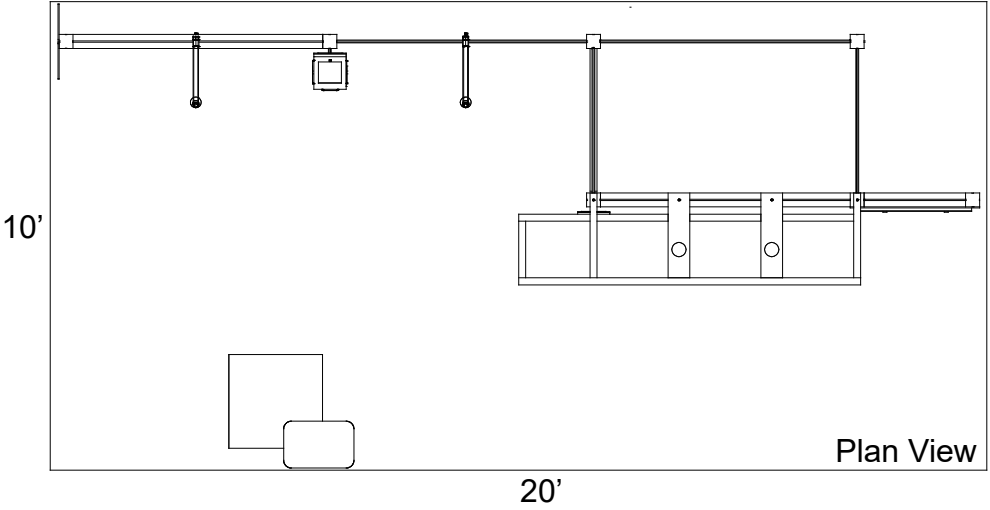
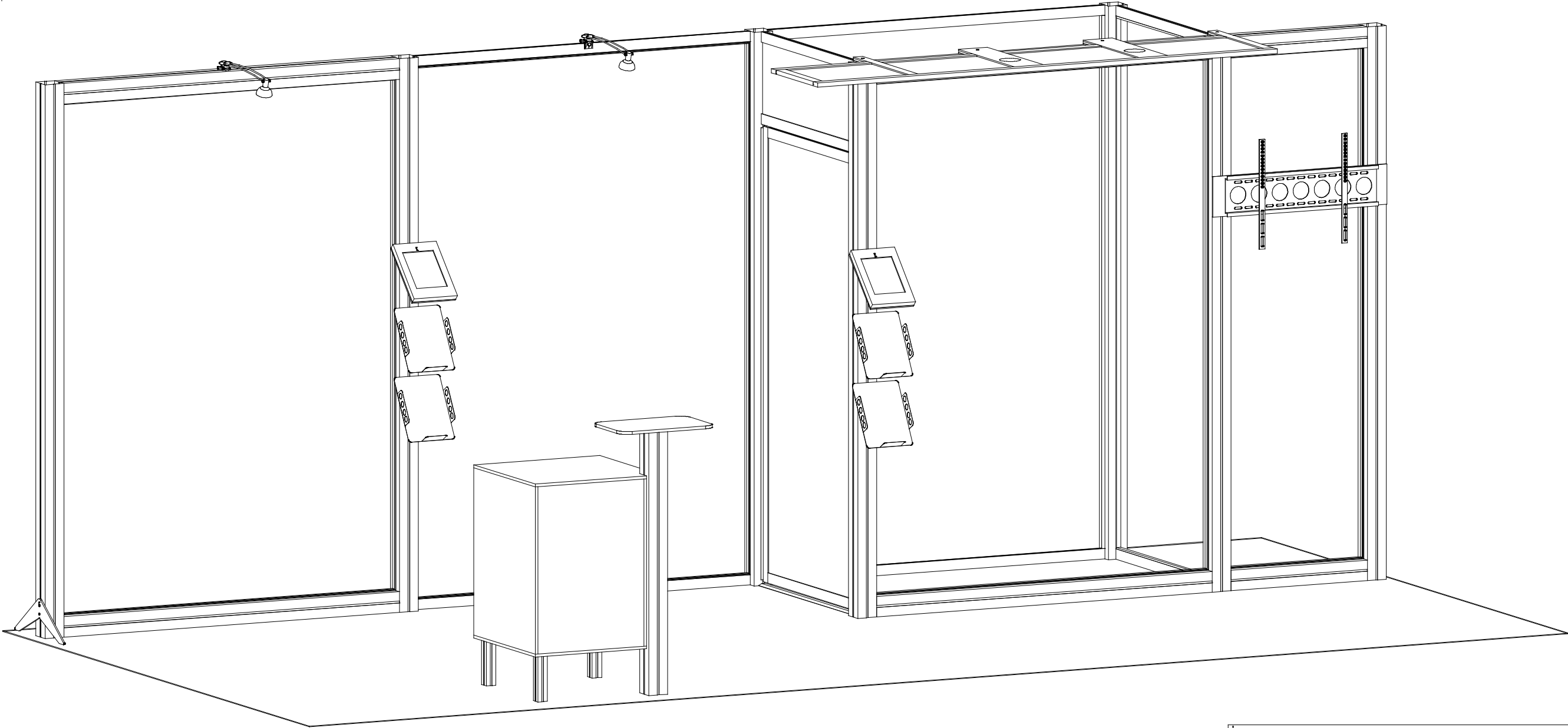
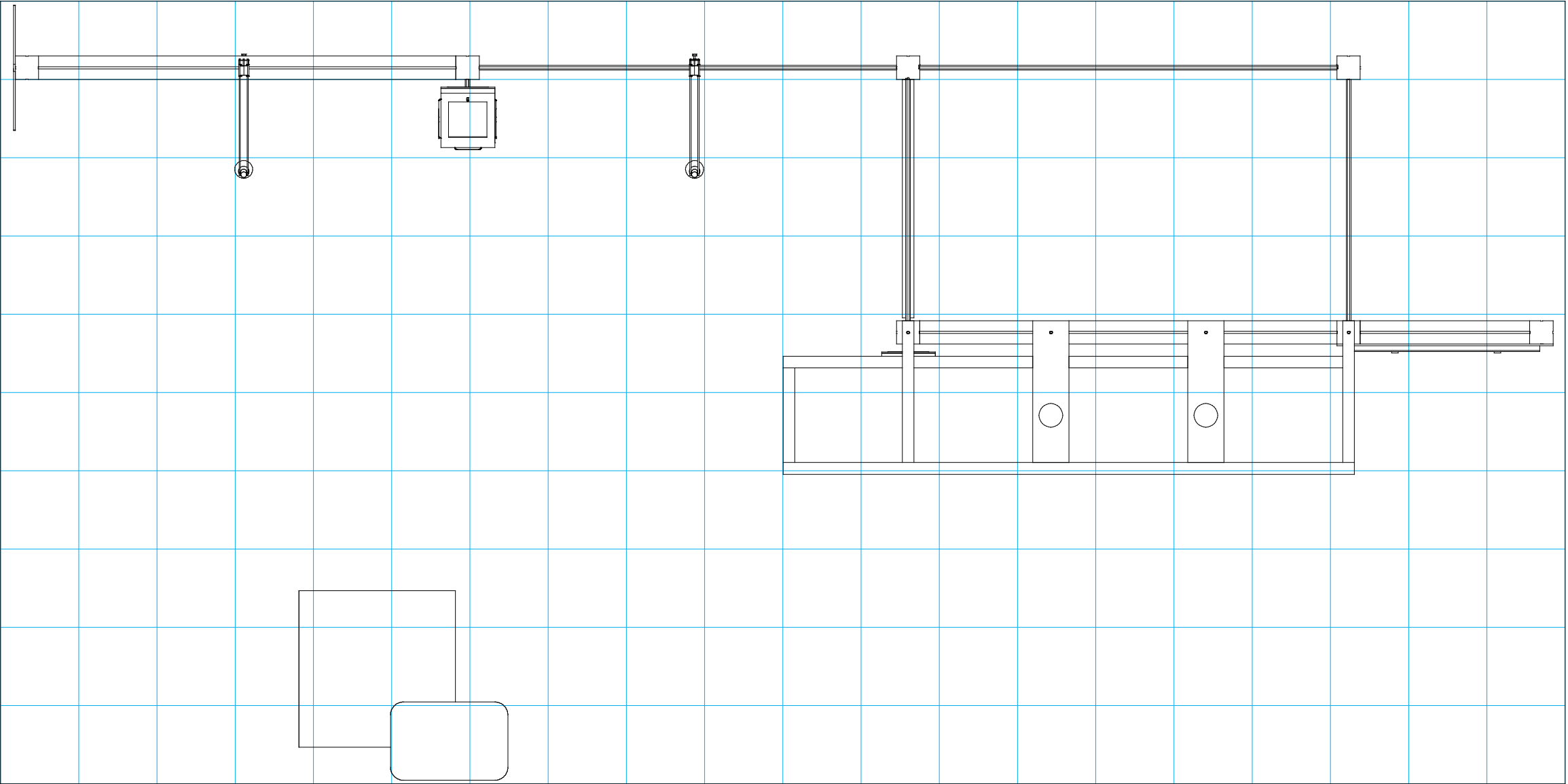




# SETUP INSTRUCTIONS



= 1 sq foot

## General Setup Instructions

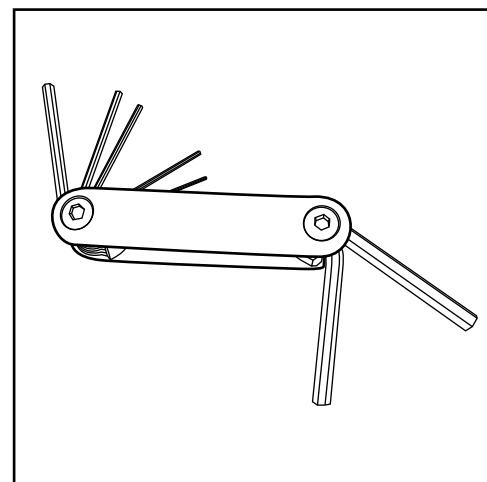
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

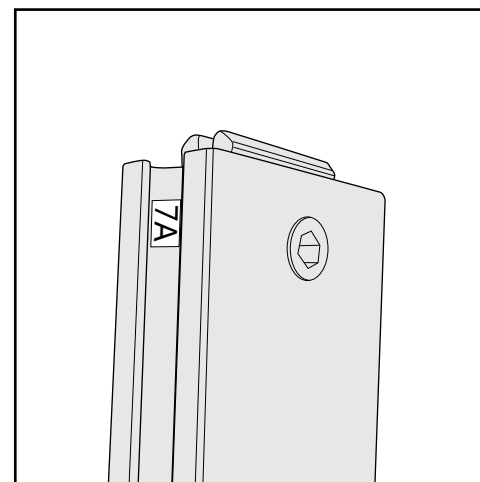
- For Cleaning Metal, Plex, & Laminate Parts:  
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.  
**Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials.  
All provided packing materials are for ease of repacking & component protection.

## Disassembly

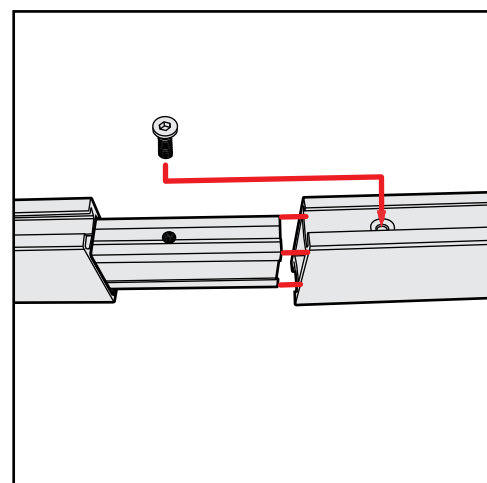
- For loss prevention, tighten all set screws and locks during disassembly.



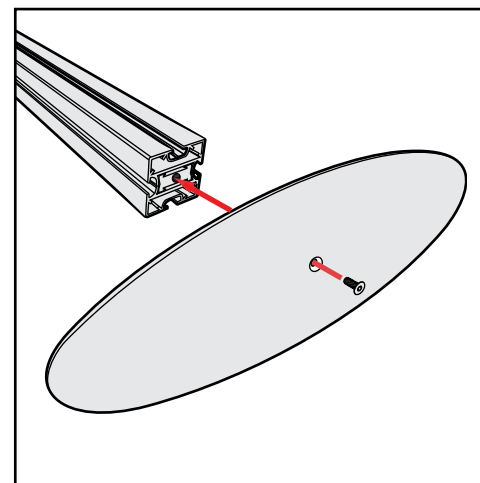
Hex Tool - Essential for Assembly



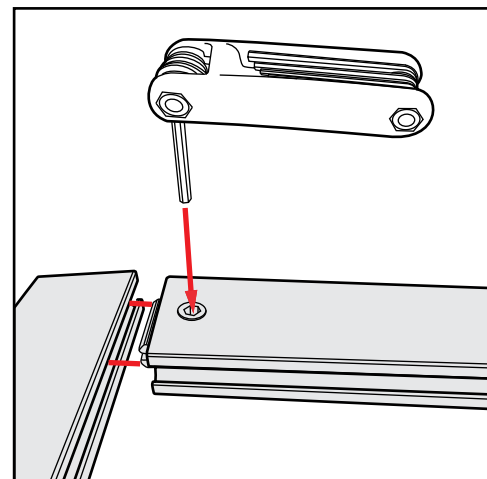
Part Identification - Numbering



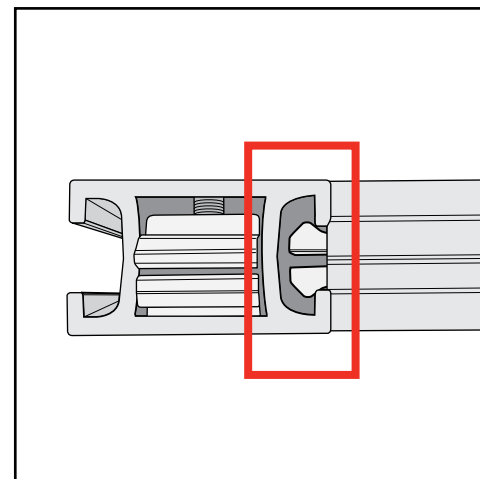
Spline Connection



Base Plate & Extrusion Connection



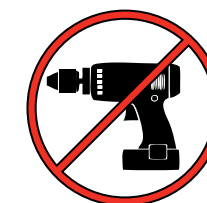
Extrusion & Lock Connection



Engaged Lock



# WARNING



DO NOT USE POWER TOOLS

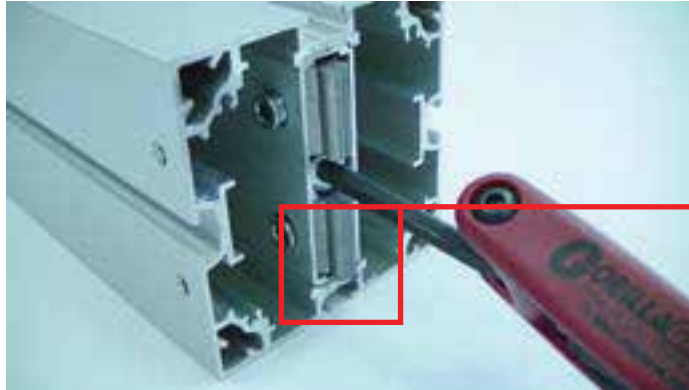


LADDERS OR LIFTS  
MAY BE REQUIRED



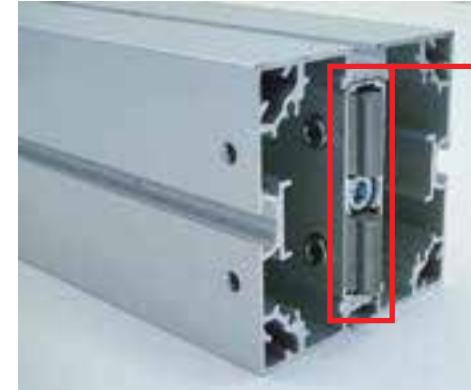
ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

1



Turn the set screw clockwise to move the lock back into the extrusion, counter-clockwise to move the lock outward.

The lock should be **set back about 1 mm (1/16")** from the edge of the extrusion for the locks to engage properly.



If the locks are set too far forward, the lock will not fully engage.

2



Turn the hex wrench clockwise to open the lock and secure in the groove.

3



When the lock is properly engaged, the extrusions will fit tightly together.



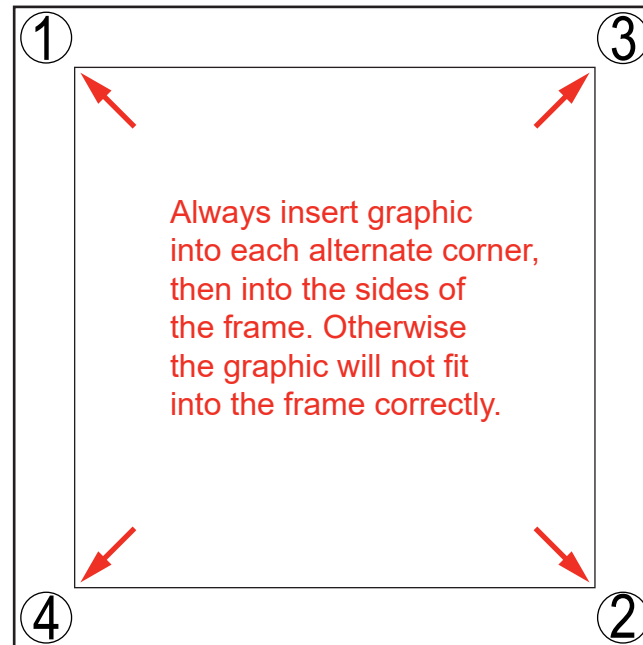
When the lock is properly engaged, the extrusion will not move.

If the locks are not properly engaged, gaps will be noticeable and the extrusion will be loose.

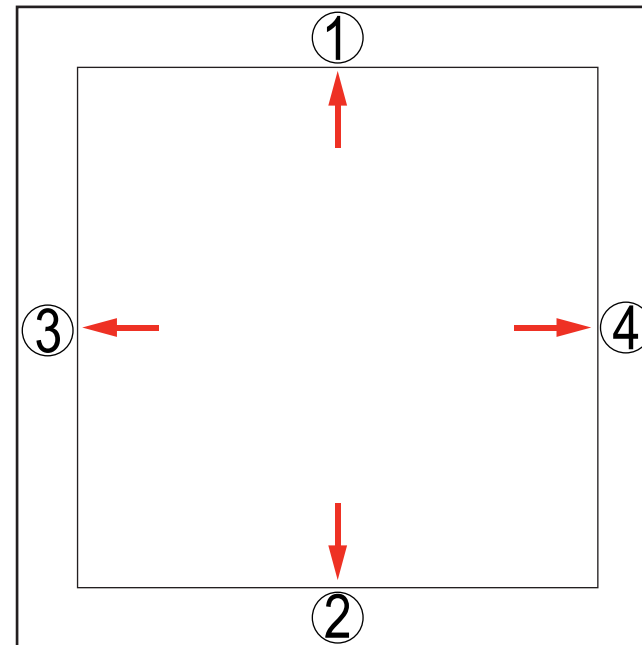
# SEG Graphic Installation *in 3 Steps*

*The Perfect Fit*

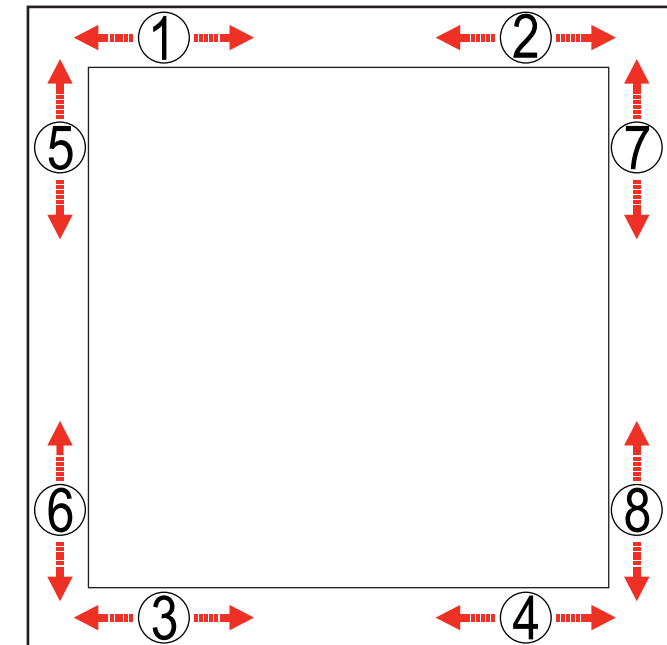
## STEP 1: Attach Corners



## STEP 2: Attach Middle



## STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:

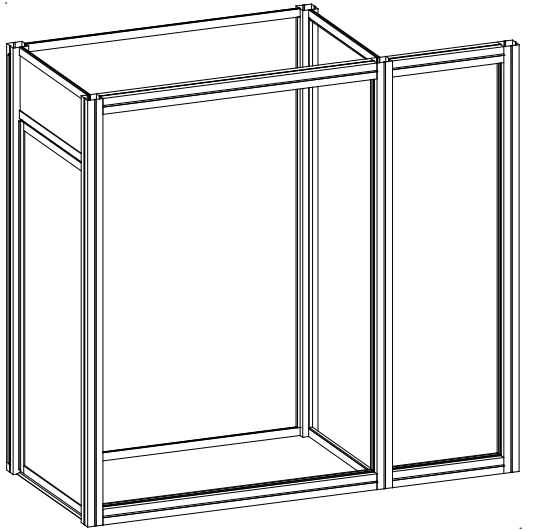
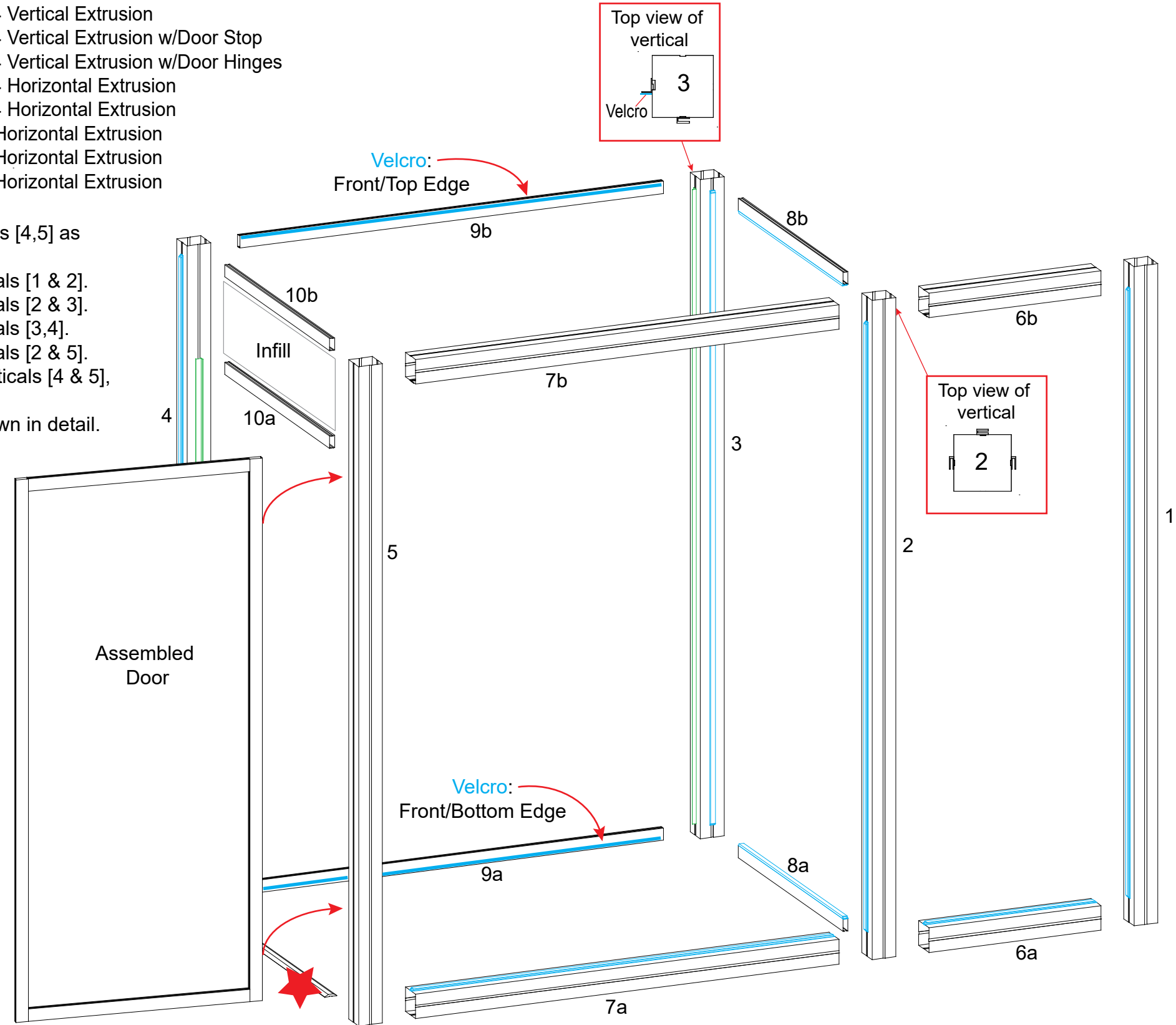
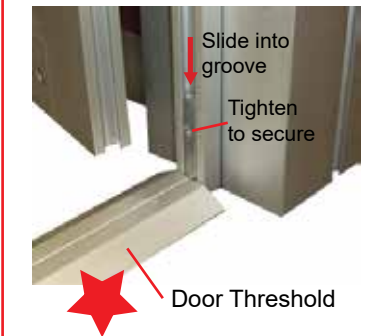
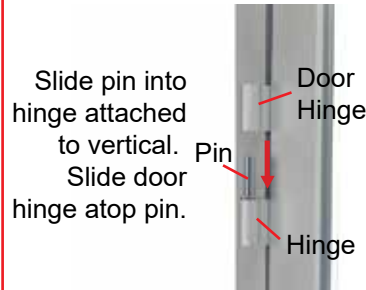


| Item    | Qty. | Description                               |
|---------|------|-------------------------------------------|
| 1       | 1    | 96" Q914 Vertical Extrusion               |
| 2       | 1    | 96" Q914 Vertical Extrusion               |
| 3       | 1    | 96" Q914 Vertical Extrusion               |
| 4       | 1    | 96" Q914 Vertical Extrusion w/Door Stop   |
| 5       | 1    | 96" Q914 Vertical Extrusion w/Door Hinges |
| 6a/6b   | 1/1  | 26" Q914 Horizontal Extrusion             |
| 7a/7b   | 1/1  | 64" Q914 Horizontal Extrusion             |
| 8a/8b   | 1/1  | 37" Z45 Horizontal Extrusion              |
| 9a/9b   | 1/1  | 64" Z45 Horizontal Extrusion              |
| 10a/10b | 1/1  | 37" Z45 Horizontal Extrusion              |

Steps:

- 1) Slide Door Threshold into bottom of verticals [4,5] as shown in detail.
- 2) Connect horizontals [6a,6b] between verticals [1 & 2].
- 3) Connect horizontals [8a,8b] between verticals [2 & 3].
- 4) Connect horizontals [9a,9b] between verticals [3,4].
- 5) Connect horizontals [7a,7b] between verticals [2 & 5].
- 6) Connect horizontals [10a,10b] between verticals [4 & 5], inserting infill as shown.
- 6) Hang assembled door to vertical [5] as shown in detail.
- 7) Attach graphics to SEG grooves as shown on general information page.
- 8) Attach backer fabric to front of backwall as shown.

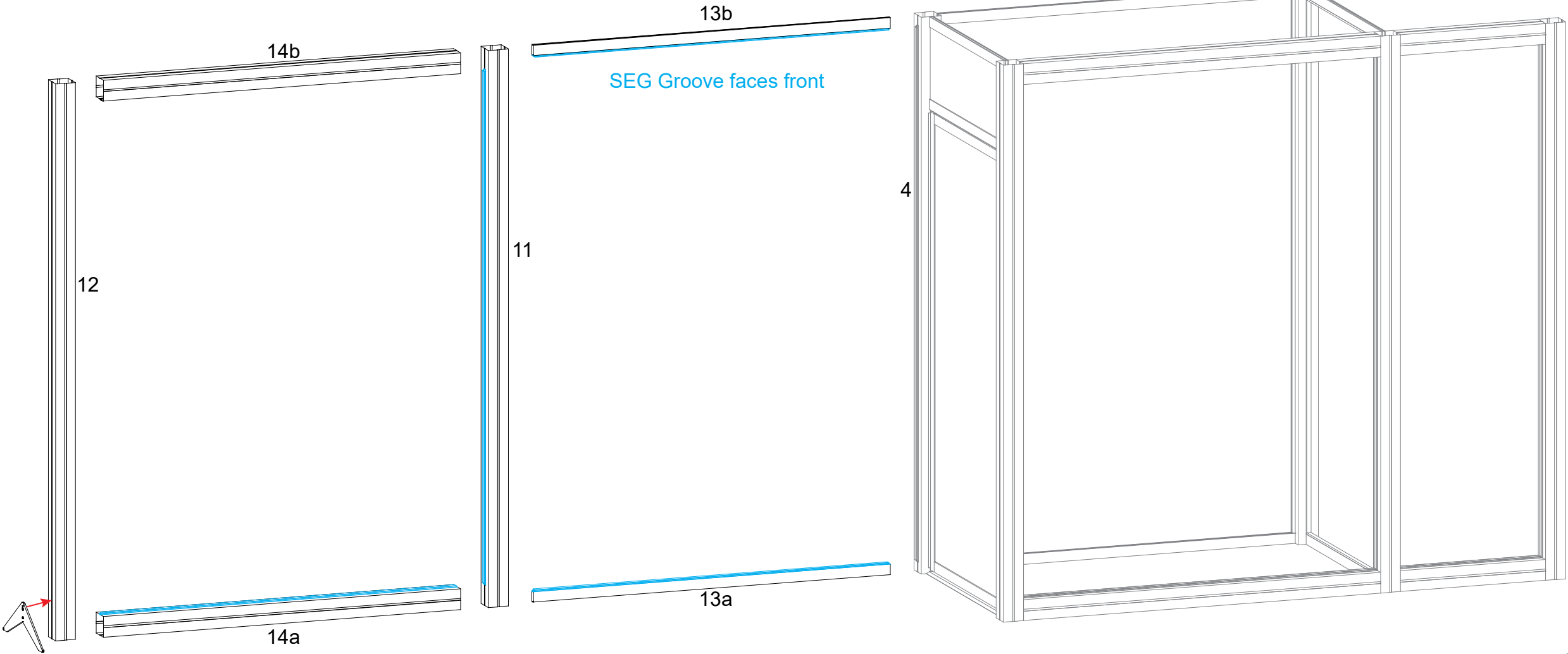
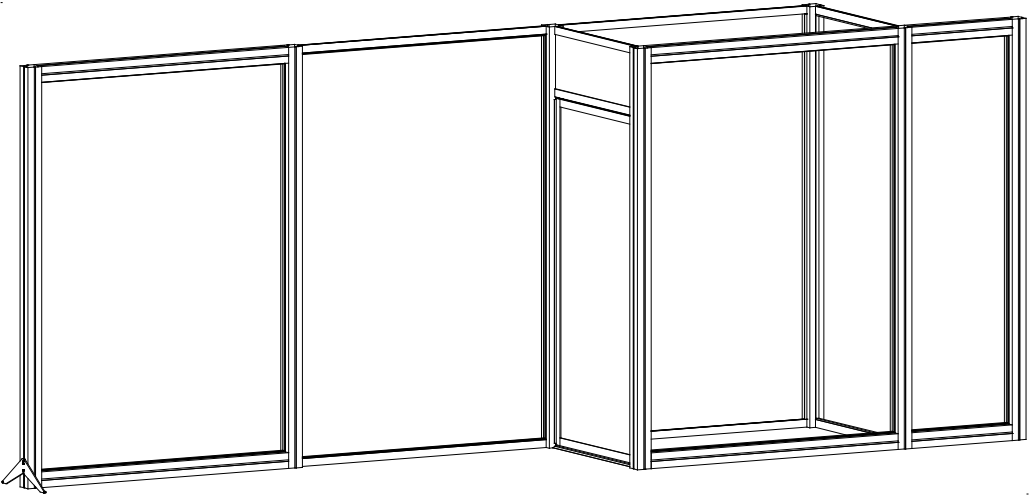
Door Attachment



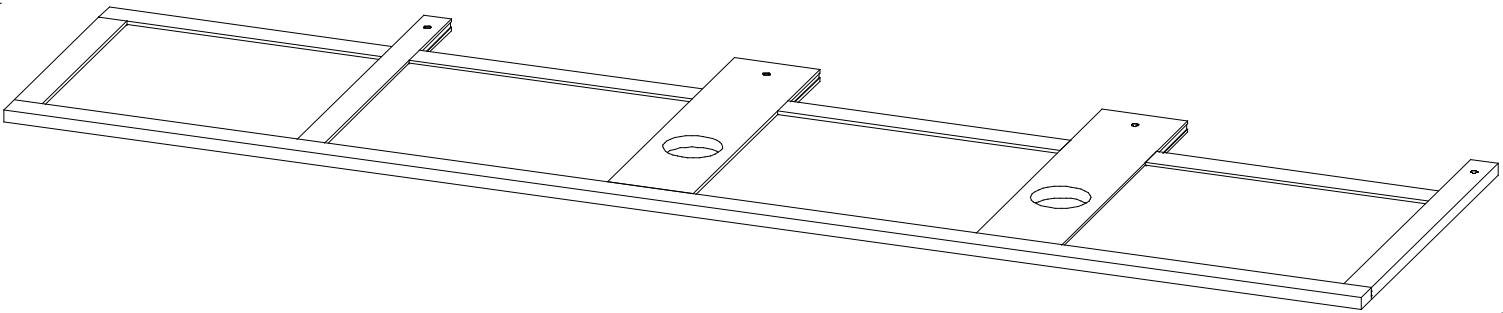


| Item    | Qty. | Description                  |
|---------|------|------------------------------|
| 11      | 1    | 96" Q914 Vertical Extrusion  |
| 12      | 1    | 96" Q914 Vertical Extrusion  |
| 13a/13b | 1    | 64" Z45 Horizontal Extrusion |
| 14a/14b | 1    | 64" Z45 Horizontal Extrusion |

- Steps:
- 1) Connect horizontals [13a,13b] between verticals [4,11].
  - 2) Connect horizontals [14a,14b] between verticals [11,12].
  - 3) Attach boomerang foot to outside of vertical [12] as shown.
  - 4) Attach graphics to SEG groove on assembled backwall as shown in general information pages.

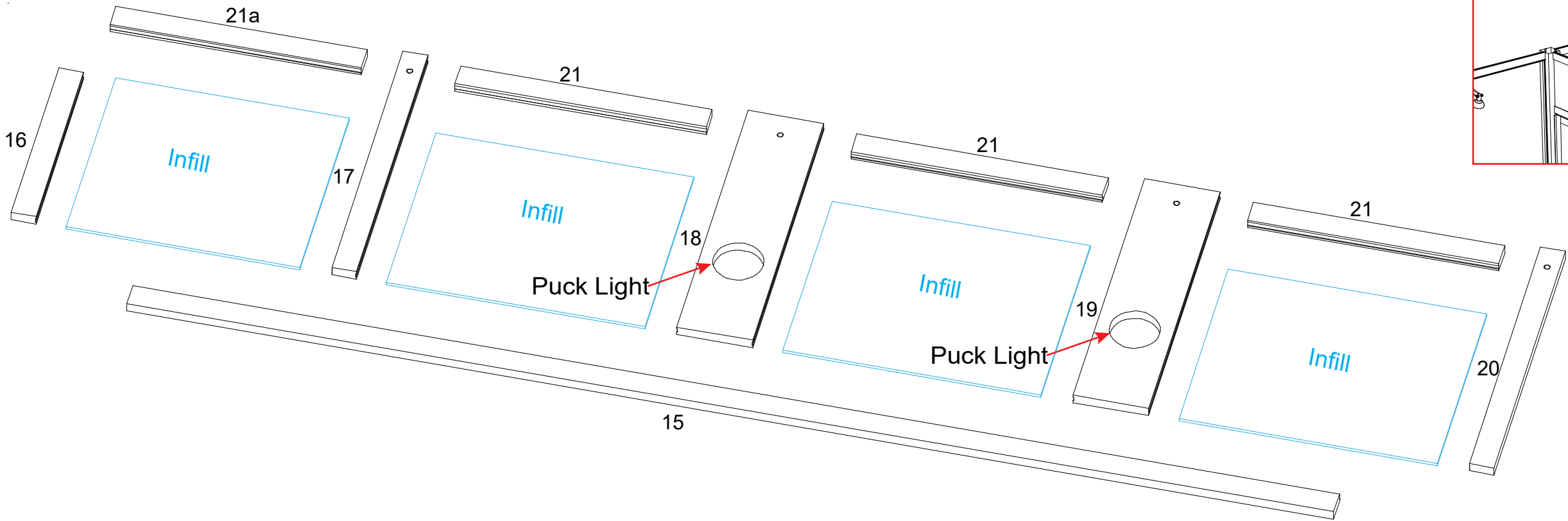
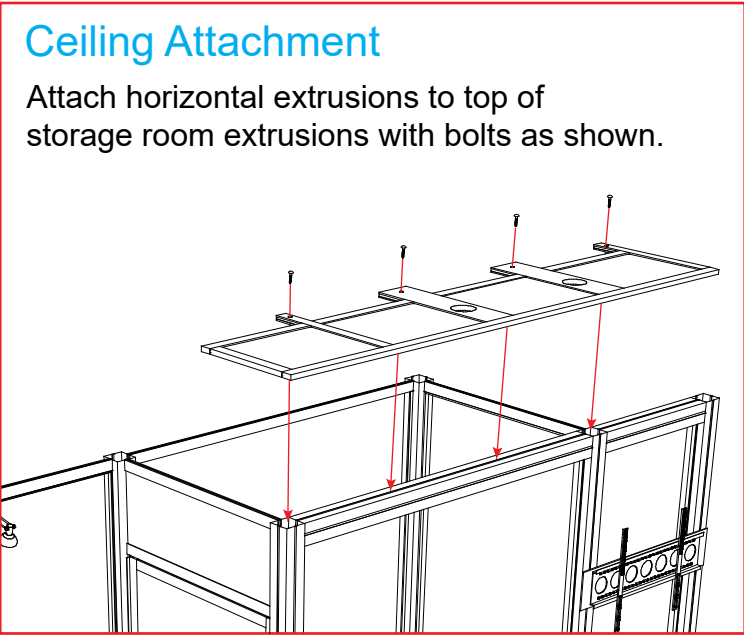


| Item   | Qty. | Description                       |
|--------|------|-----------------------------------|
| 15     | 1    | 87.63" Z41 Horizontal Extrusion   |
| 16     | 1    | 14.5" S40 Horizontal Extrusion    |
| 17     | 1    | 21.75" Z41 Horizontal Extrusion   |
| 18     | 1    | 21.75" Z140 Horizontal Extrusion  |
| 19     | 1    | 21.75" Z140 Horizontal Extrusion  |
| 20     | 1    | 21.75" Z41 Horizontal Extrusions  |
| 21/21a | 3/1  | 18.256" Z41 Horizontal Extrusions |



Steps:

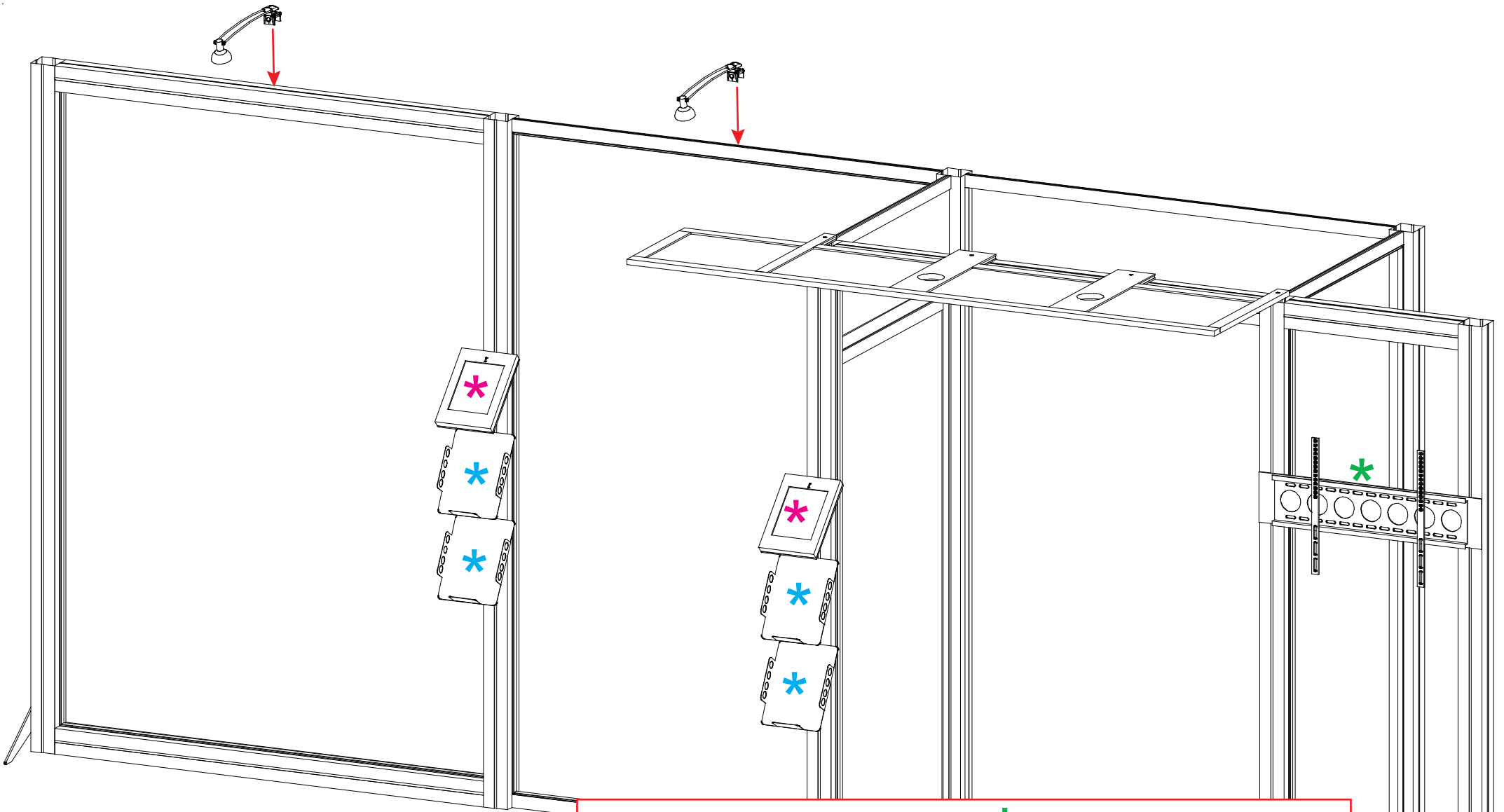
- 1) Attach horizontals together inserting **infills** as shown.
- 2) Attach assembled ceiling to top of storage room extrusions using bolts as shown.



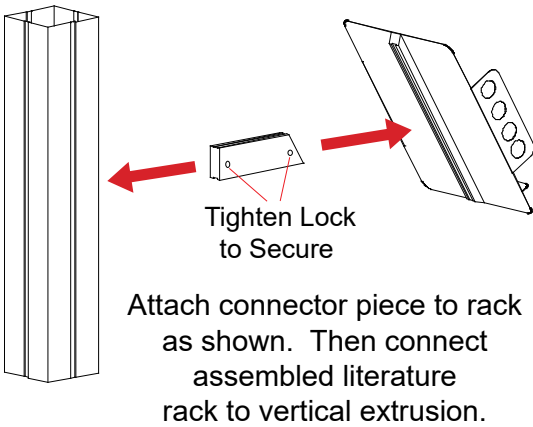


Steps:

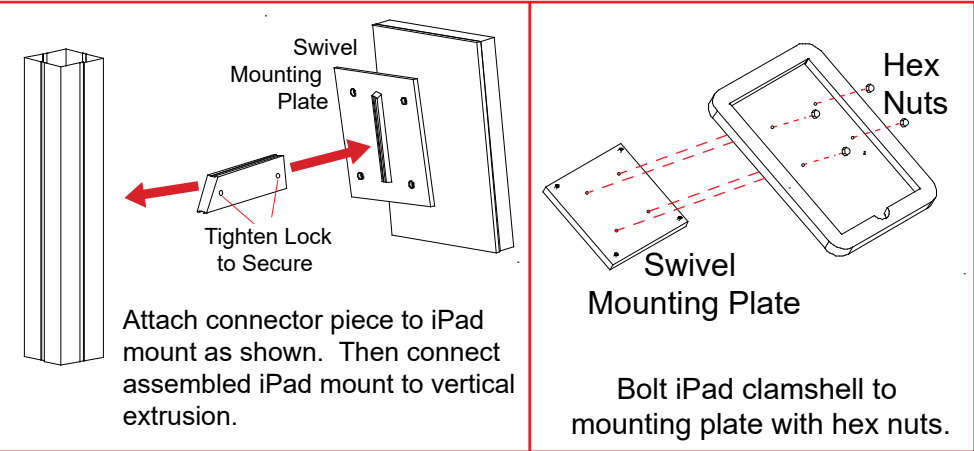
- 1) Attach lights to top of backwall as shown.
- 2) Attach monitor mount and monitor mount plate between verticals [1,2] as shown in detail.
- 3) Attach iPad clamshells to backwall as shown.
- 4) Attach literature racks to backwall as shown.



**\* Literature Rack Attachment**



**\* iPad Mount Attachment**



**\* Monitor Mount Attachment**

