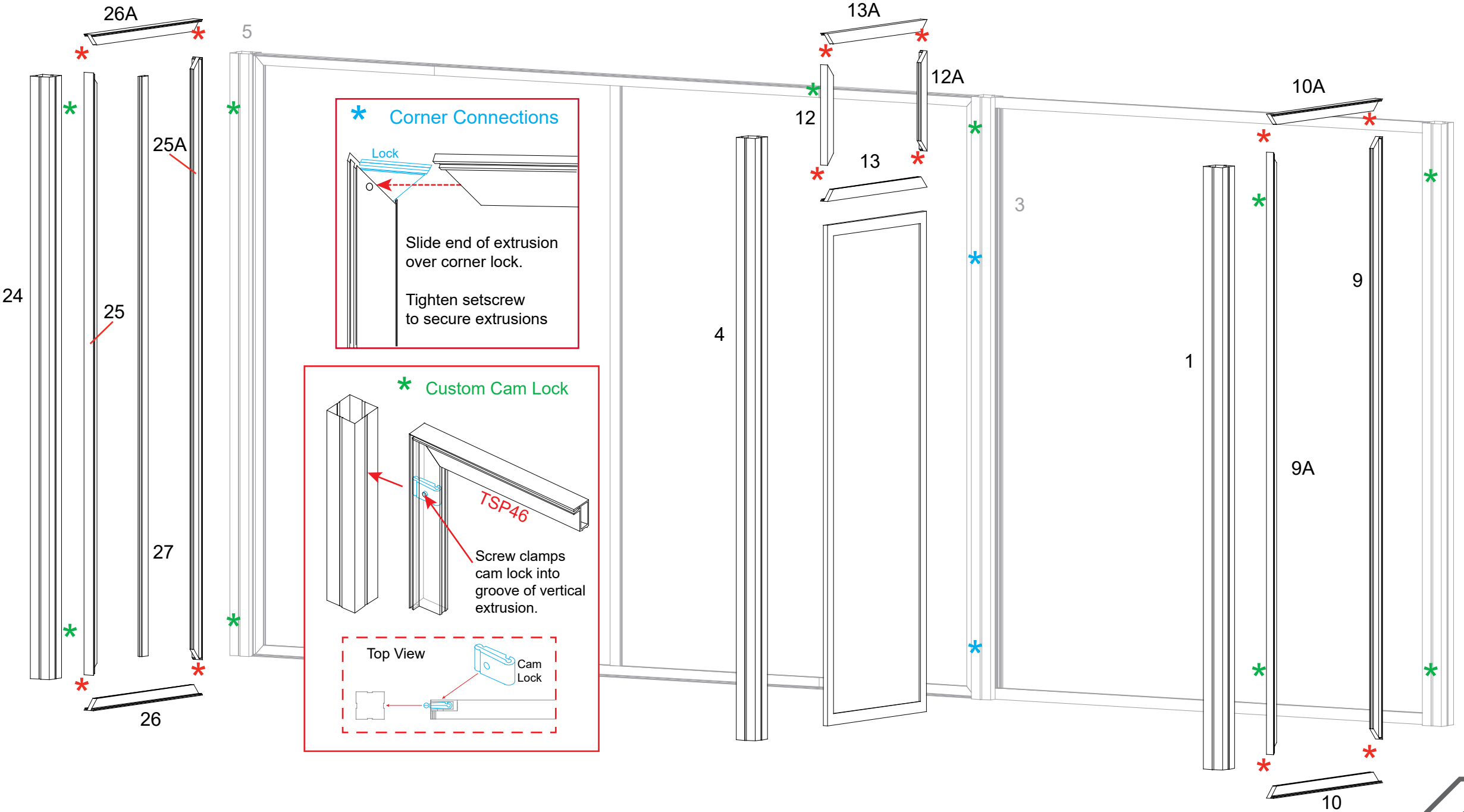
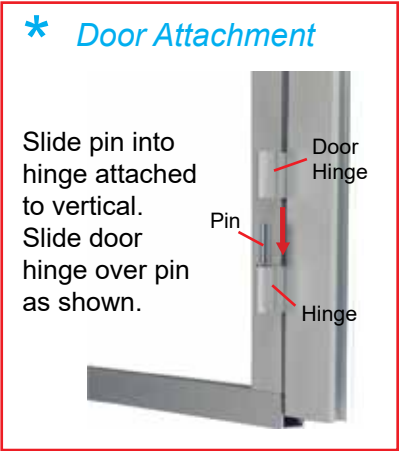
- Steps:
- 1) Connect vertical extrusion [6] to vertical [5].
See **Custom Cam Lock** detail.
Repeat step for connecting verticals [3] & [6A].
 - 2) Attach horizontal extrusions [23] between verticals [2] & [3].
NOTE: Velcro needs to face interior of setup.
 - 3) Assemble horizontals [7], [7A] & [7B].
See **TSP46 Connection** detail.
Repeat step for horizontals [8], [8A], [8B].
 - 4) Connect assembled horizontals between vertical assemblies [5/6] & [3/6A]. See **Corner Connections** detail.
 - 5) Attach vertical extrusion [6B] between assemblies [7/7A/7B] & [8/8A/8B].
 - 6) Apply fabric blocker to the velcro on [2/3/23].
 - 7) Install SEG Fabric Graphic to [6/6A/7/7A/8/8A].
See **SEG Graphic Installation** Page in the General Information.



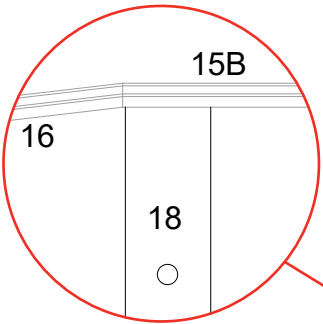
Item	Qty.	Description
1	1	96"h Q914 Square Vertical Extrusion
4	1	96"h Q914 Square Vertical Extrusion
9/9A	1/1	96"h TSP46 Vertical Extrusion
10/10A	1/1	32"w TSP46 Horizontal Extrusion
12/12A	1/1	16"h TSP46 Vertical Extrusion
13/13A	1/1	29.244"w TSP46 Horizontal Extrusion
24	1	96"h Q914 Square Vertical Extrusion
25/25A	1/1	96"h TSP49 Vertical Extrusion
26/26A	1/1	32"w TSP49 Horizontal Extrusion
27	1	92.417'h Z45 Vertical Extrusion

- Steps:
- 1) Assemble TSP46 extrusions [9,9A,10,10A].
See [Corner Connections](#) detail.
 - 2) Connected assembled TSP frame [9/9A/10/10A] between verticals [1] & [2].
See [Custom Cam Lock](#) detail.
 - 3) Assemble TSP46 extrusions [12,12A,13,13A].
See [Corner Connections](#) detail.
 - 4) Connect assembled TSP frame [12/12A/13/13A] between verticals [3] & [4].
See [Custom Cam Lock](#) detail.

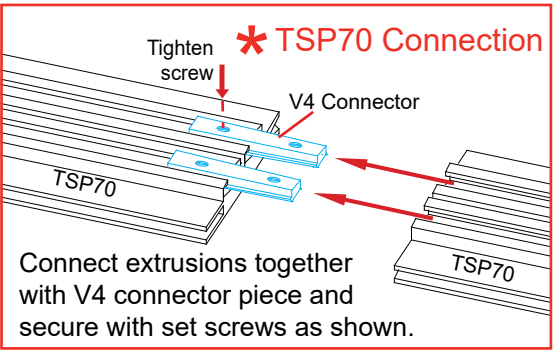
- Steps Cont'd:
- 5) Assemble TSP49 extrusions [25,25A,26,26A].
See [Corner Connections](#) detail.
 - 6) Connect assembled TSP49 frame [25/25A/26/26A] between verticals [5] & [24].
See [Custom Cam Lock](#) detail.
 - 7) Attach assembled door to vertical [3].
See [Door Attachment](#) detail.
 - 8) Apply SEG Graphics to assembled TSP46 Frames.
See [SEG Graphic Installation](#) Page in the General Information.
- NOTE:** SEG Graphics apply to [9/9A/10/10A] & [12/12A/13/13A]



Item	Qty.	Description
14	1	96"h TSP70 Vertical Extrusion
15/15A	1/1	42"w TSP70 Horizontal Extrusion
15B/15C	1/1	42"w TSP70 Horizontal Extrusion
16	1	150.79"h TSP70 Curved Extrusion
17	2	94.937"h Z45 Vertical Extrusion
18	1	94.937"h Z45 Vertical Extrusion w/ Holes

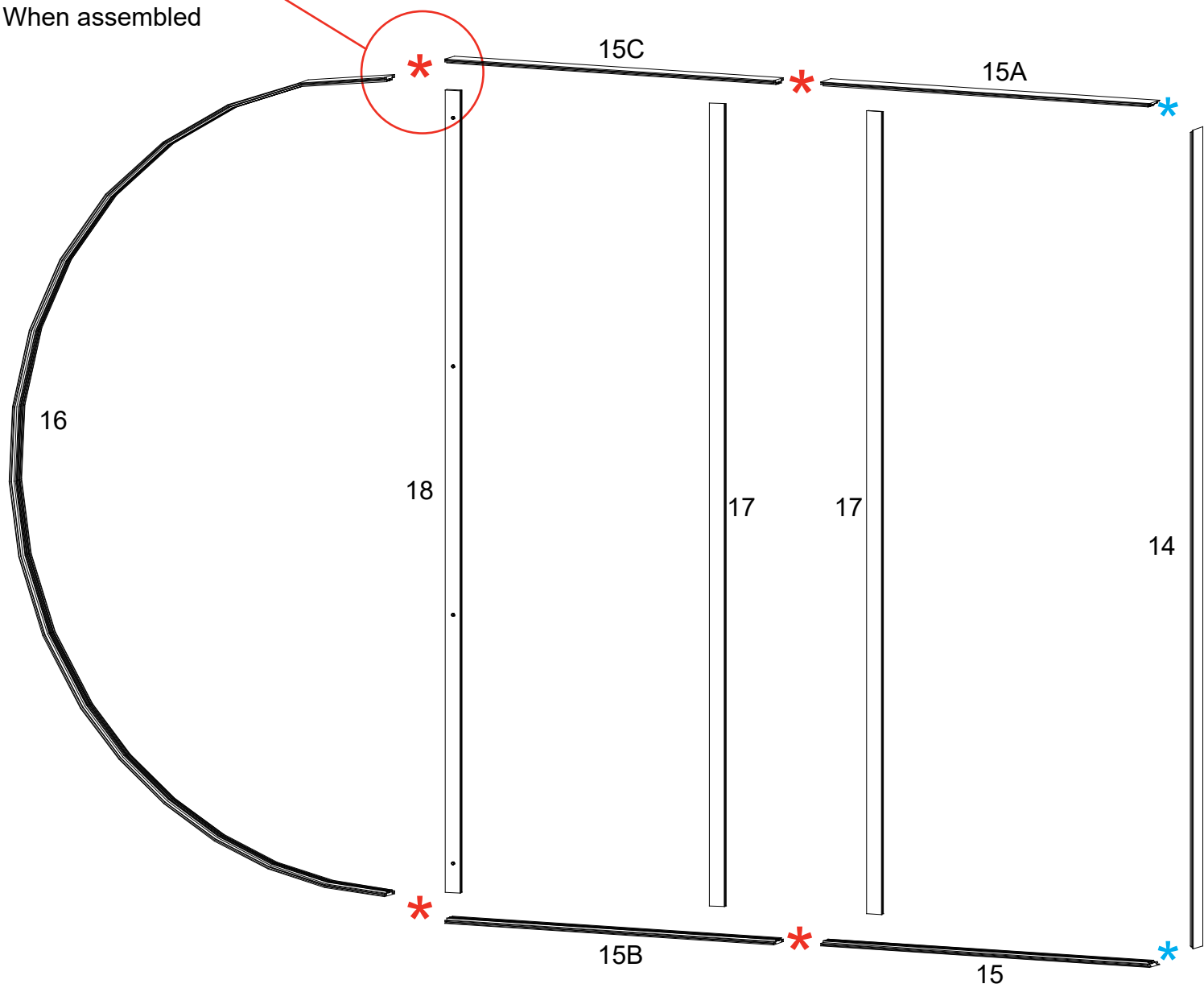
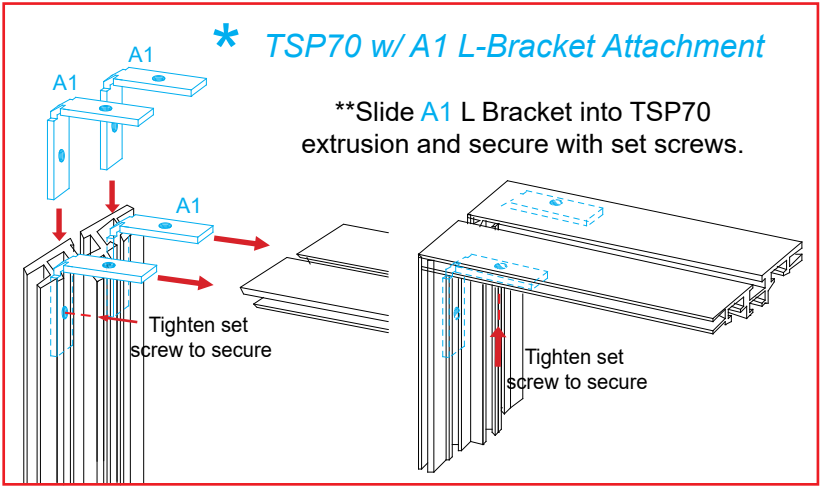


When assembled



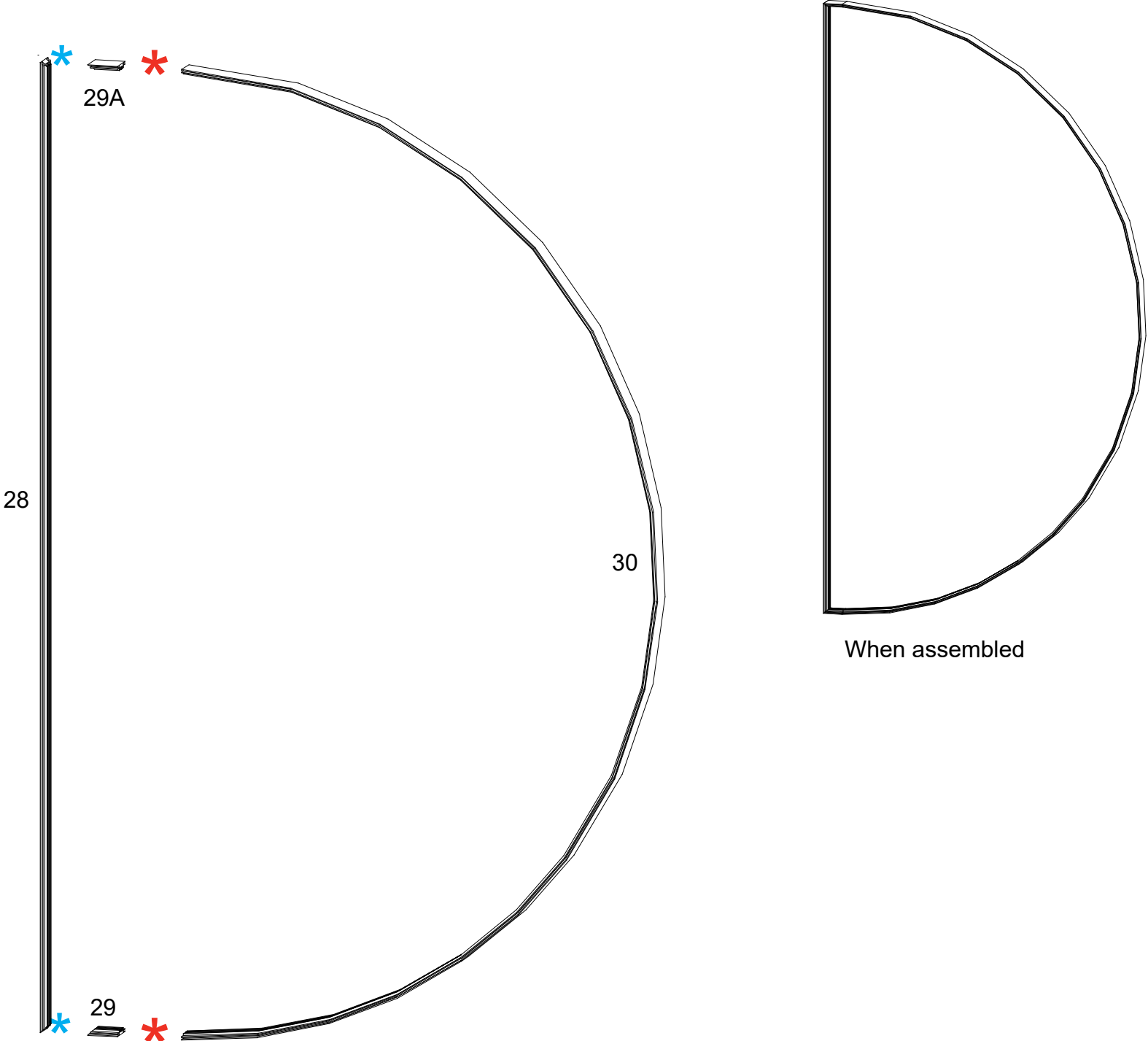
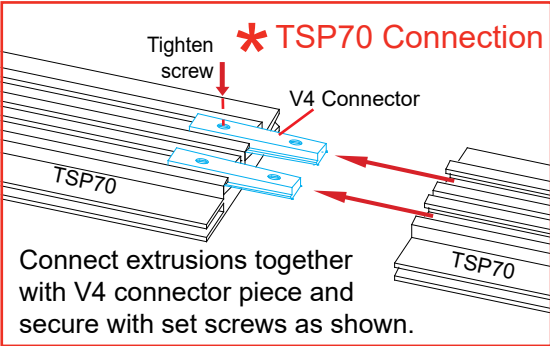
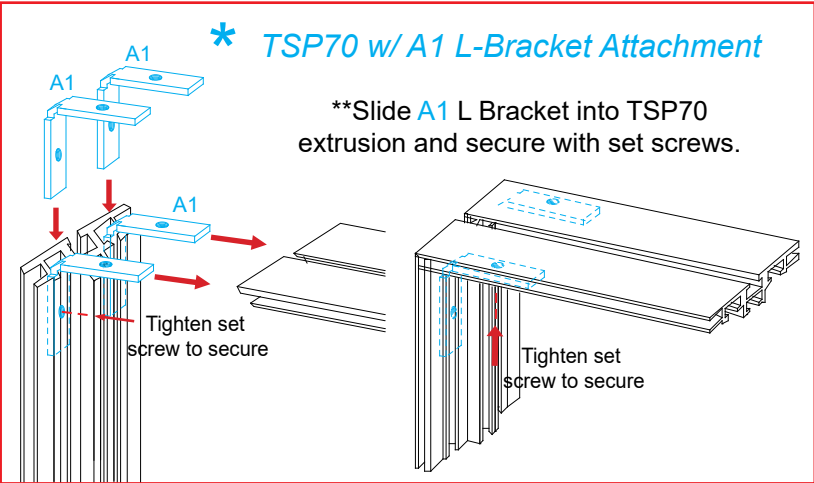
Steps:

- 1) Attach [15B] to [15] & [15C] to [15A].
- 2) Connect extrusion assemblies [15/15B] & [15A/15C] to vertical extrusion [14]
See [TSP70 w/ A1 L-Bracket Connection](#) detail.
- 3) Attach curved extrusion [16] to the ends of [15B] & [15C].
See [TSP70 Connection](#) detail.
- 4) Connect verticals [17] between horizontal assemblies [15/15B] & [15A/15B].
NOTE: must connect in back groove of TSP70.
- 5) Attach vertical [18] at connection point of extrusions [15B] & [16].
NOTE: See detail circle.



Item	Qty.	Description
28	1	96”h TSP70 Vertical Extrusion
29/29A	1/1	3”w TSP70 Horizontal Extrusion
30	1	150.7964”h TSP70 Curved Extrusion

- Steps:
- 1) Attach [29] & [29A] to vertical extrusion [28].
See [TSP70 w/ A1 L-Bracket Connection](#) detail.
 - 2) Attach curved extrusion [30] to the ends of [29] & [29A].
See [TSP70 Connection](#) detail.



Steps:

1) Connect assembled Large D-Frame to assembled backwall by using stand-off barrels & Caps.

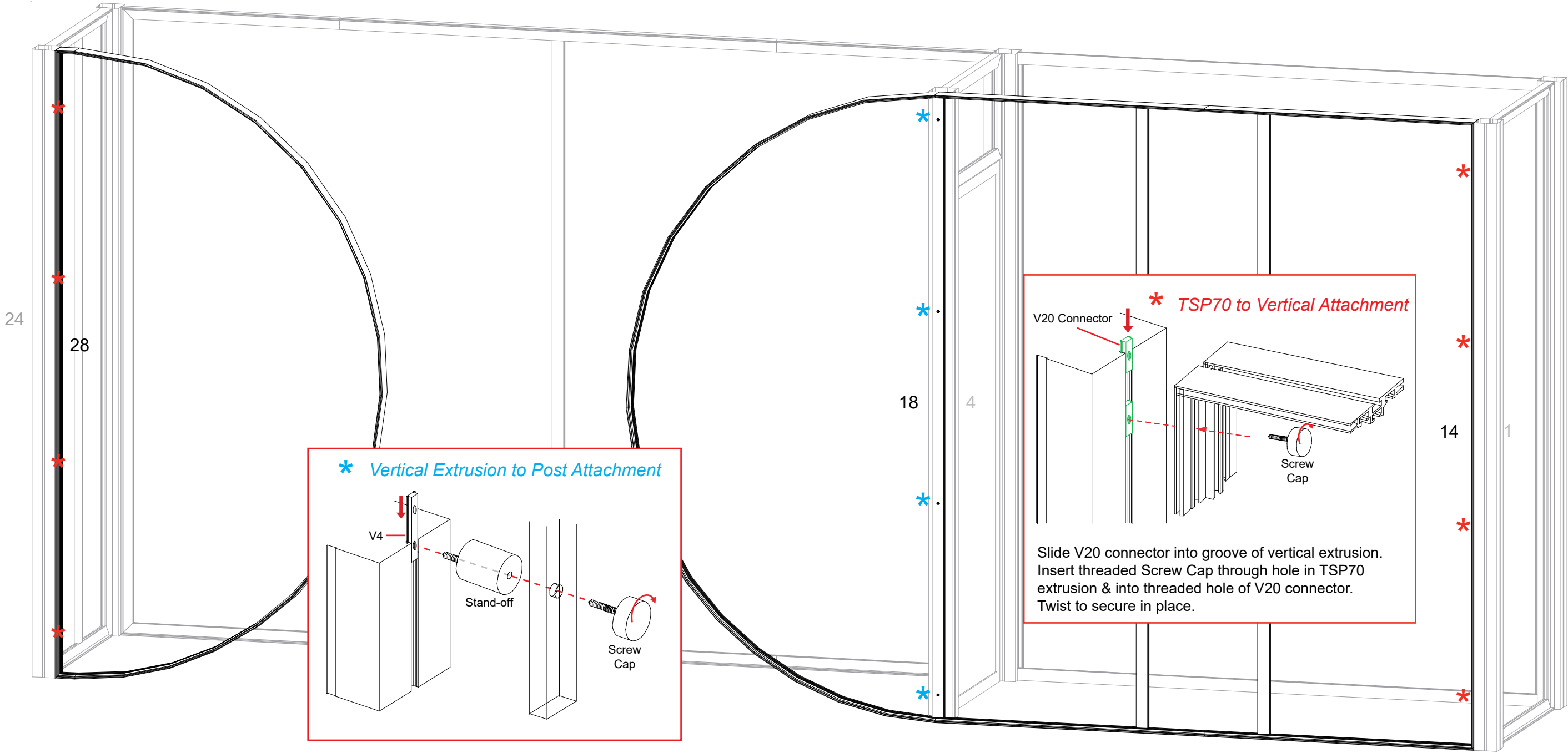
NOTE: Extrusion [18] will attach to extrusion [4].
See [Vertical Extrusion to Post Attachment](#) detail.
Extrusion [14] will attach to extrusion [1].
See [TSP70 to Vertical Attachment](#) detail.

Steps:

2) Connect assembled Small D-Frame to assembled backwall by using stand-off caps.

See [TSP70 to Vertical Attachment](#) detail.

3) Apply SEG graphics to D-Frame Light Box.
See SEG Graphic Installation page in General Information



Symbol Key

-  Cord Flow Indicators
-  Power Strip Plugs
-  (x3) Number of Plugs
-  Cord Prong Plug End
-  PR53 Wire Management
-  Power Cords

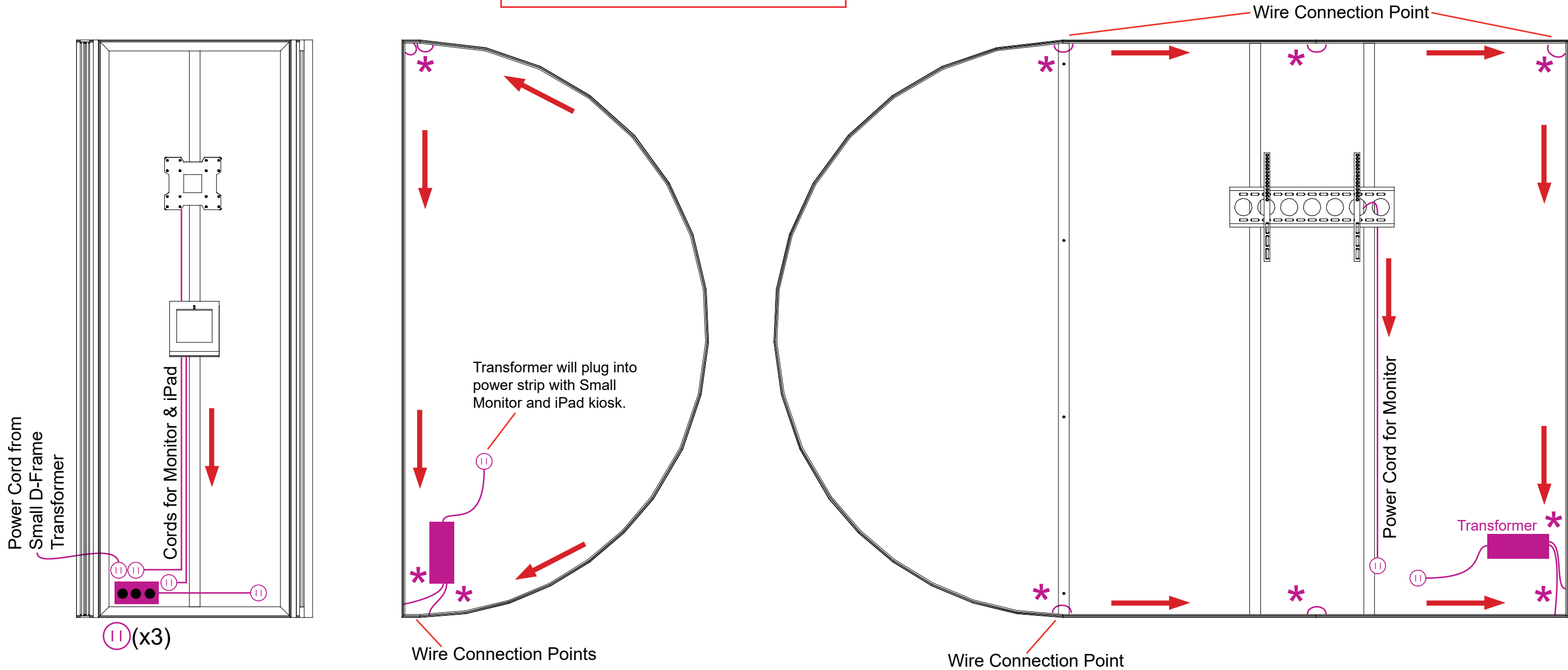
* LED Tape Lighting Photos & Details



Connect LED Tape together where extrusions meet. Attach DC adaptor and plug into power source.

Steps:

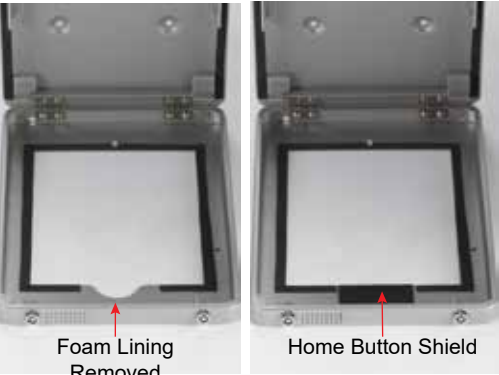
- 1) Connect power cords and DC adaptor cords to LED Tape Lighting.
See [LED Tape Lighting Photos & Details](#) detail.
- 2) Attach monitor mount stand-off barrels to vertical extrusions [17].
NOTE: Screw stand-off barrels into threaded holes of vertical extrusions.
- 3) Apply SEG fabric graphics to D-Frames and alcove.
See [SEG Graphic Installation](#) Page of General Information Pages.
- 2) Attach monitor mounts to vertical extrusions [17] and [27].
See Monitor Mount Attachment details for Small & Large Monitors.



Item	Qty.	Description
19	1	Base Plate
20	1	10"w Z72 Horizontal Extrusion
21	1	Mounting Plate
22	1	iPad Clamshell

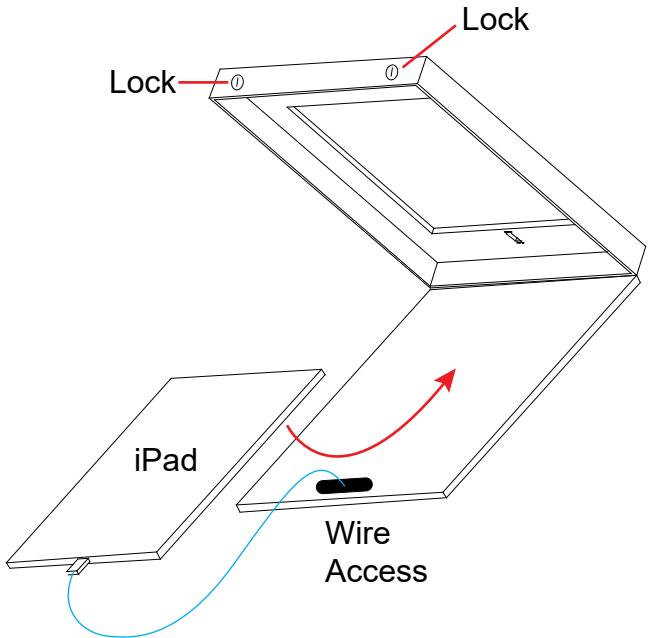
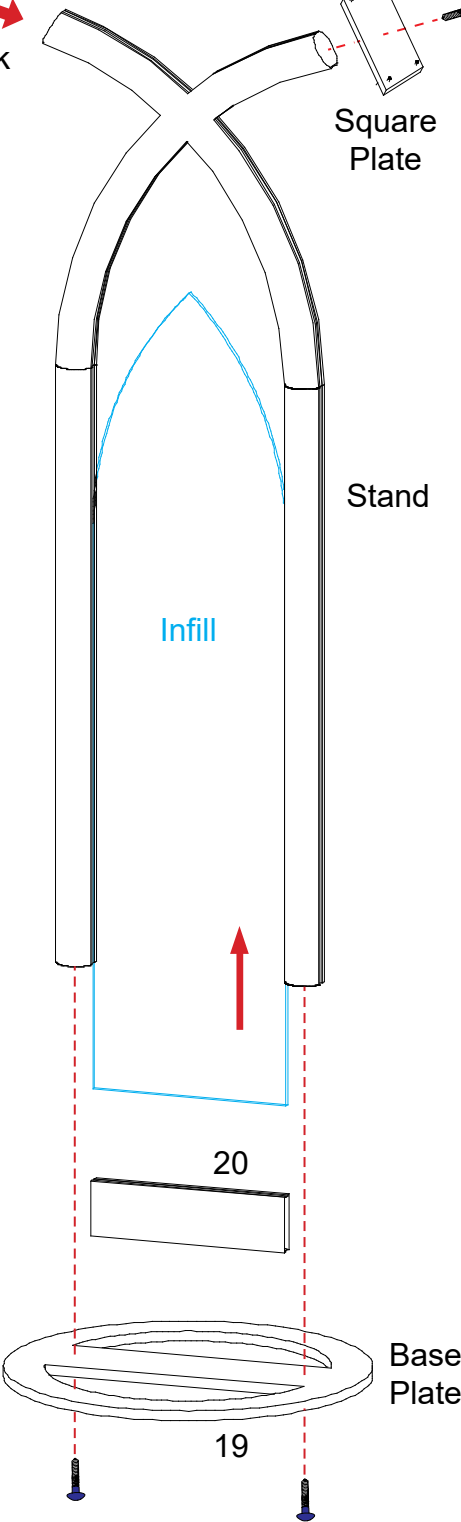
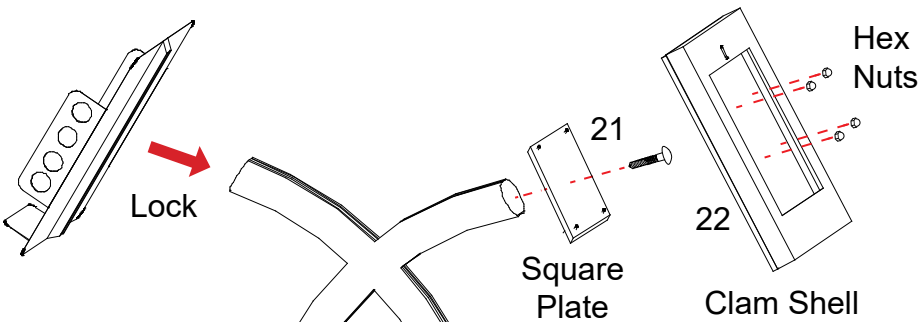
- Steps:
- 1) Slide infill between stand verticals as shown.
 - 2) Attach horizontal [20] between stand verticals.
 - 3) Attach base [19] to stand verticals using bolts.
 - 4) Attach square plate [21] to stand using bolt.
 - 5) Attach clam shell [22] to square plate [21] using hex nuts.
 - 6) Insert iPad and feed wire through hole.
 - 7) Attach pamphlet trays to stand. Refer to detail.

Optional Cover for Home Button



- 1) Remove foam lining from inside bottom of clam shell as shown.
- 2) Attach Home Button Shield with double-sided tape to inside of clam shell, keeping top of shield flush with clam shell opening as shown.

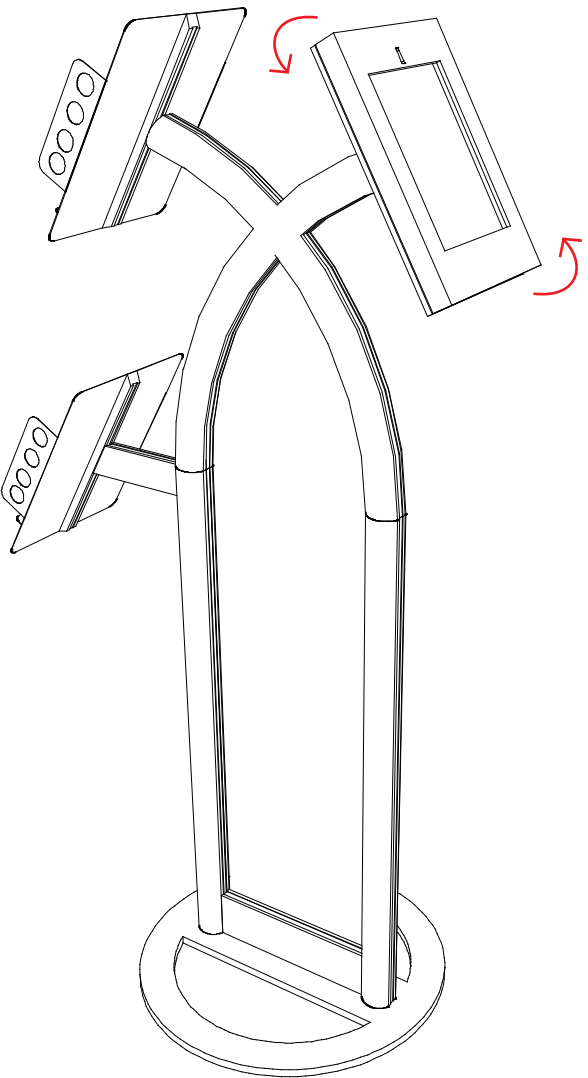
NOTE: This is a permanent fix and can't be easily removed.



Wire Management for iPad



Feed iPad charging cord through holes from top to bottom of post as shown.



When assembled

Tools Required:

- 1) Hex Tool
- 2) Pliers

