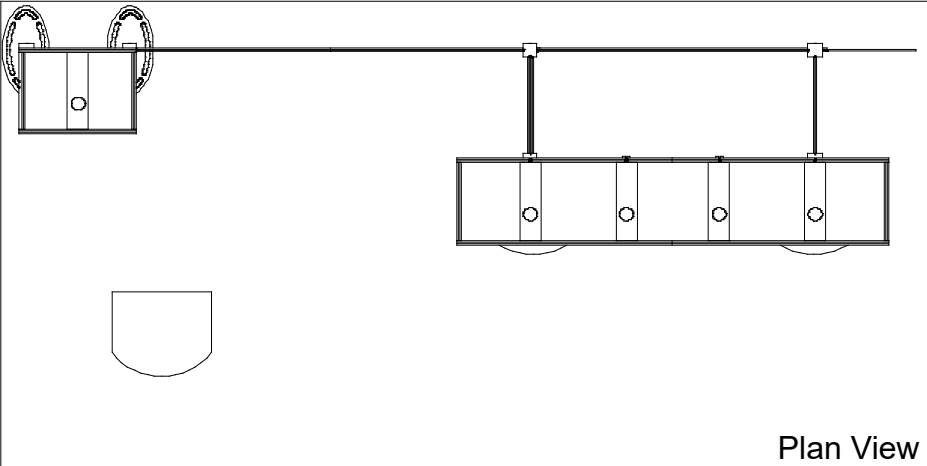
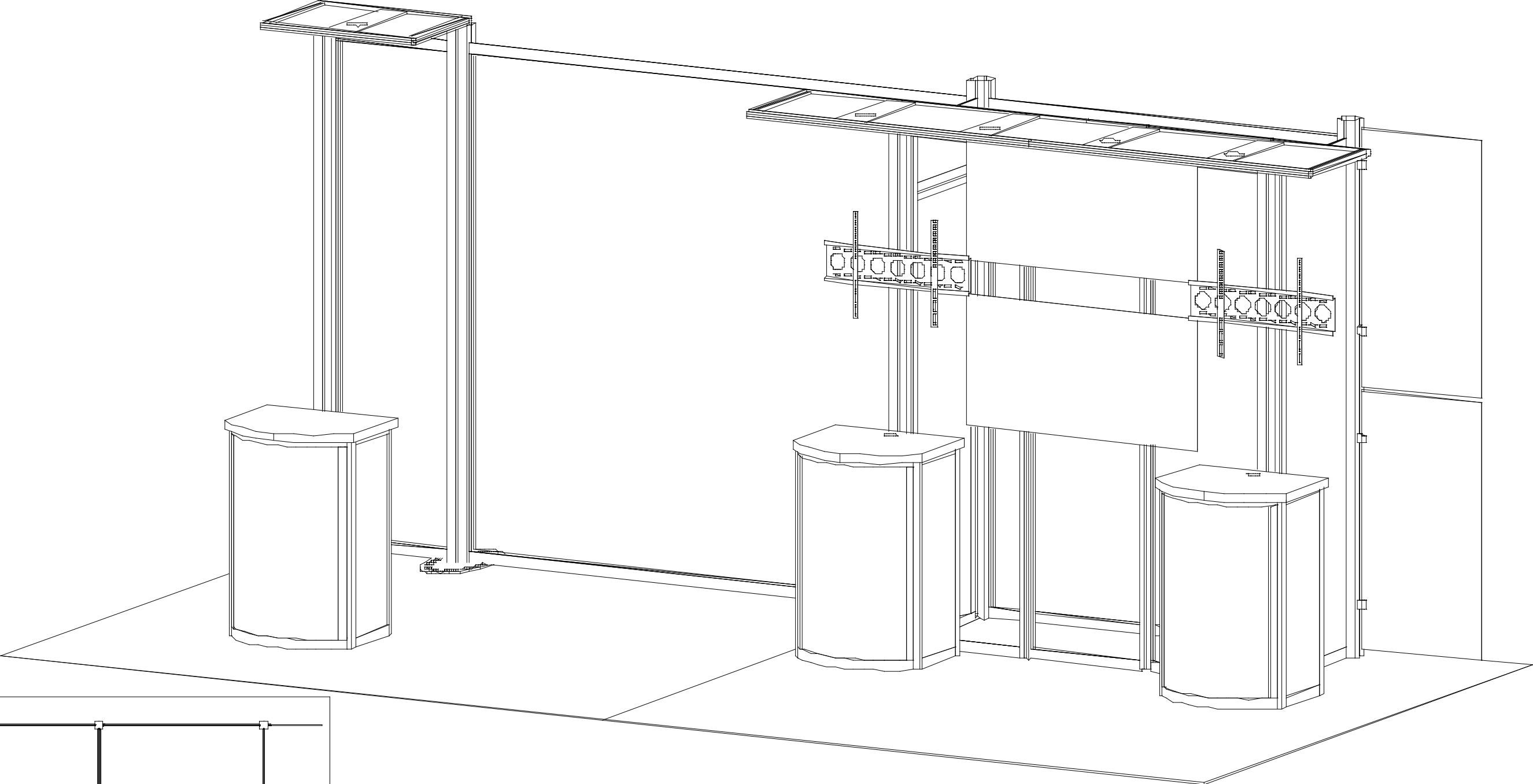
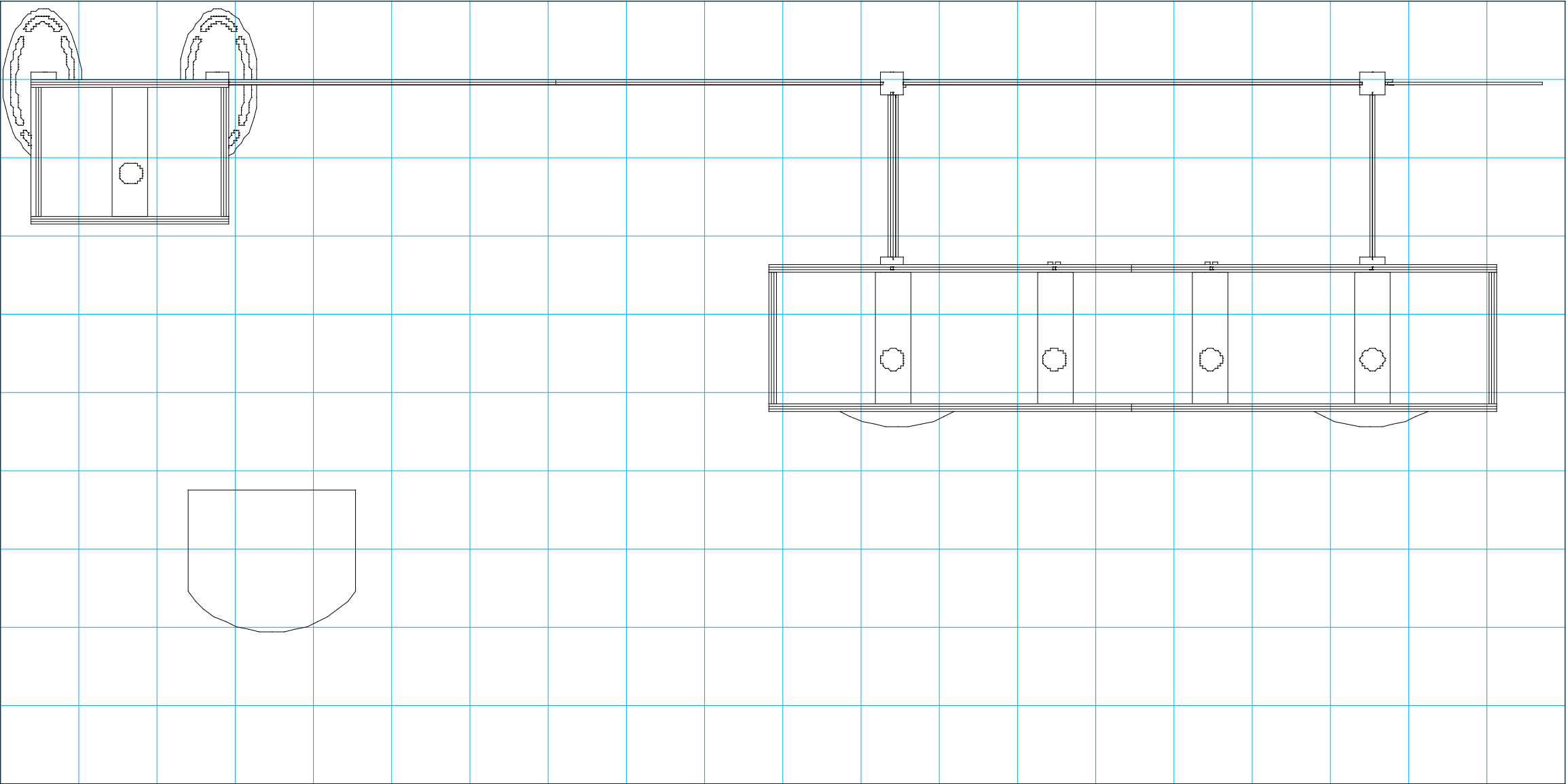




SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

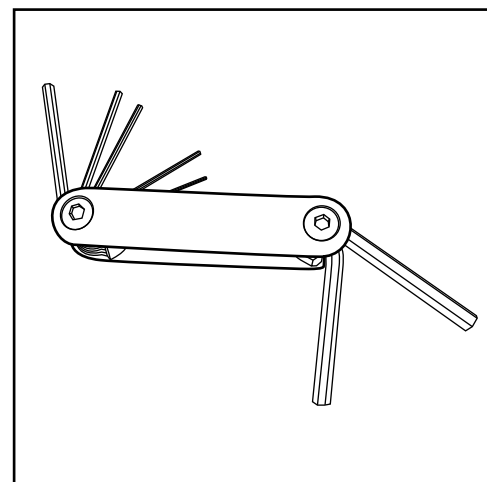
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

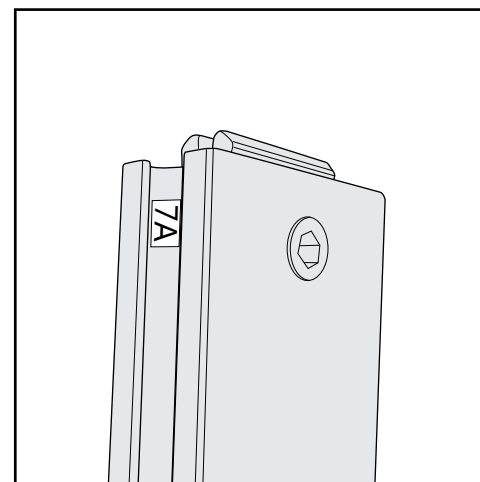
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

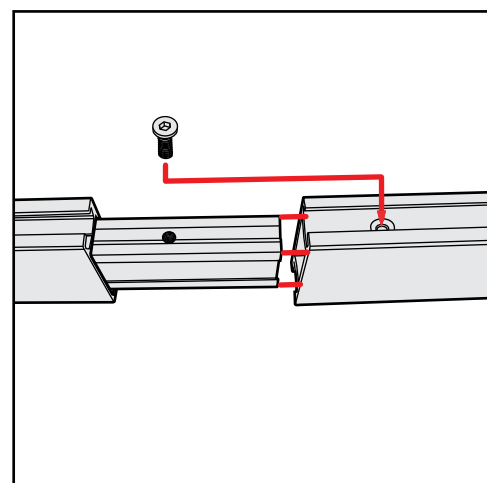
- For loss prevention, tighten all set screws and locks during disassembly.



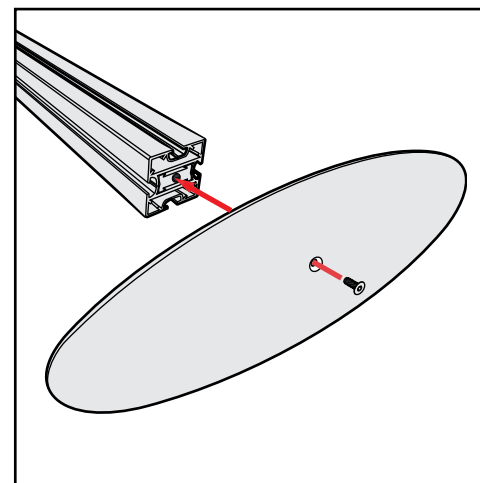
Hex Tool - Essential for Assembly



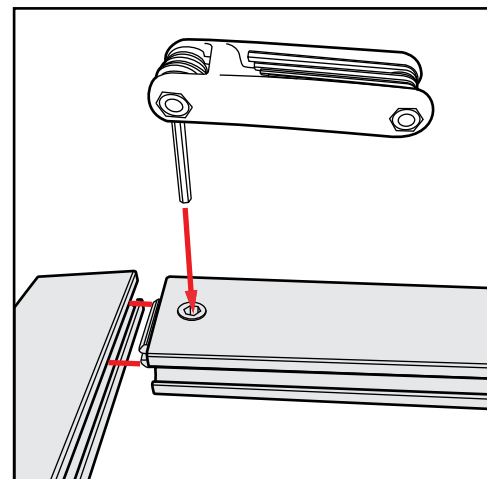
Part Identification - Numbering



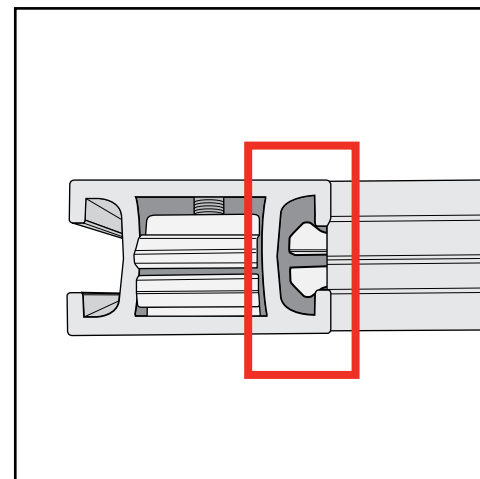
Spline Connection



Base Plate & Extrusion Connection



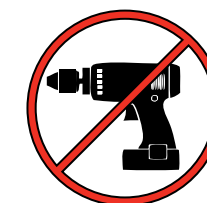
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS

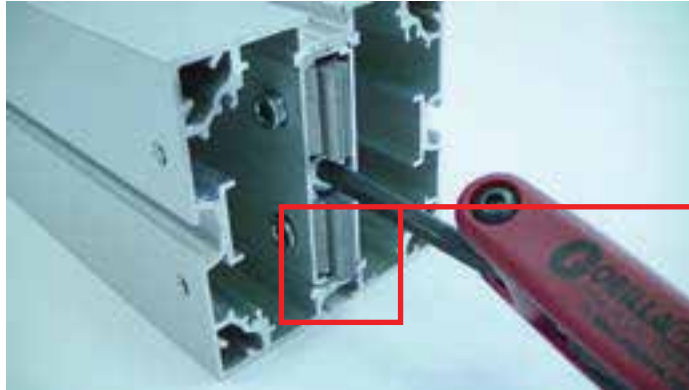


LADDERS OR LIFTS
MAY BE REQUIRED



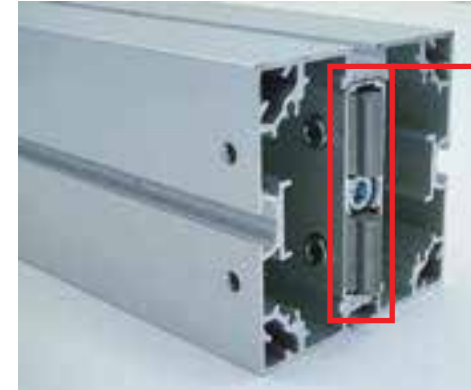
ALL CONNECTIONS MUST
BE TIGHTLY SECURED

1



Turn the set screw clockwise to move the lock back into the extrusion, counter-clockwise to move the lock outward.

The lock should be **set back about 1 mm (1/16")** from the edge of the extrusion for the locks to engage properly.



If the locks are set too far forward, the lock will not fully engage.

2



Turn the hex wrench clockwise to open the lock and secure in the groove.

3



When the lock is properly engaged, the extrusions will fit tightly together.



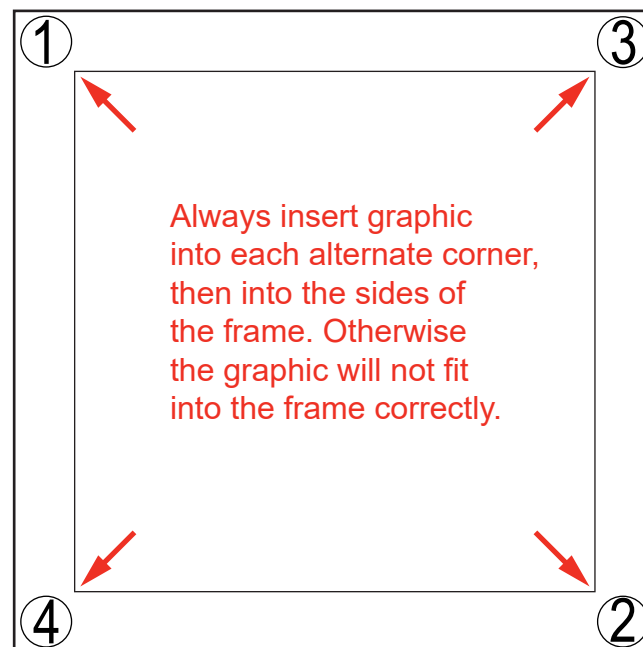
When the lock is properly engaged, the extrusion will not move.

If the locks are not properly engaged, gaps will be noticeable and the extrusion will be loose.

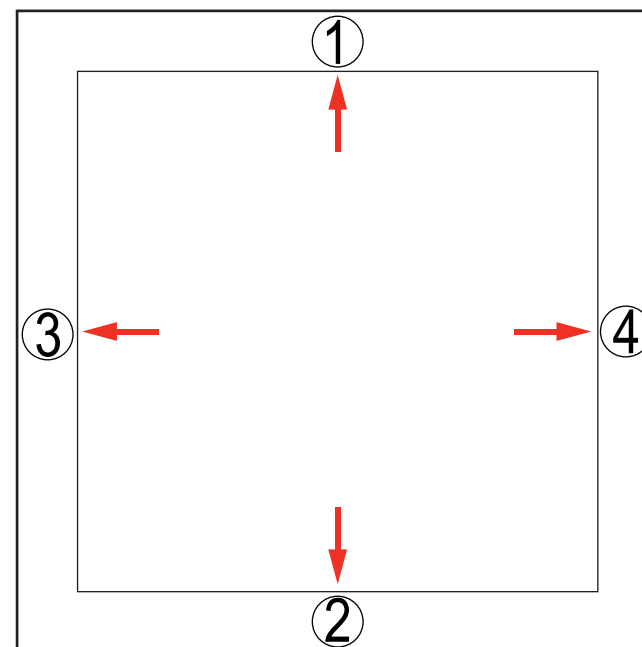
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

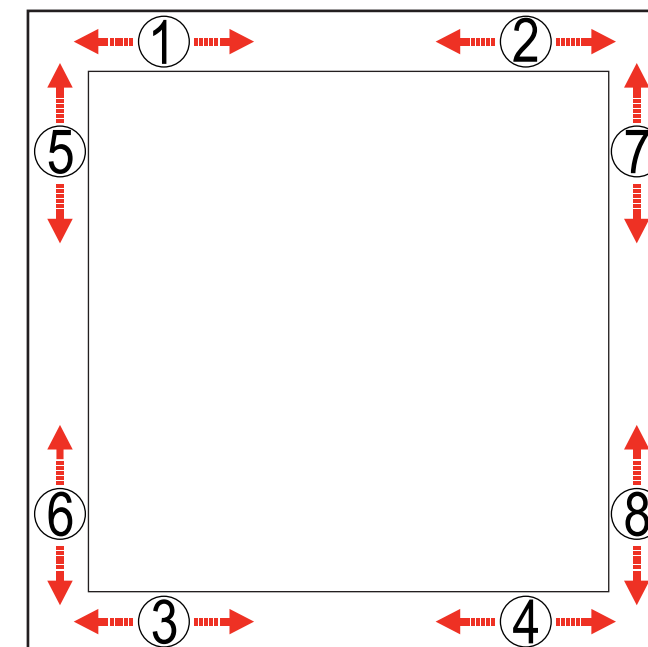
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



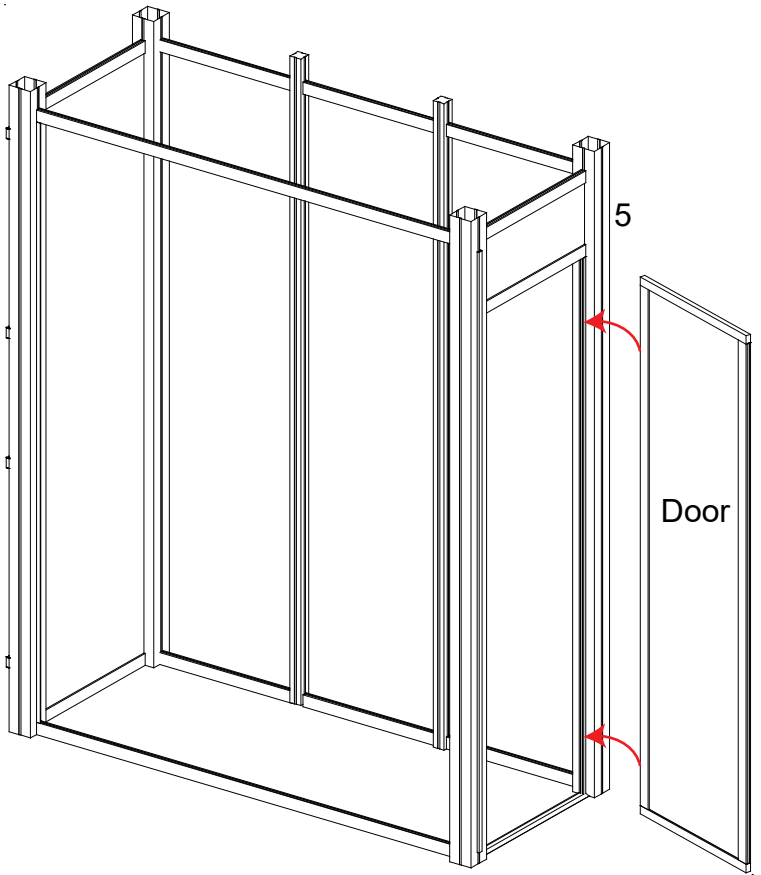
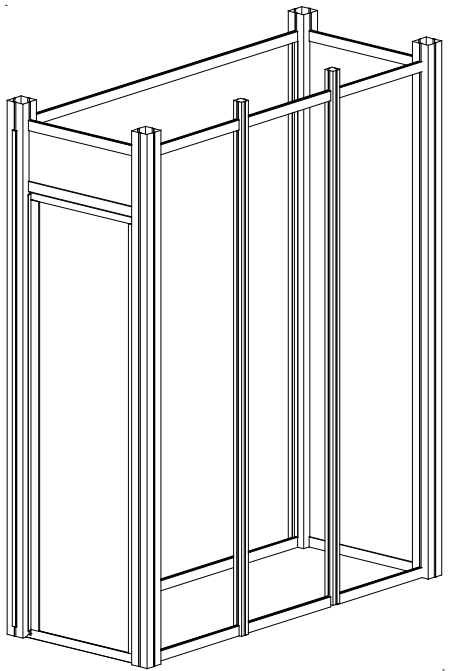
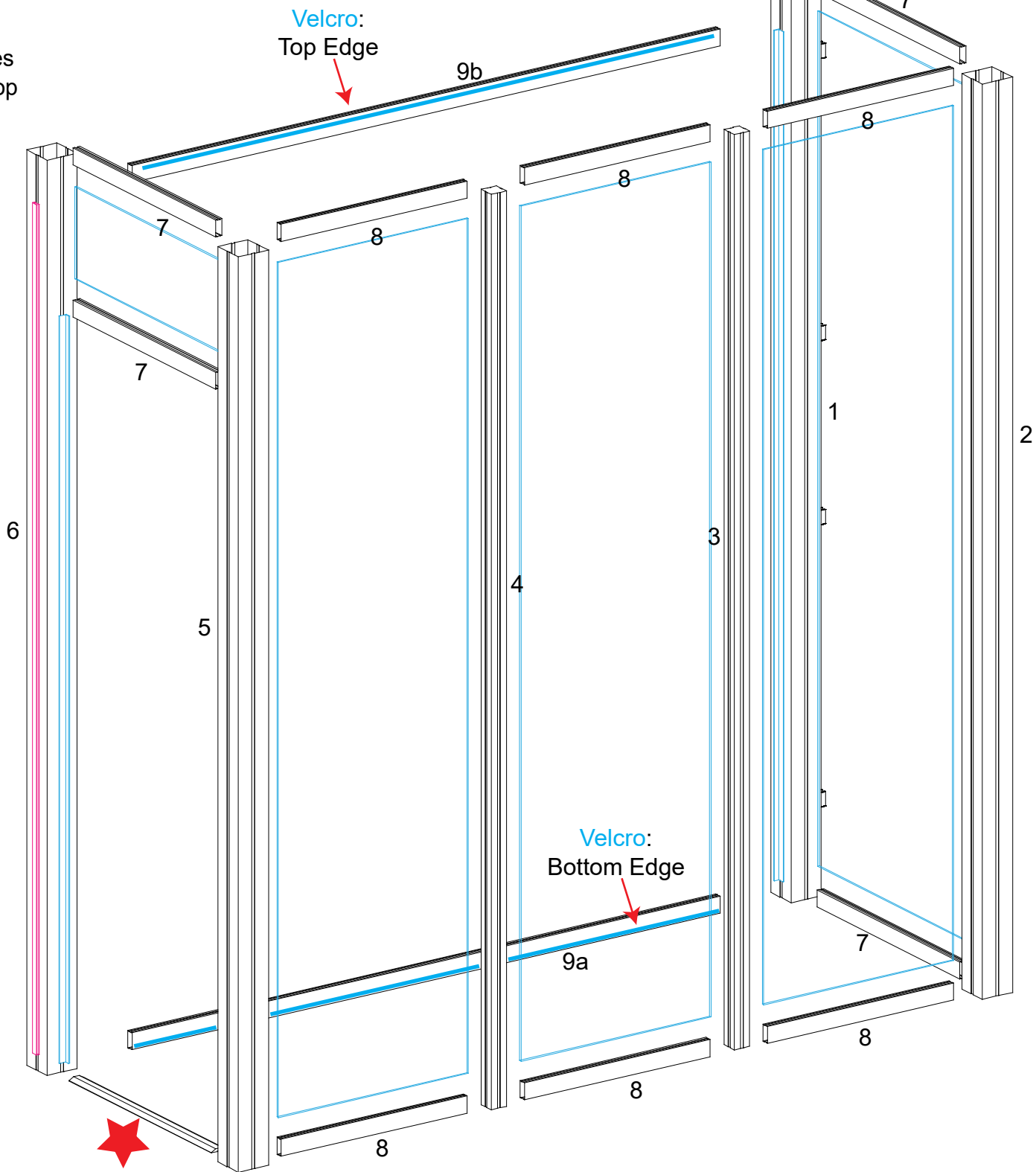
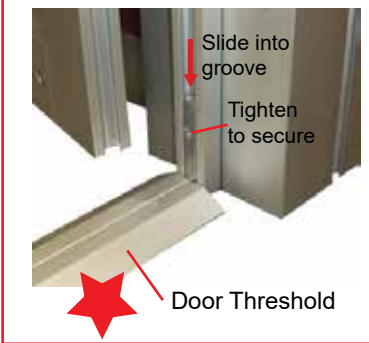
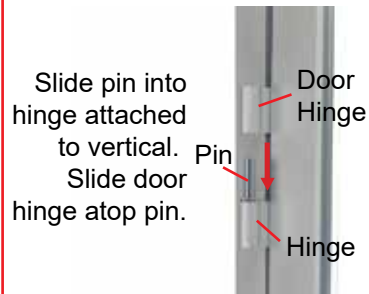


CRATE PACKING

Item	Qty.	Description
1	1	96" Q914 Vertical Extrusion
2	1	96" Q914 Vertical Extrusion
3	1	96" S44 Vertical Extrusion
4	1	96" S44 Vertical Extrusion
5	1	96" Q914 Vertical Extrusion w/Door Hinges
6	1	96" Q914 Horizontal Extrusion w/Door Stop
7	4	25" Z45 Horizontal Extrusion
8	6	22.1265" Z45 Horizontal Extrusion
9a/9b	1/1	70" Z45 Horizontal Extrusion

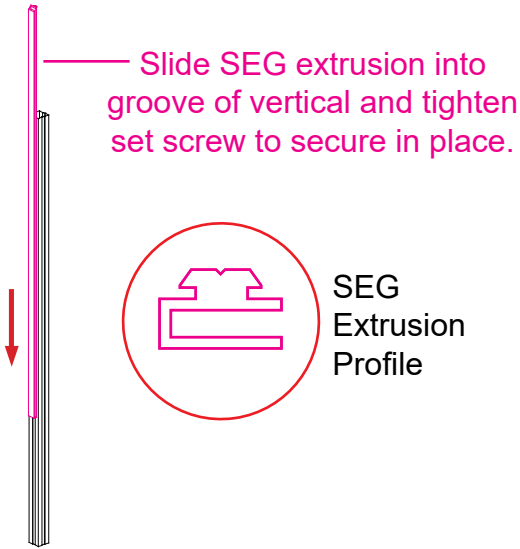
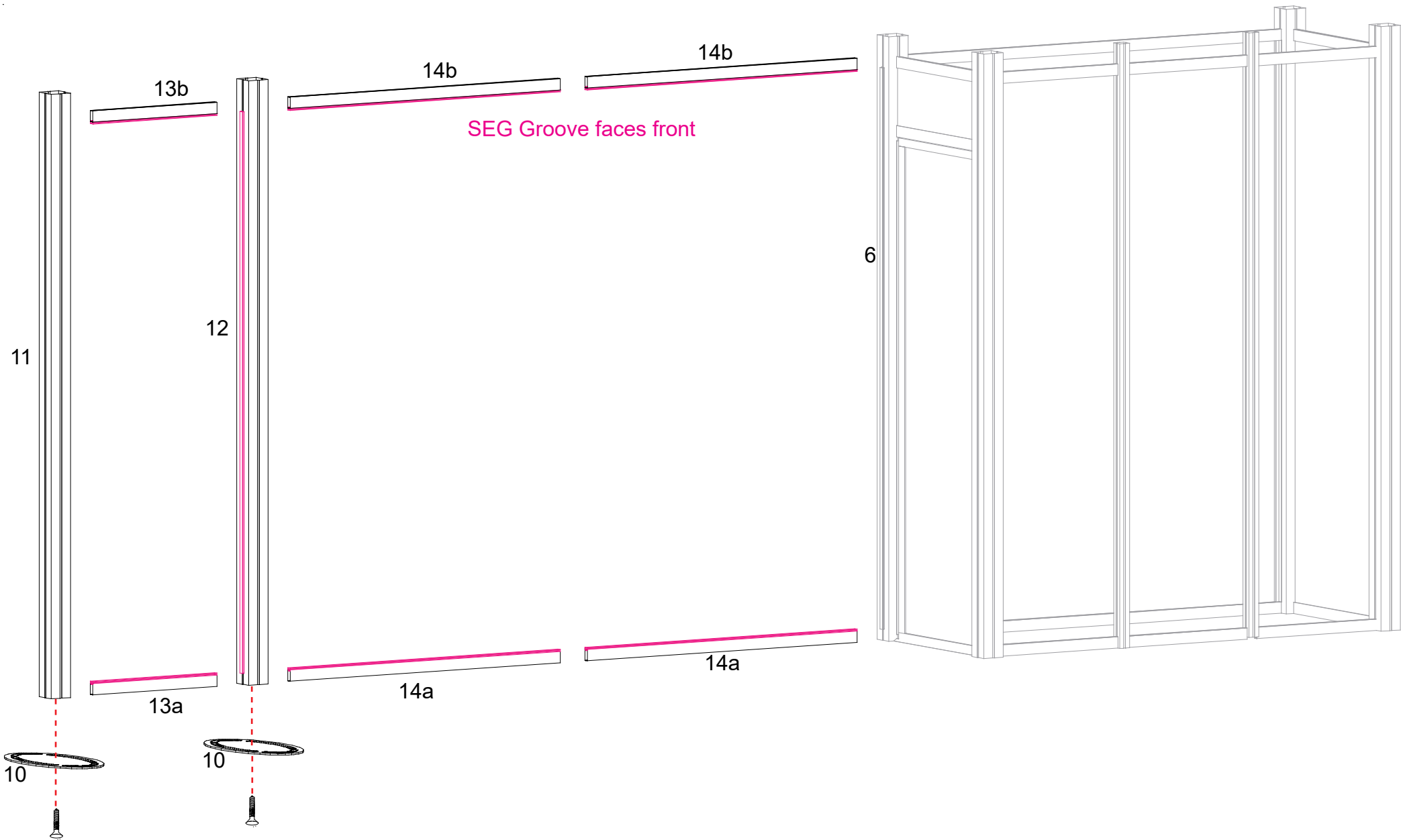
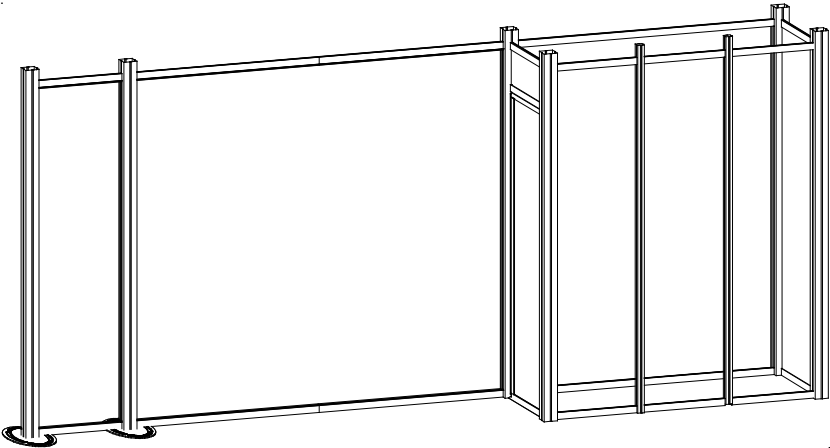
- Steps:
- 1) Slide Door Threshold into bottom of verticals [5,6] as shown in detail.
 - 2) Connect horizontals [7] between verticals inserting infills as shown.
 - 3) Connect horizontals [8] between verticals, inserting infills as shown.
 - 4) Connect horizontals [9a,9b] between verticals [1,6].
 - 5) Hang assembled door to vertical [5] as shown in detail
 - 6) Attach backer fabric to front of backwall as shown.

Door Attachment



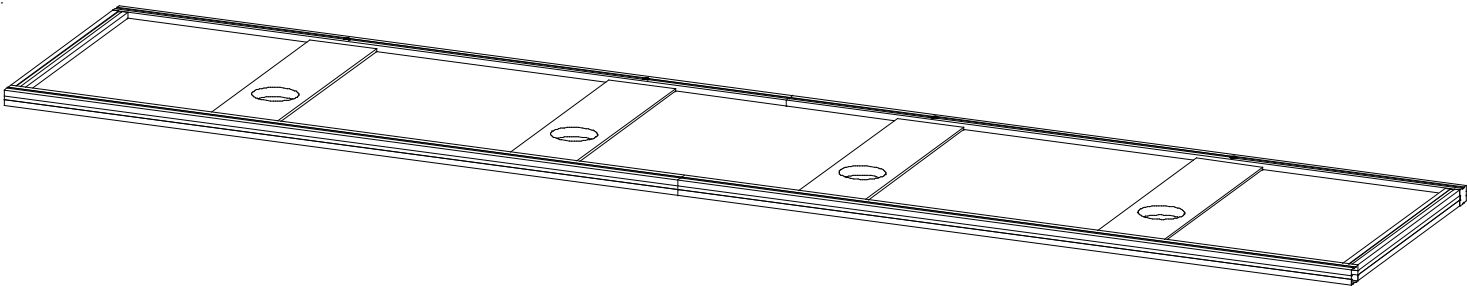
Item	Qty.	Description
10	2	Base Plates
11	1	96" Q914 Vertical Extrusion
12	1	96" Q914 Vertical Extrusion
13a/13b	1	23" Z45 Horizontal Extrusion
14a/14b	1	50" Z45 Horizontal Extrusion

- Steps:
- 1) Connect verticals [11,12] to baseplates [10] with bolts as shown.
 - 2) Connect horizontals [13a,13b] between verticals [11,12].
 - 3) Connect horizontals [14a,14b] between verticals [6,12].
 - 4) Attach graphics to SEG groove on assembled backwall as shown in general information pages.



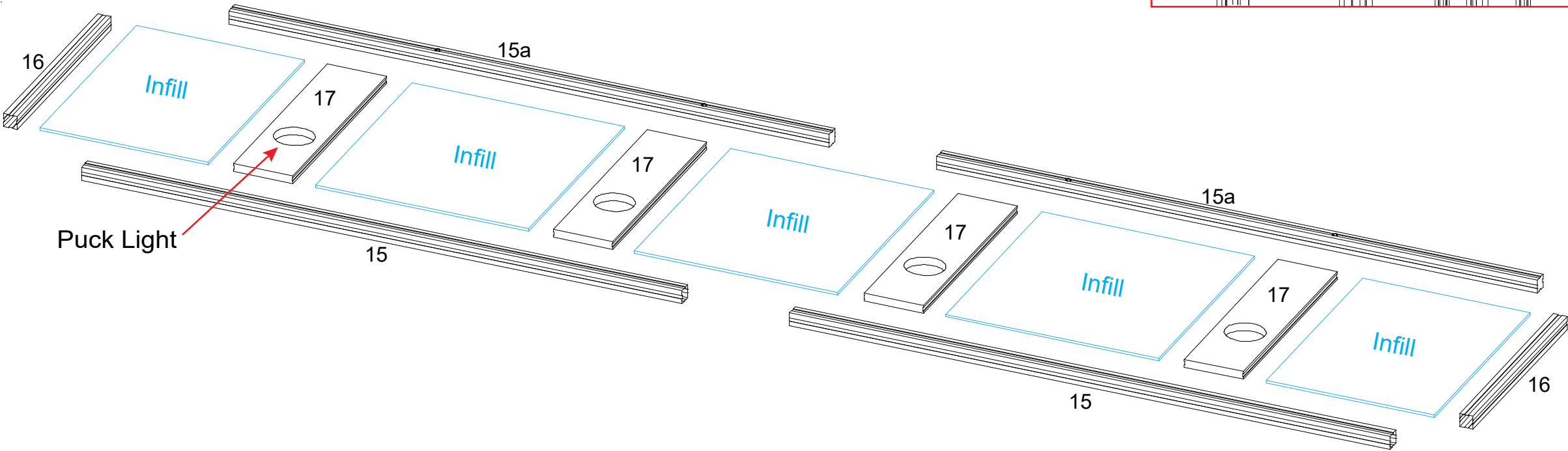
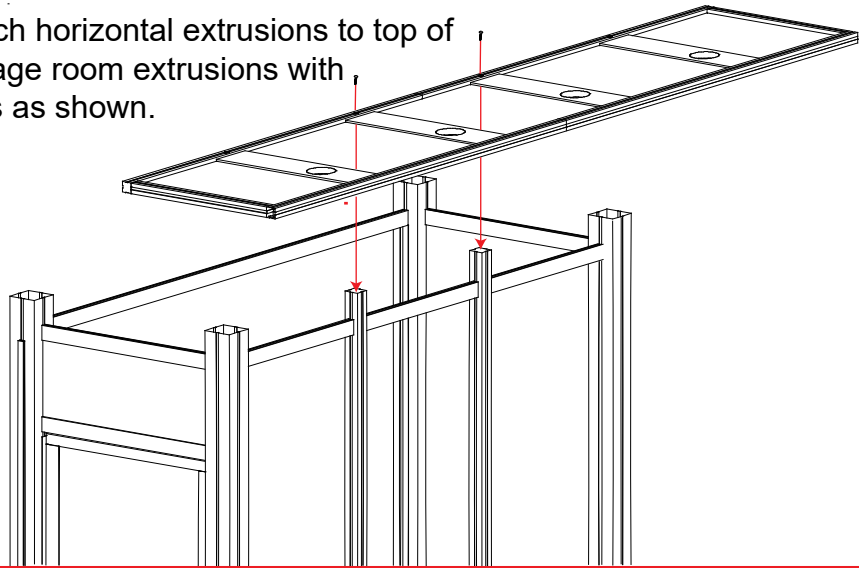
Item	Qty.	Description
15/15a	2/2	55.945" S40 Horizontal Extrusion
16	2	19.874" S40 Horizontal Extrusion
17	4	19.874" Z140 Horizontal Extrusion

- Steps:
- 1) Attach horizontals together inserting **infills** as shown.
 - 2) Attach assembled ceiling to top of storage room extrusions using bolts as shown.

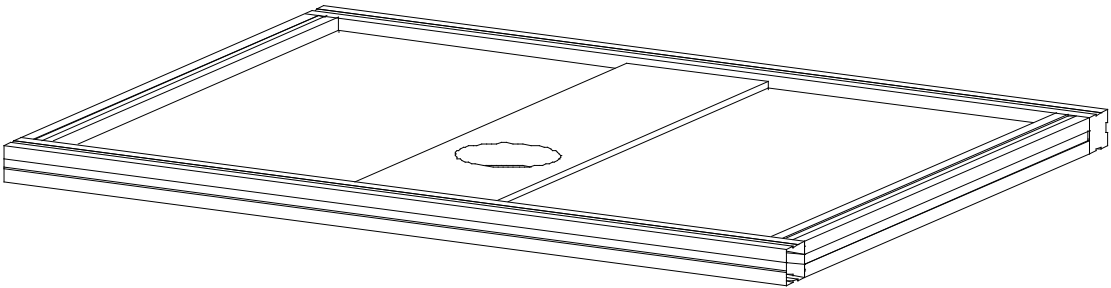


Ceiling Attachment

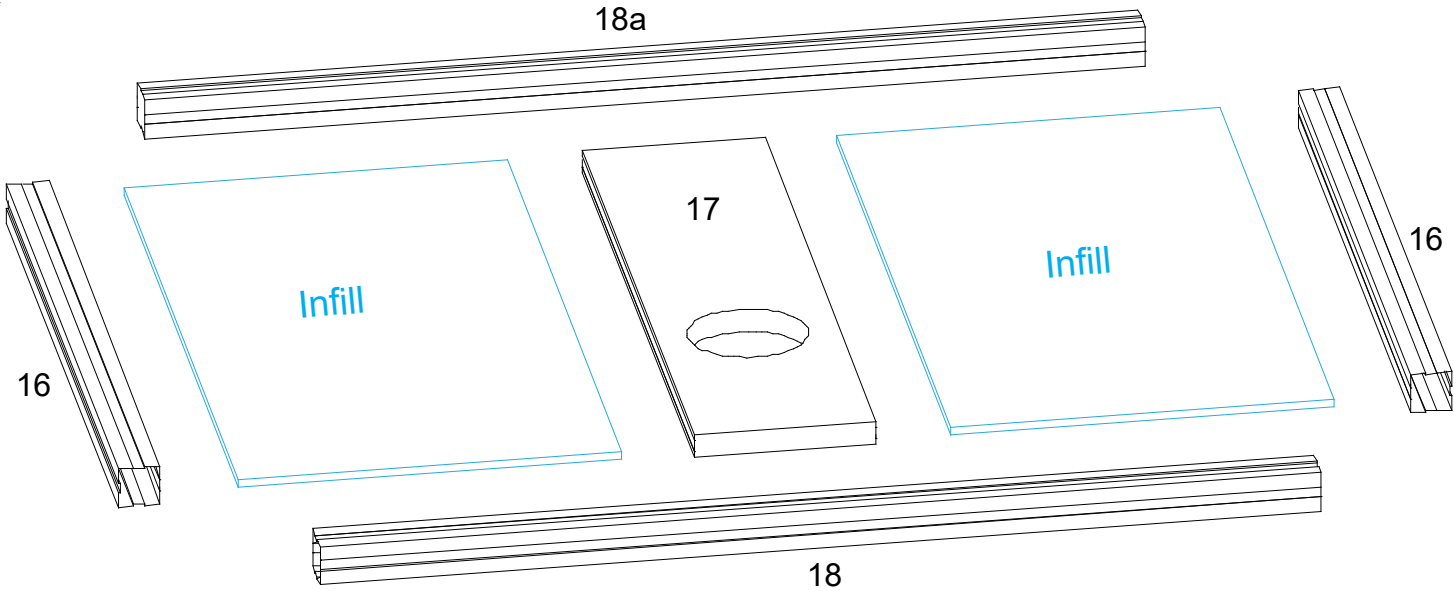
Attach horizontal extrusions to top of storage room extrusions with bolts as shown.



Item	Qty.	Description
16	2	19.874" S40 Horizontal Extrusion
17	1	19.874" Z140 Horizontal Extrusion
18	2	30.165" S40 Horizontal Extrusion

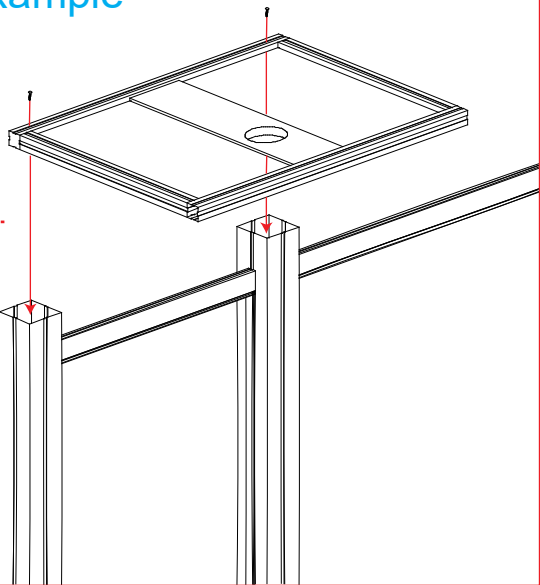


- Steps:
- 1) Attach horizontals together inserting **infills** as shown.
 - 2) Attach assembled ceiling to top of Backwall extrusions using bolts as shown.



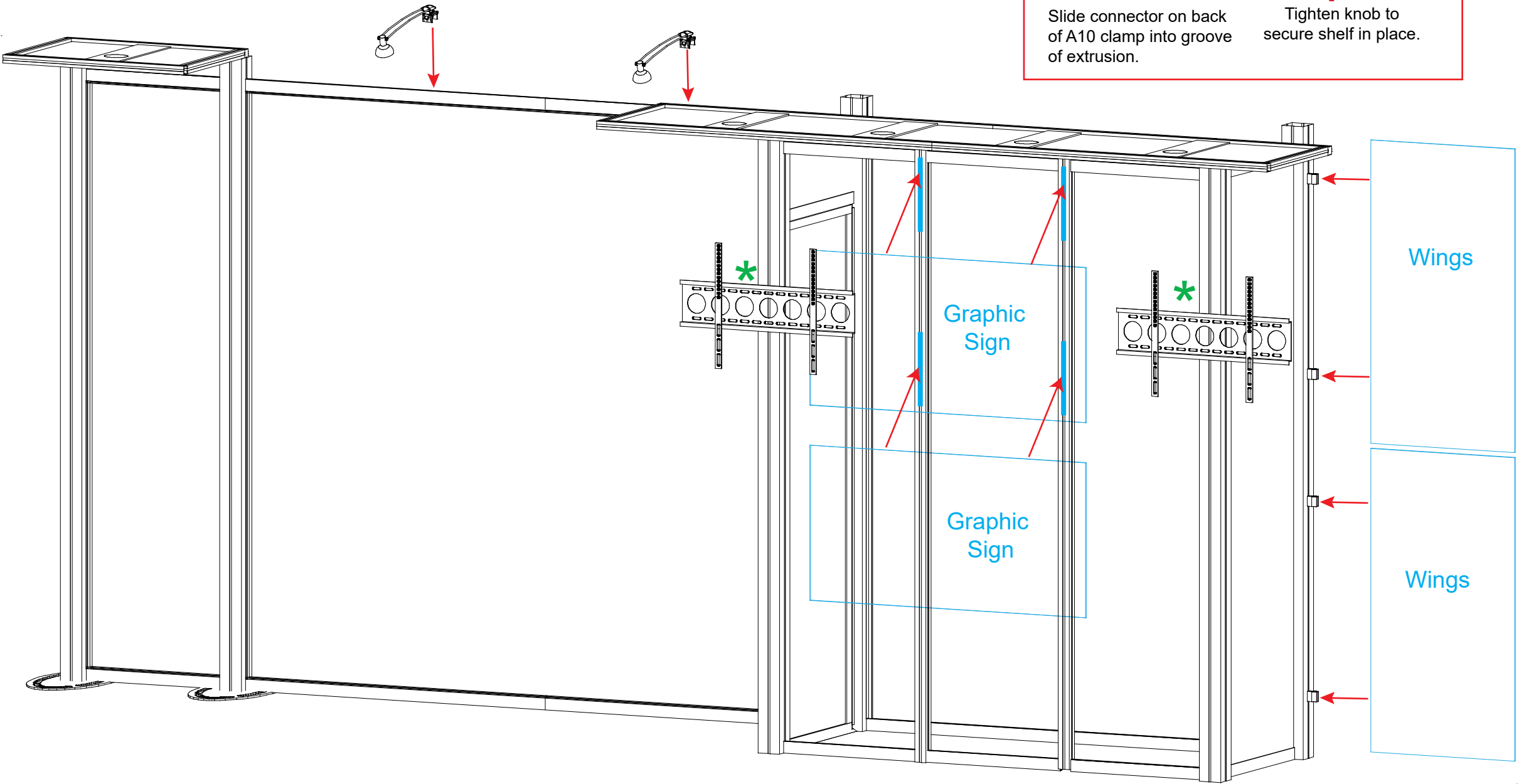
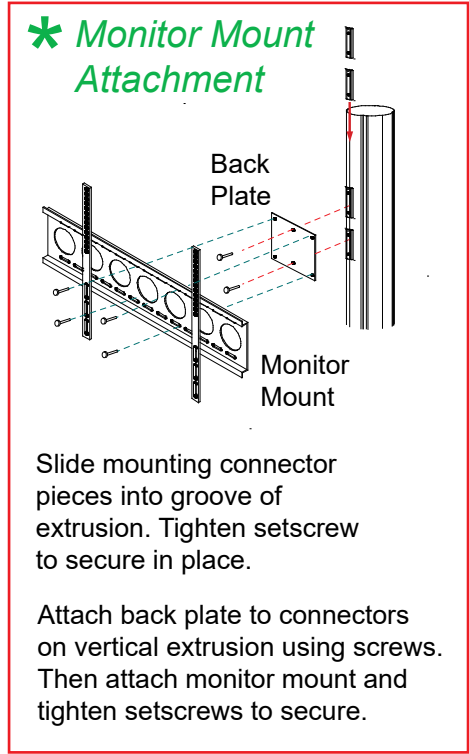
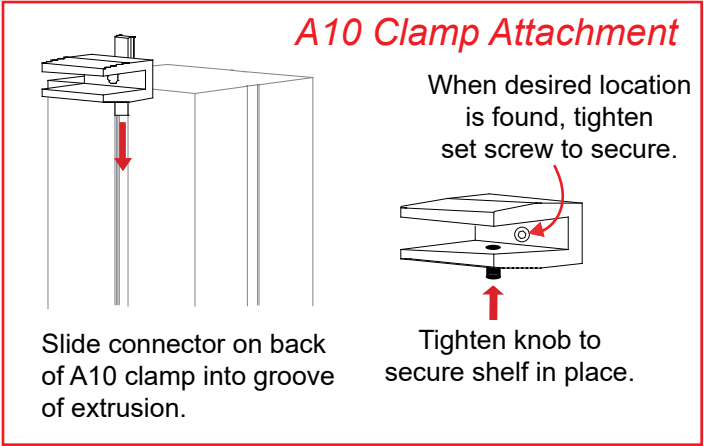
Ceiling Attachment Example

Attach horizontal extrusions to top of backwall extrusions with bolts as shown.



Steps:

- 1) Attach lights to top of backwall as shown.
- 2) Attach monitor mount and monitor mount plate to verticals as shown in detail.
- 3) Attach Wings to A-10 clamps as shown.
- 4) Attach graphic signs to Velcro on verticals as shown.



Item	Qty.	Description
19	1	38" Vertical Extrusion w/ Door Hinges
20	1	38" Vertical Extrusion w/ Door Stop
21	1	38" Vertical Extrusion
22	1	38" Vertical Extrusion
23	2	22.0197" Horizontal Extrusion
24	4	12.5" Horizontal Extrusion
25	2	25.639" Curved Extrusion

- Steps
- 1) Attach lower horizontal extrusions [23,24,25] between vertical extrusions [19,20,21,22] as shown.
 - 2) Hang assembled door on hinges on vertical [19] as shown. Refer to detail.
 - 3) Place side and front inserts between verticals as shown.
 - 4) Attach upper horizontal extrusions [23,24,25] between vertical extrusions [19,20,21,22] and on top of infills as shown.
 - 5) Velcro shelf support to inside of pedestal, then set internal shelf on top of supports.
 - 6) Place counter top on assembled pedestal.

