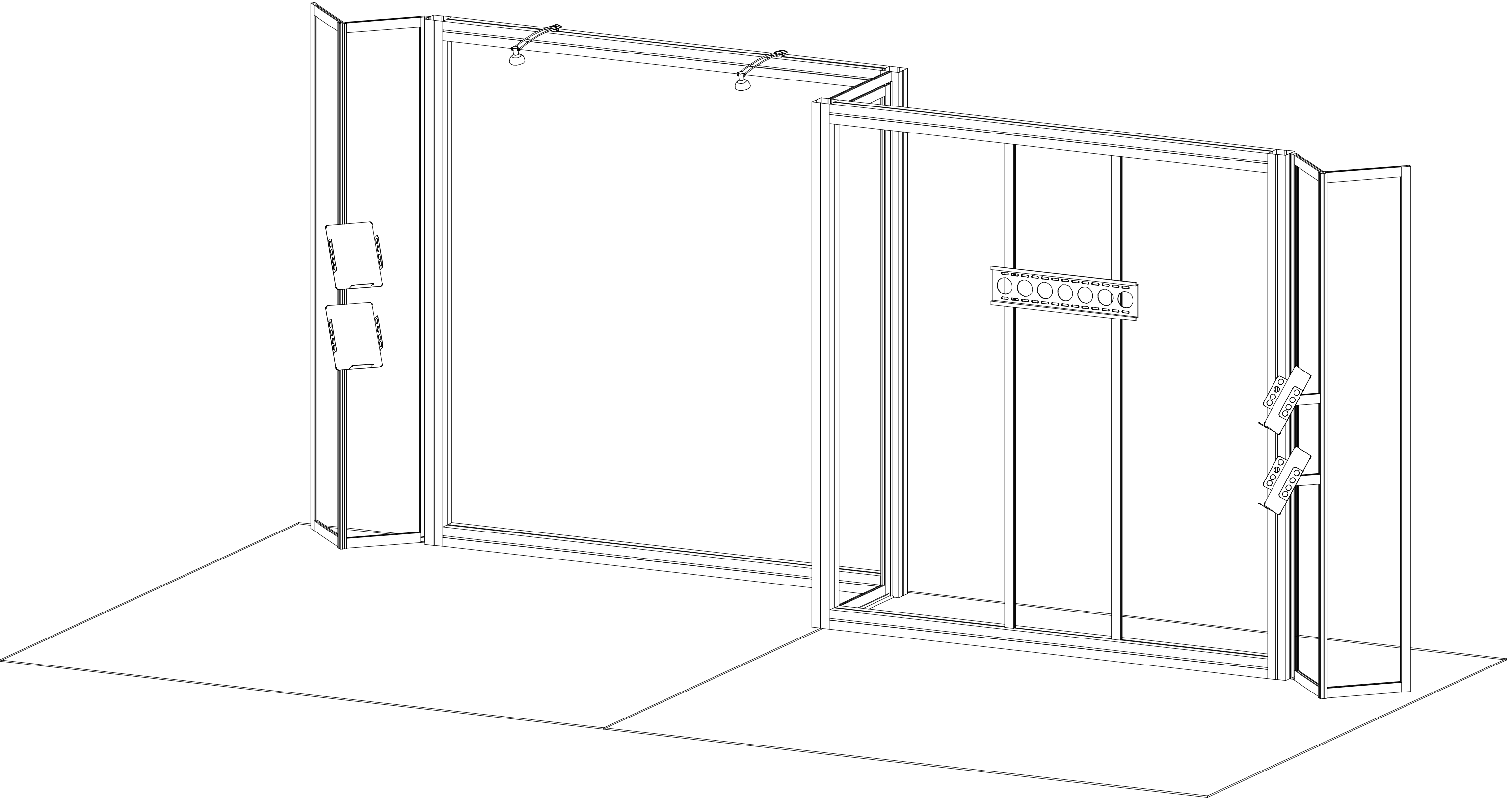




SETUP INSTRUCTIONS

General Setup Instructions

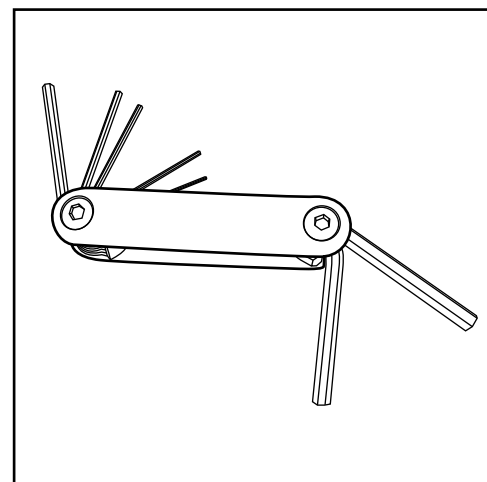
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

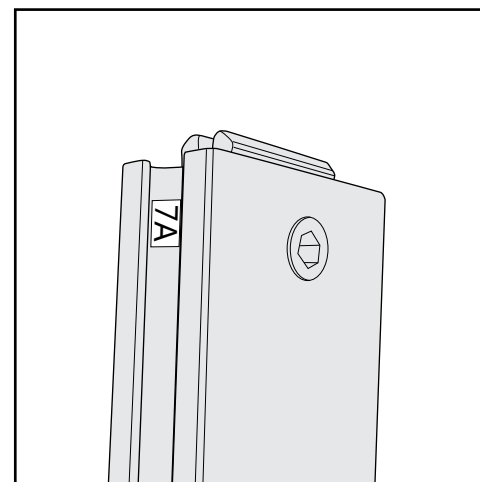
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

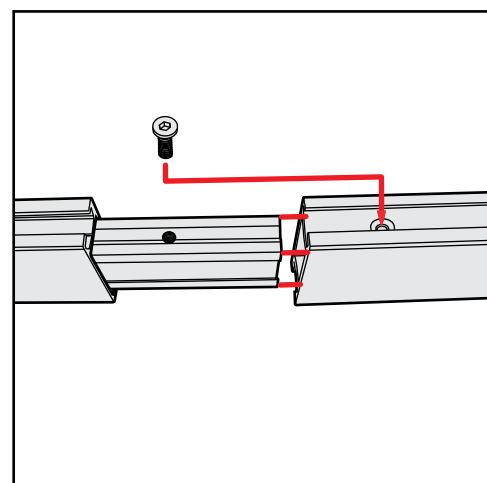
- For loss prevention, tighten all set screws and locks during disassembly.



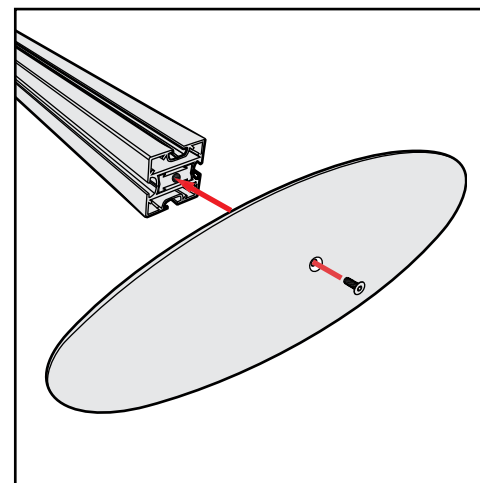
Hex Tool - Essential for Assembly



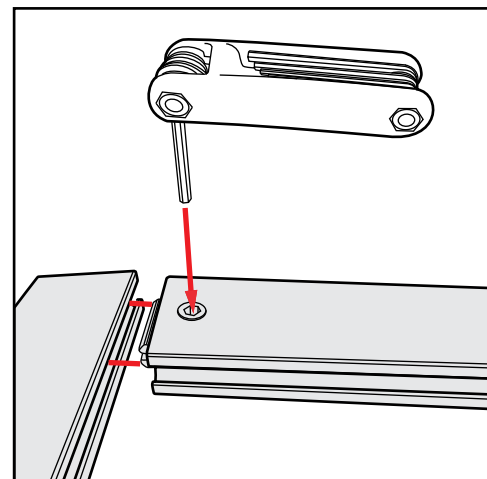
Part Identification - Numbering



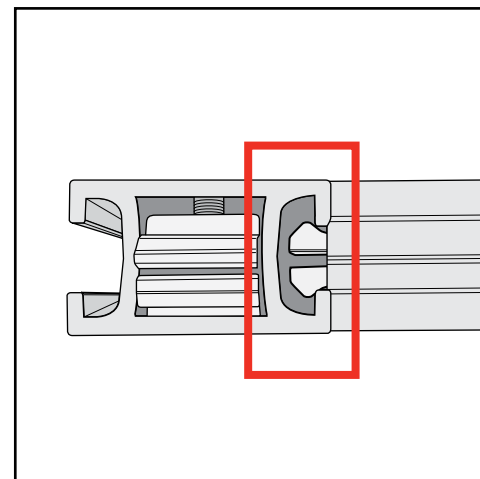
Spline Connection



Base Plate & Extrusion Connection



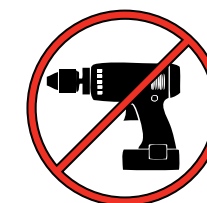
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS

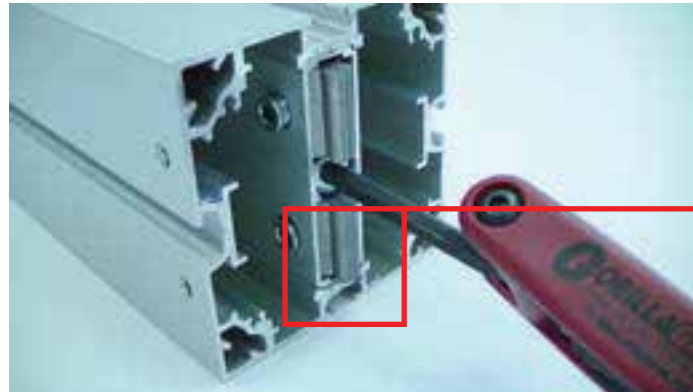


LADDERS OR LIFTS
MAY BE REQUIRED



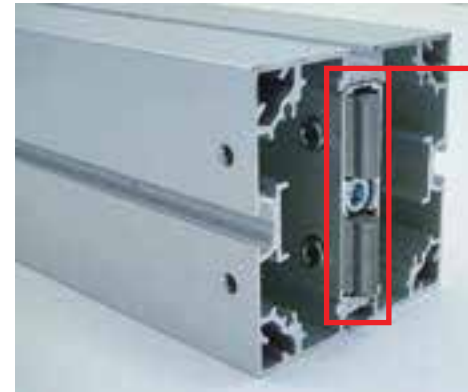
ALL CONNECTIONS MUST
BE TIGHTLY SECURED

1



Turn the set screw clockwise to move the lock back into the extrusion, counter-clockwise to move the lock outward.

The lock should be **set back about 1 mm (1/16")** from the edge of the extrusion for the locks to engage properly.



If the locks are set too far forward, the lock will not fully engage.

2



Turn the hex wrench clockwise to open the lock and secure in the groove.

3



When the lock is properly engaged, the extrusions will fit tightly together.



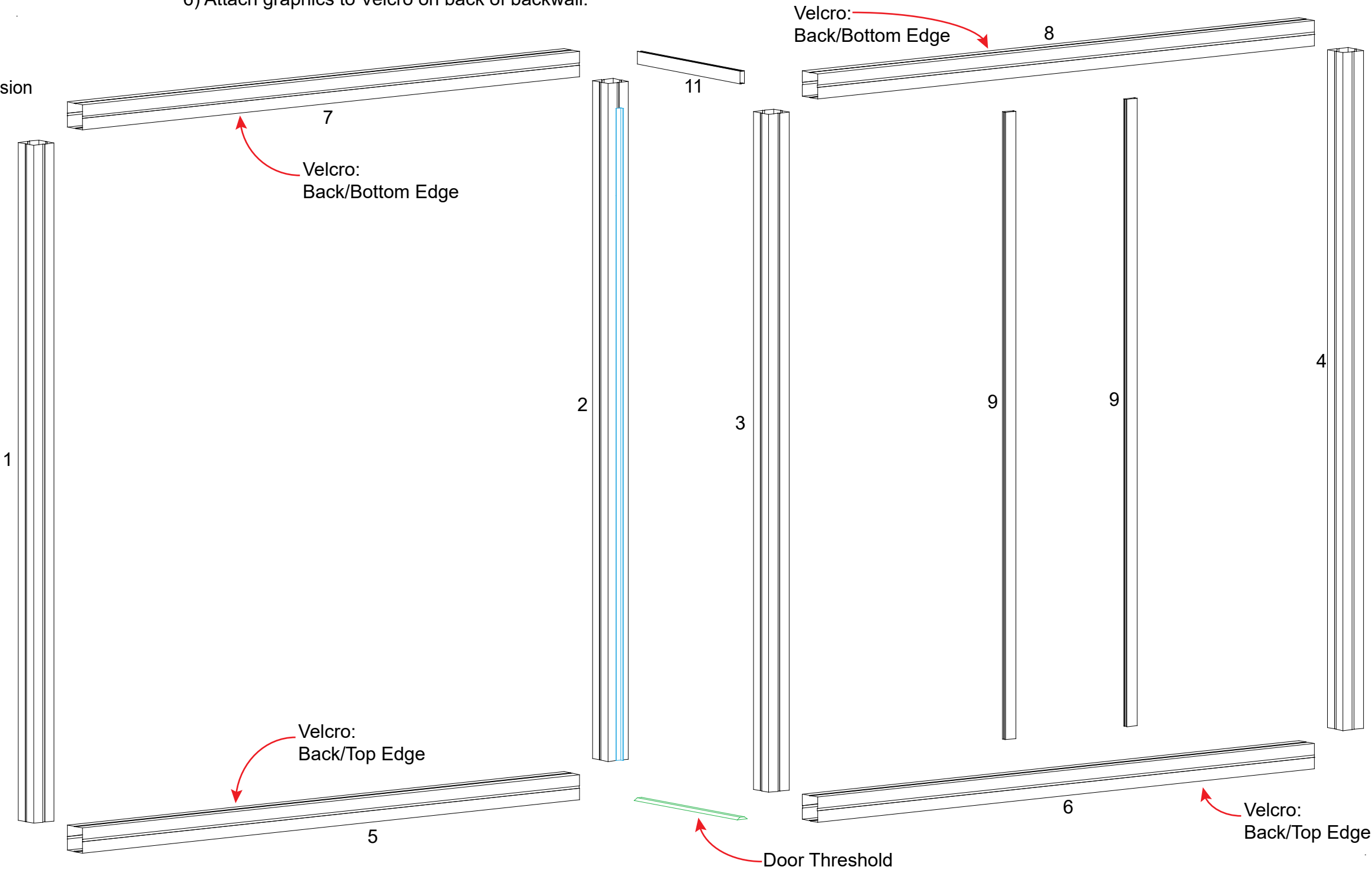
When the lock is properly engaged, the extrusion will not move.

If the locks are not properly engaged, gaps will be noticeable and the extrusion will be loose.

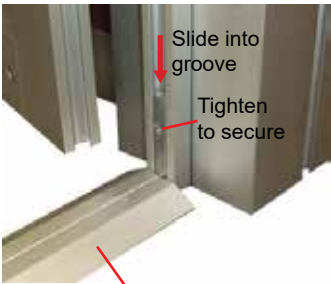
Steps

- 1) Connect door threshold to bottom of extrusions [2 & 3] as shown in detail.
- 2) Connect horizontals [5 & 7] between verticals [1 & 2] as shown on page 3.
- 3) Connect horizontals [6 & 8] between verticals [3 & 4] as shown on page 3.
- 4) Attach verticals [9] between horizontals [6 & 8] as shown.
- 5) Attach horizontal [11] between verticals [2 & 3] as shown
- 6) Attach graphics to Velcro on back of backwall.

Item	Qty	Description
1	1	96" Q914 Vertical Extrusion
2	1	96" Q914 Vertical Extrusion w/Door Stop
3	1	96" Q914 Vertical Extrusion w/Door Hinges
4	1	96" Q914 Vertical Extrusion
5	1	87" Q914 Horizontal Extrusion
6	1	87" Q914 Horizontal Extrusion
7	1	87" Q914 Horizontal Extrusion
8	1	87" Q914 Horizontal Extrusion
9	2	88.8346" Z45 Horizontal Extrusion
11	1	24" Z45 Horizontal Extrusion



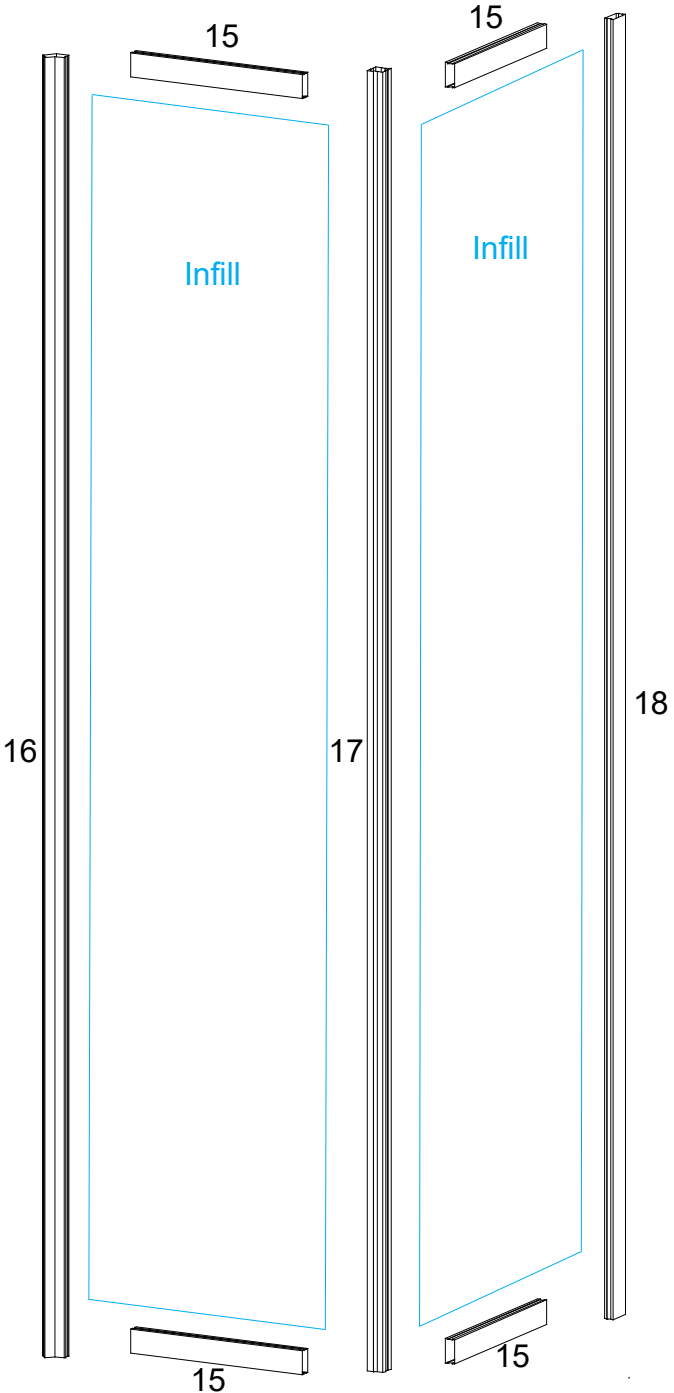
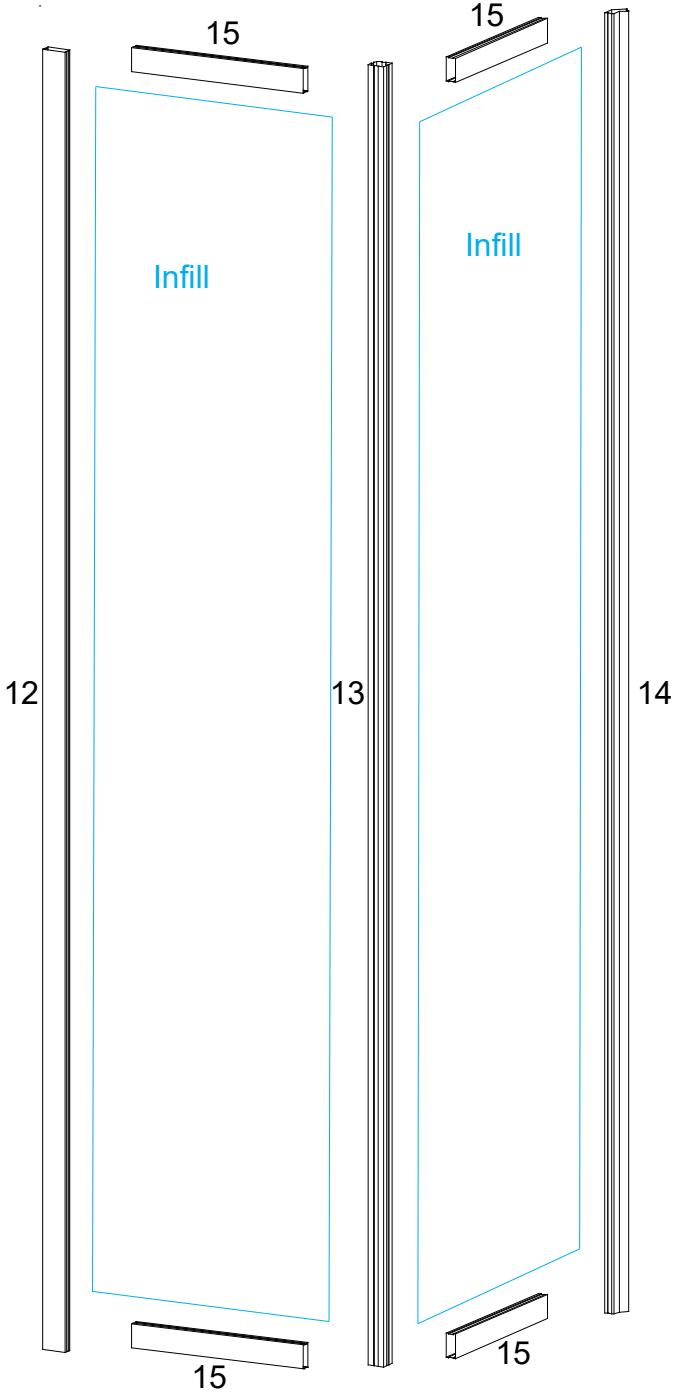
Door Threshold Attachment



Door Threshold

Item	Qty	Description
12	1	96" Z45 Vertical Extrusion
13	1	96" S40 Vertical Extrusion
14	1	96" GS210 Vertical Extrusion
15	8	14" Z45 Horizontal Extrusion
16	1	96" GS210 Vertical Extrusion
17	1	96" S40 Vertical Extrusion
18	1	96" Z45 Vertical Extrusion

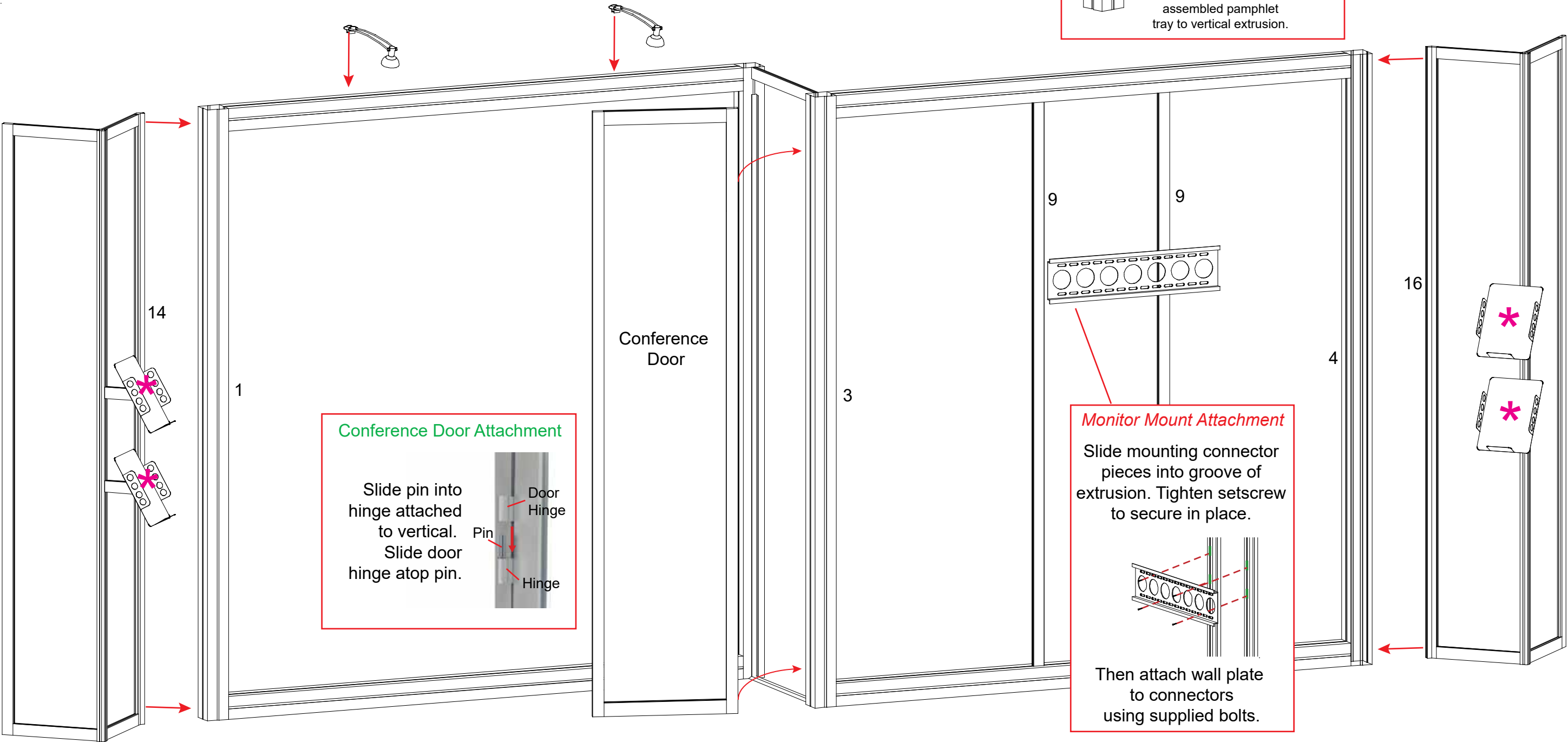
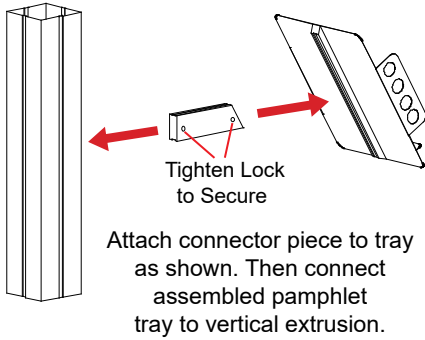
Steps
1) Connect horizontal extrusions [15] between verticals inserting infills as shown.



Steps

- 1) Connect vertical extrusion [14] to vertical [1] and vertical [16] to vertical [4] as shown.
- 2) Attach lights to top of backwall as shown.
- 3) Attach conference door to hinges on vertical [3] as shown in detail.
- 4) Attach literature racks to verticals as shown in detail.
- 5) Attach monitor mount to verticals [9] as shown in detail.

* Literature Rack Attachment





CRATE PACKING