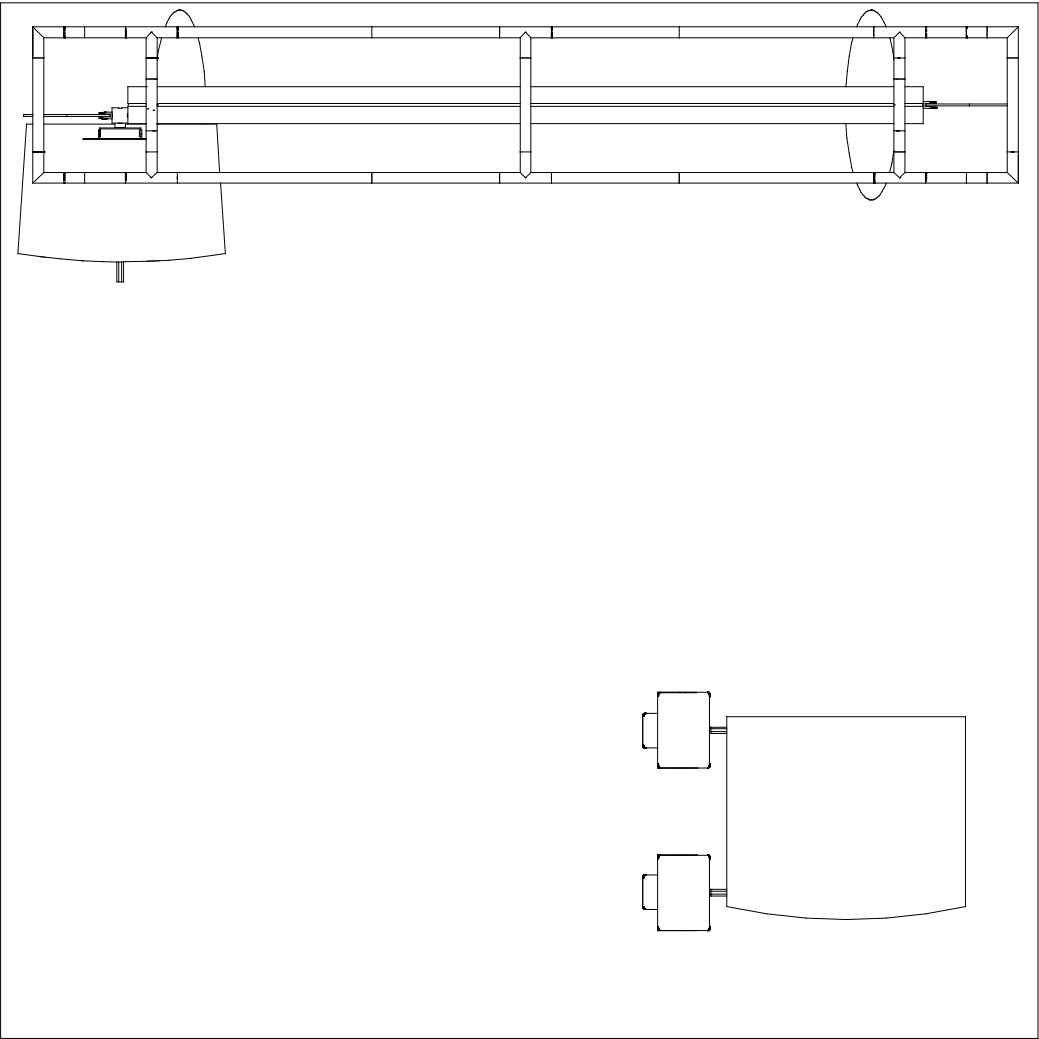
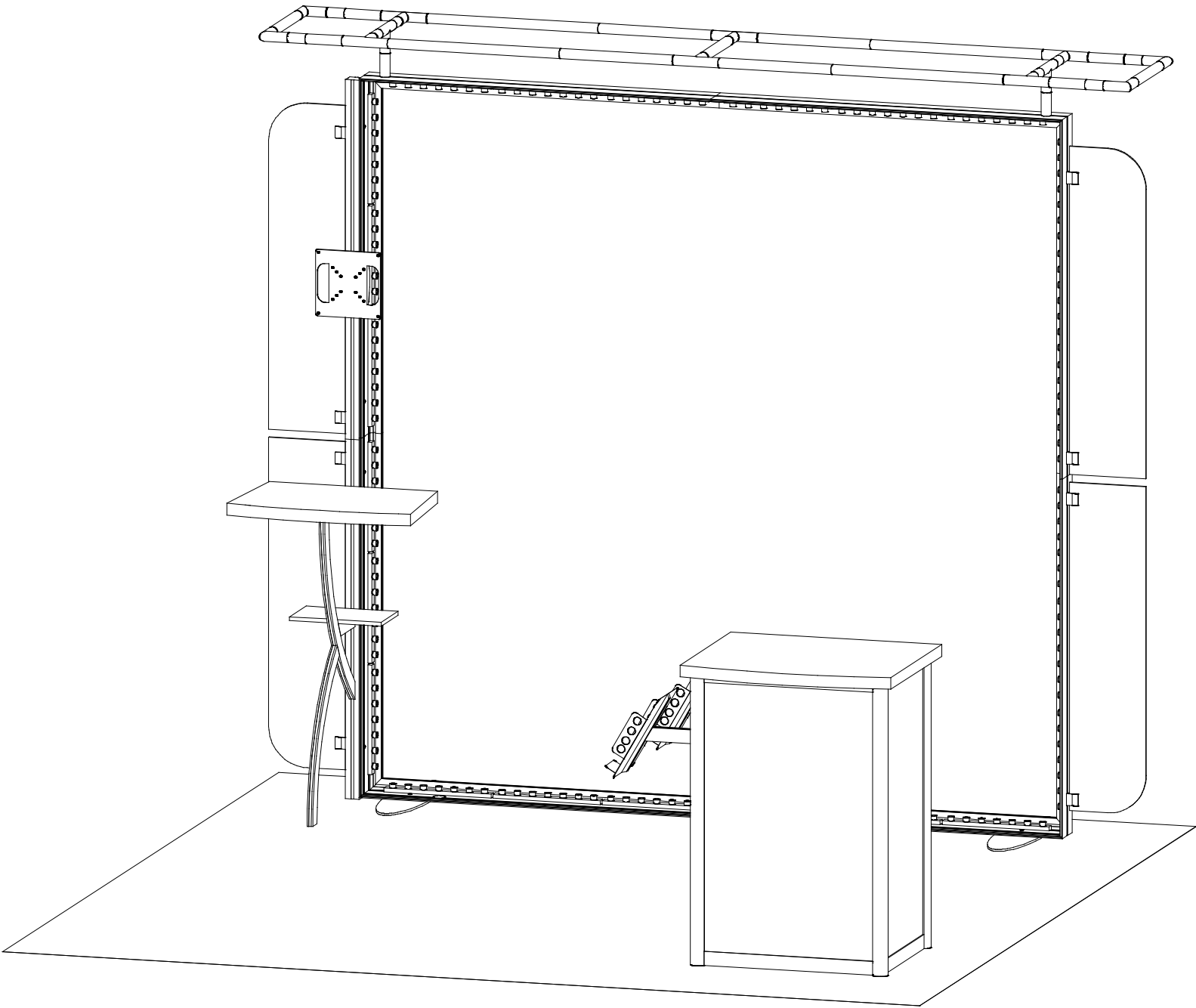
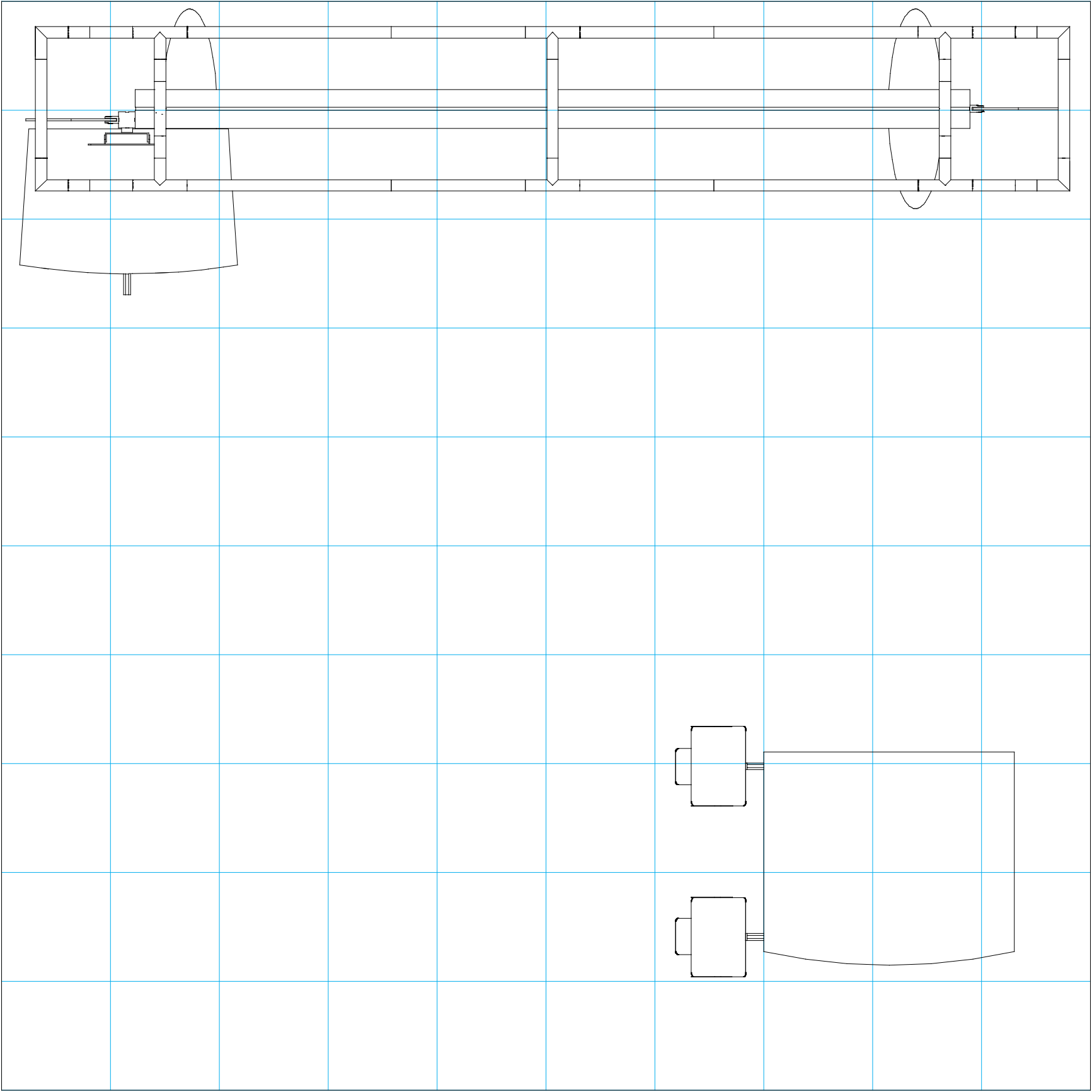




Plan View



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

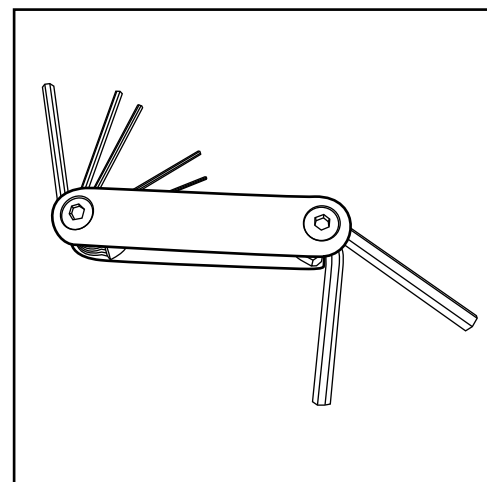
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

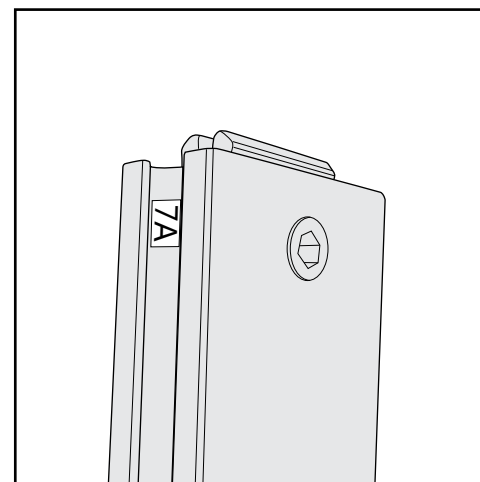
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

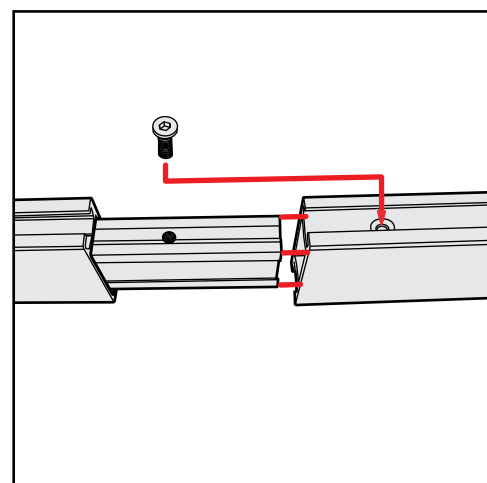
- For loss prevention, tighten all set screws and locks during disassembly.



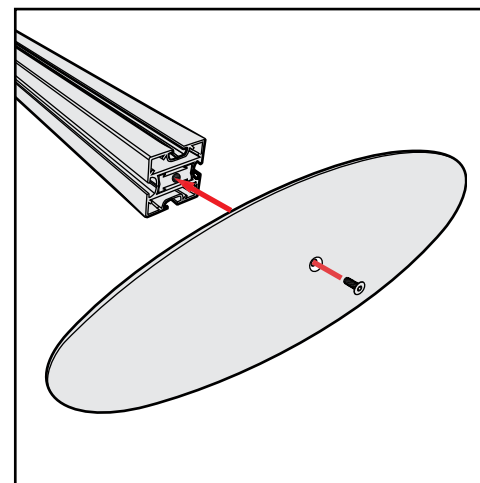
Hex Tool - Essential for Assembly



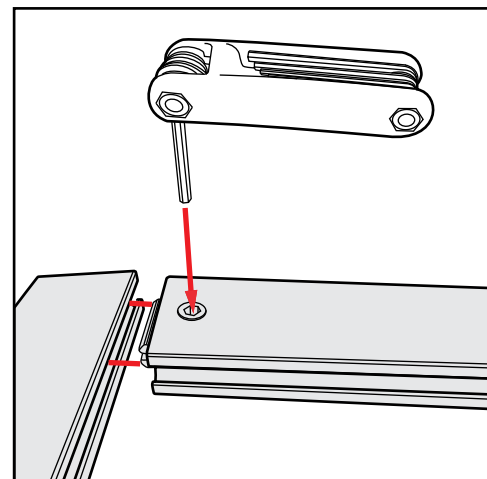
Part Identification - Numbering



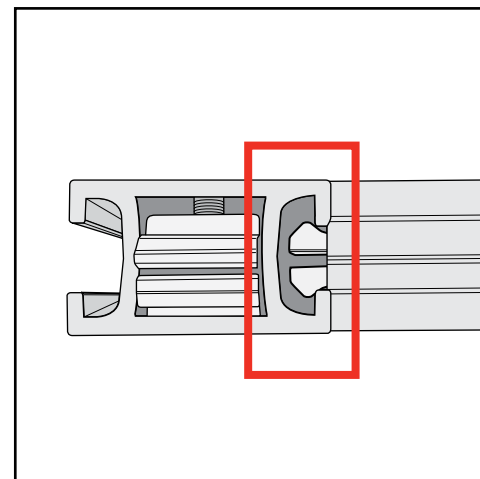
Spline Connection



Base Plate & Extrusion Connection



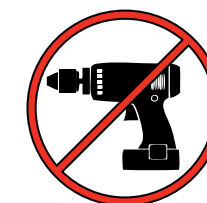
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

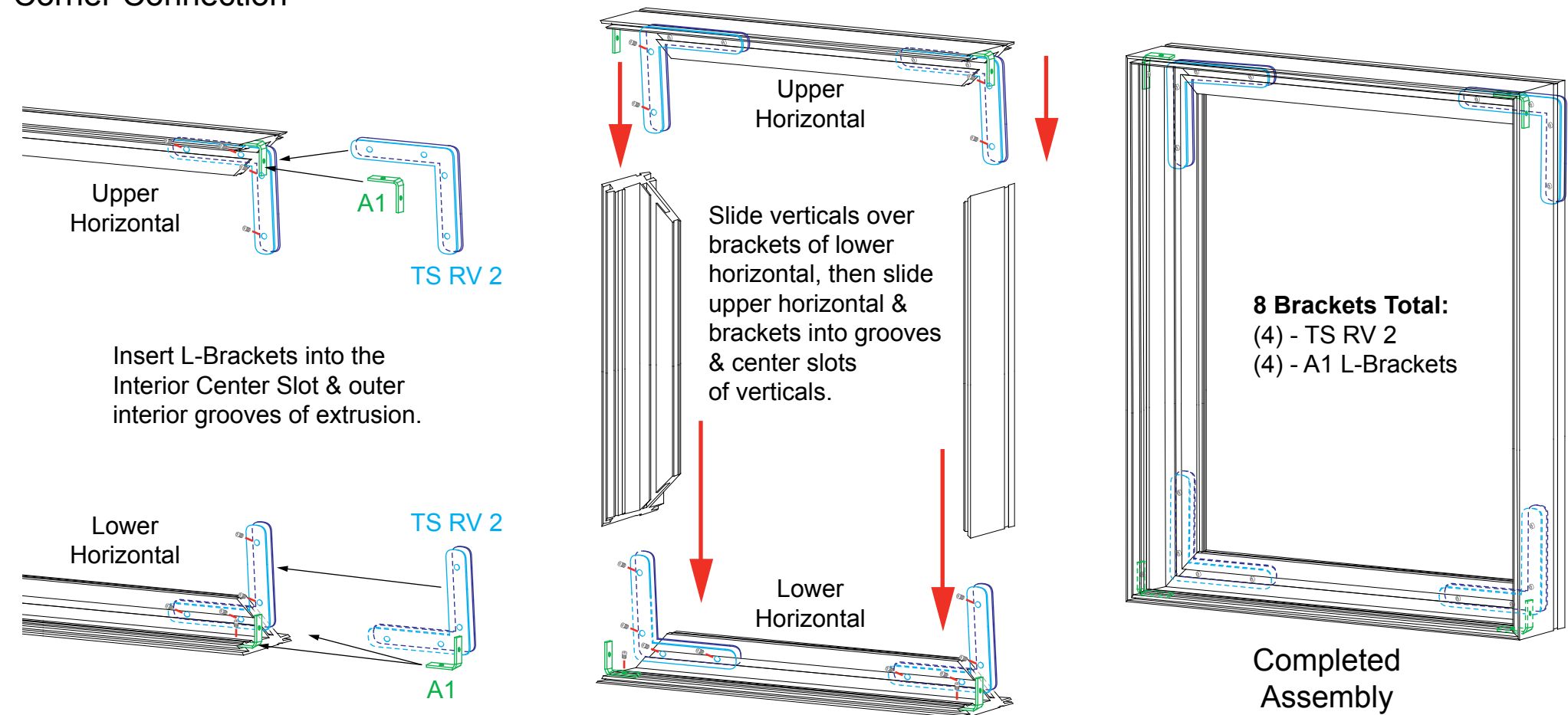
Corner Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **A1** L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

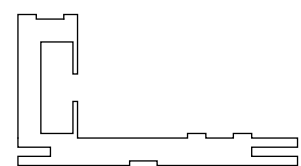
- 1) Loosen set screws on brackets and slide extrusions off of brackets.

Corner Connection



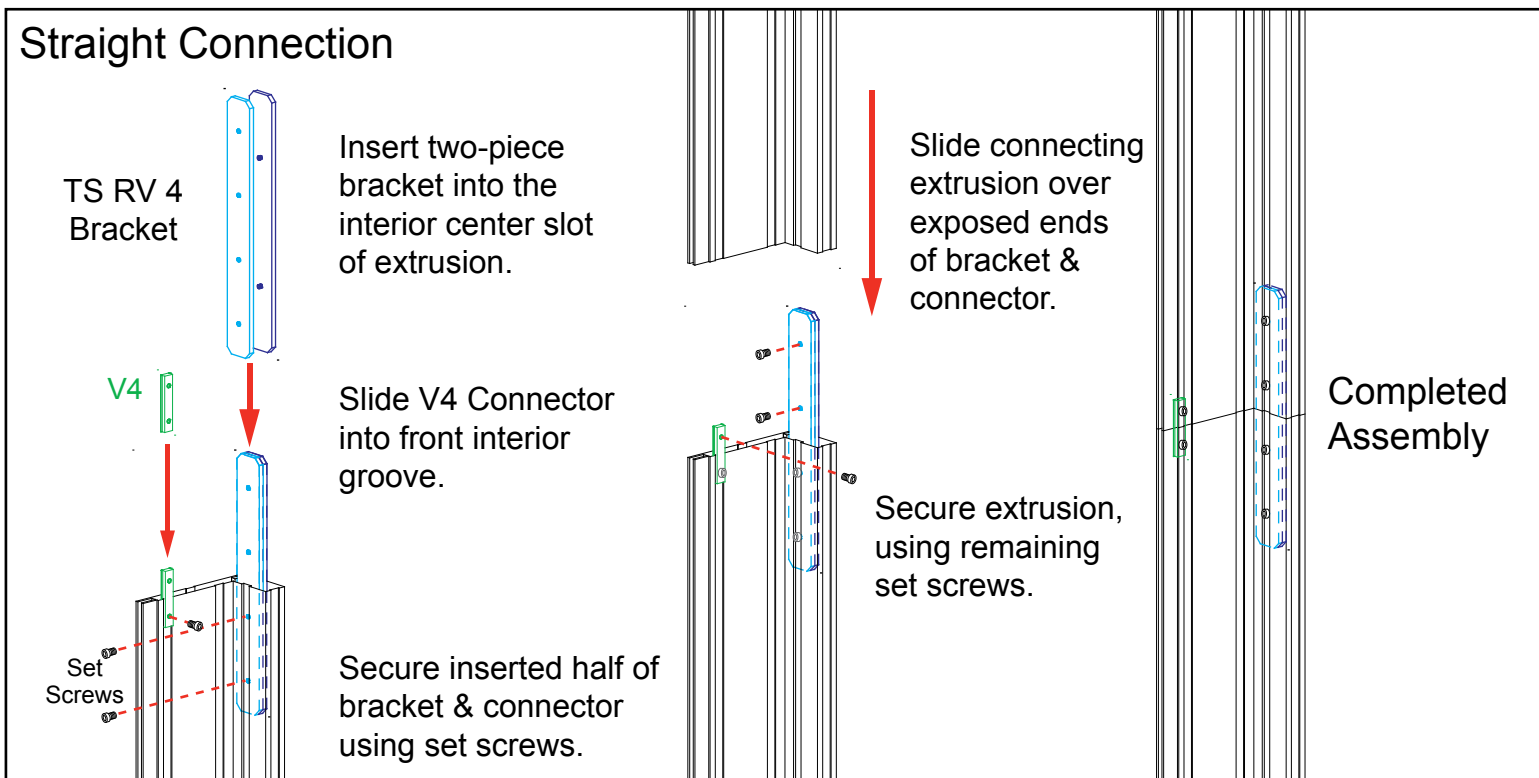
Straight Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **V4 Connector** into outer interior groove of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connector. Tighten all remaining set screws to secure extrusions.



CEI-110 Profile

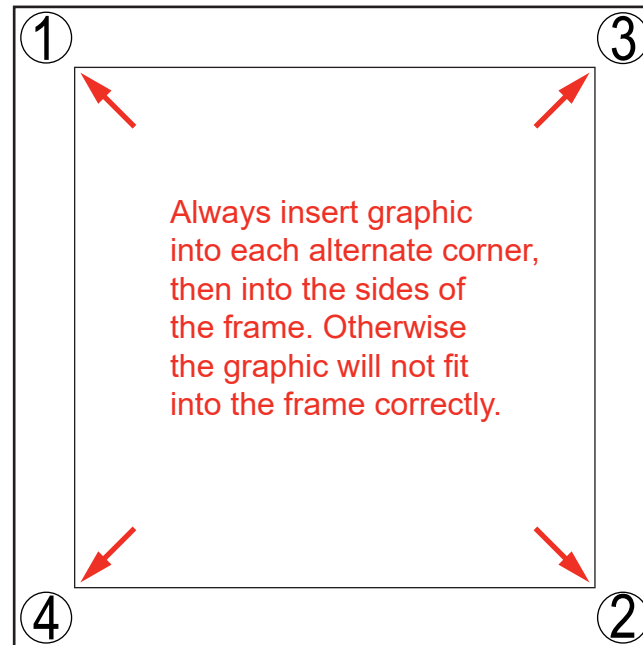
Straight Connection



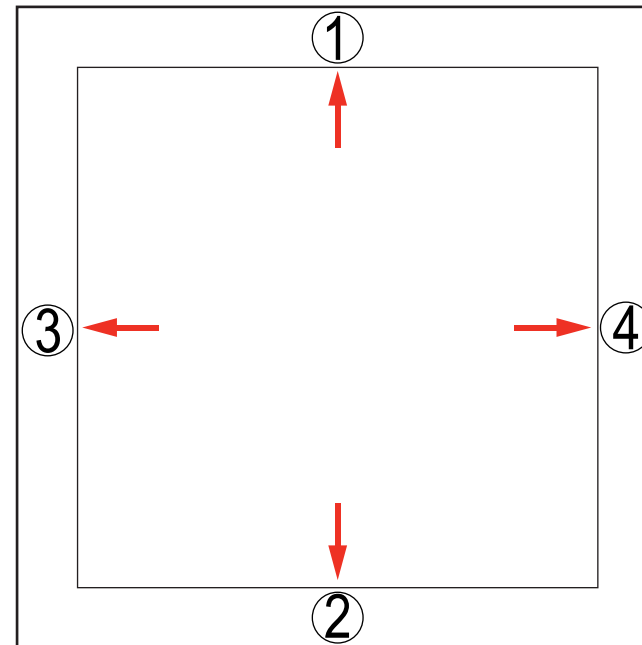
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

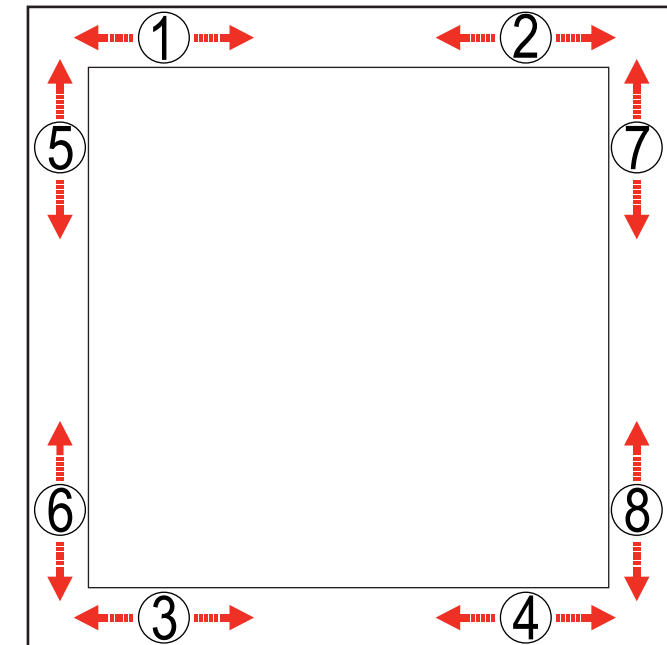
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

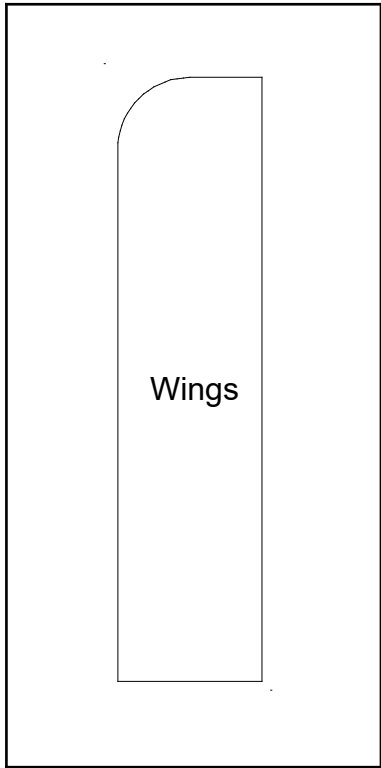


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

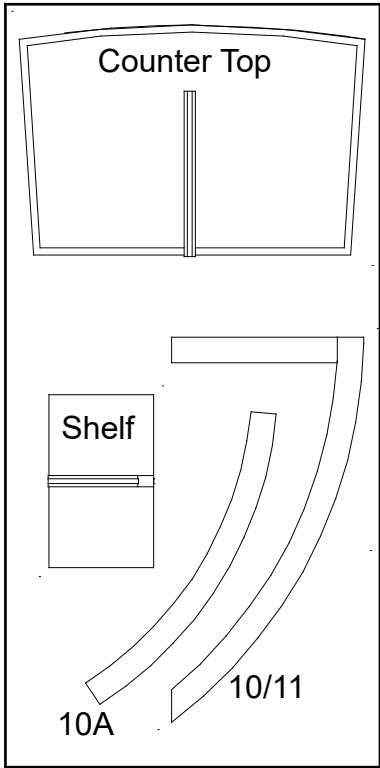
Install video:



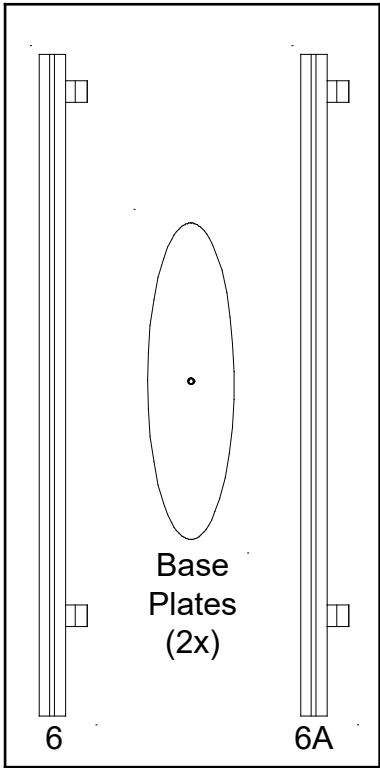
Top View of Each Level



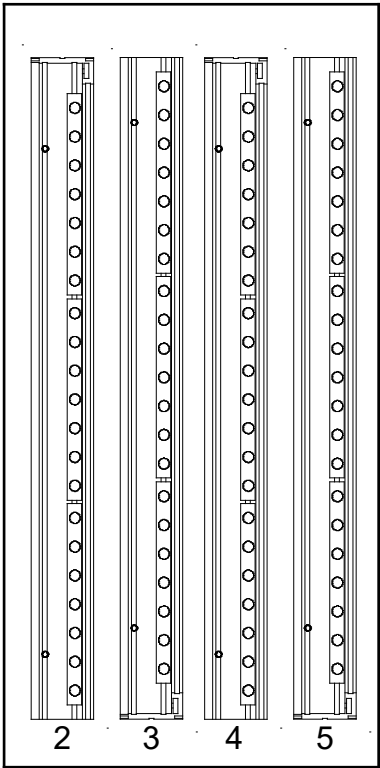
Level 1



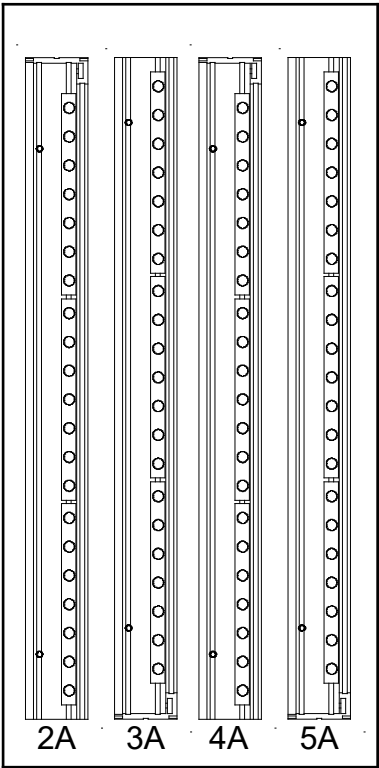
Level 2



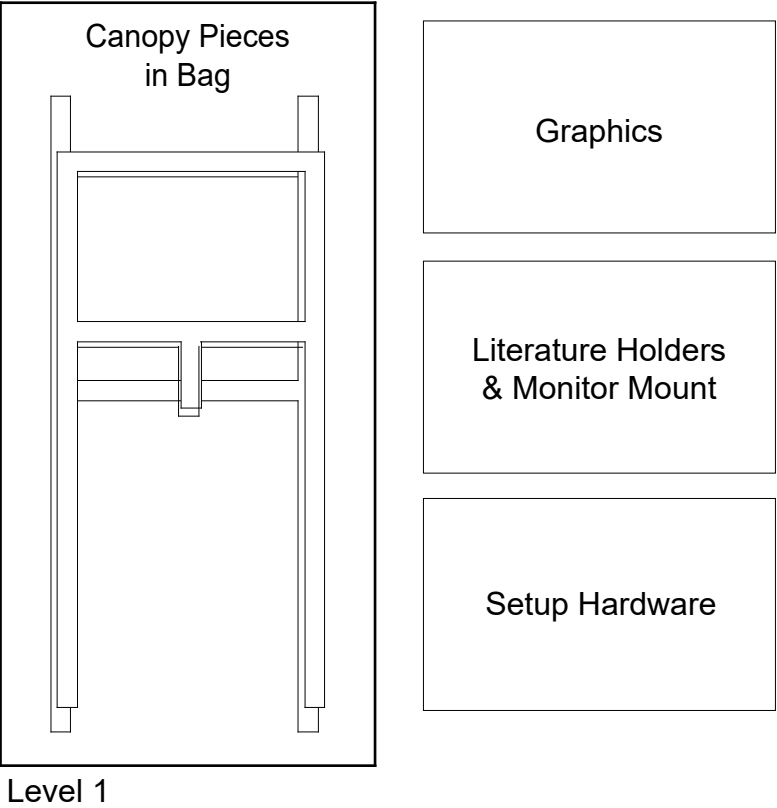
Level 3



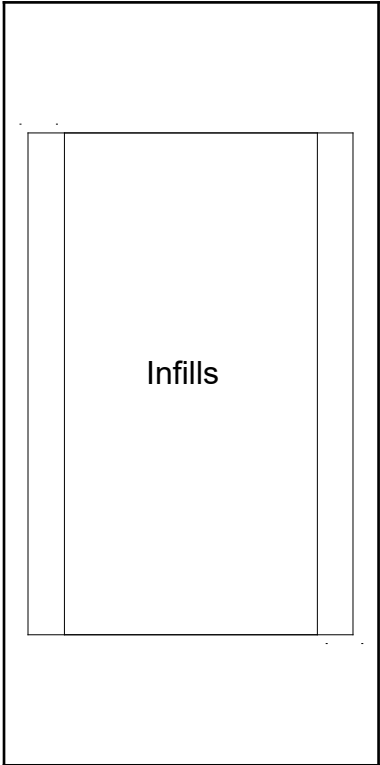
Level 4



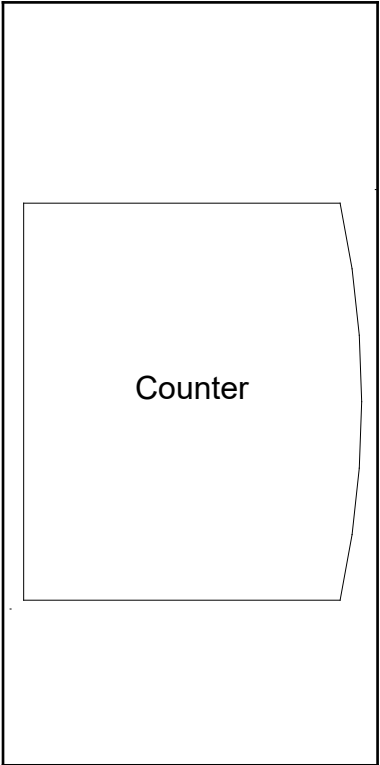
Level 5



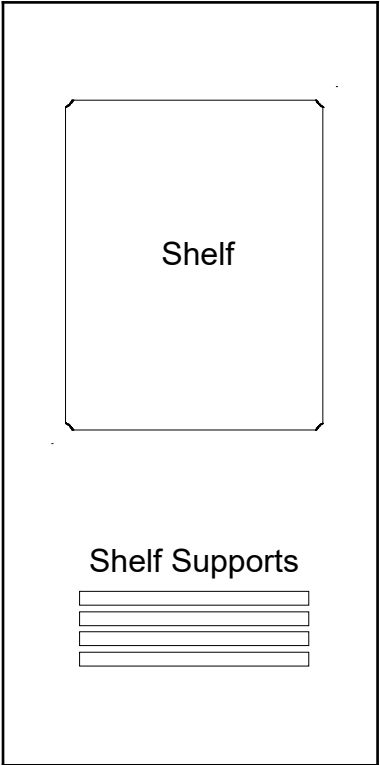
Top View of Each Level



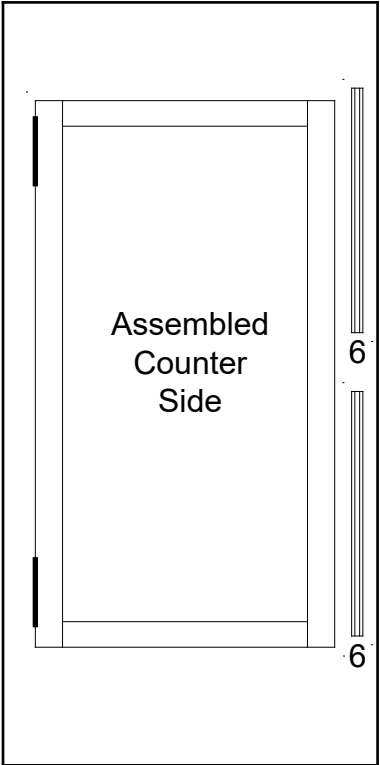
Level 1



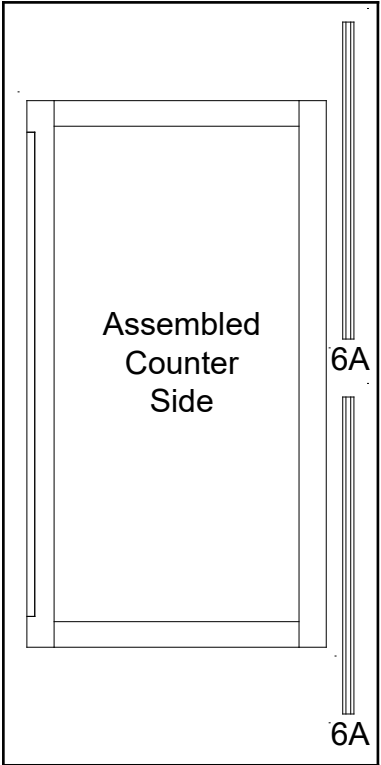
Level 2



Level 3



Level 4



Level 5

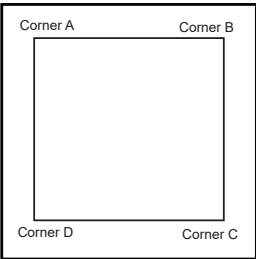


Level 6

Item	Qty.	Description
1	2	Base Plate
2/2A	1/1	46" CEI-110 Horizontal Extrusion
3/3A	1/1	46" CEI-110 Horizontal Extrusion
4/4A	1/1	46" CEI-110 Vertical Extrusion
5/5A	1/1	46" CEI-110 Vertical Extrusion
6/6A	1/1	46" S44 Vertical Extrusion

- Steps:
- 1) Attach Base Plates [1] to lower Vertical Extrusions [2] and [3], using bolts.
 - 2) Connect Horizontal Extrusions [2,2A] [3,3A] and Vertical Extrusions [4,4A] [5,5A] together, then connect Extrusion assemblies together at corners. See CEI-110 Assembly page for details.
 - 3) Connect Lights and Transformers. See [Light to Light Connection](#) and [Light to Transformer Connection](#) details.
 - 4) Connect Vertical Extrusions [6] and [6A] together, using Connector. See [Extrusion Connector](#) detail.
 - 5) Connect [6/6A] assembly to [4/4A] assembly, using Bolts. See [S44 to CEI-110 Connection](#) detail.
 - 6) Install SEG Graphic to front of Backwall. See [SEG Graphic Installation](#) detail.

SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner D, to complete the installation of the corners.

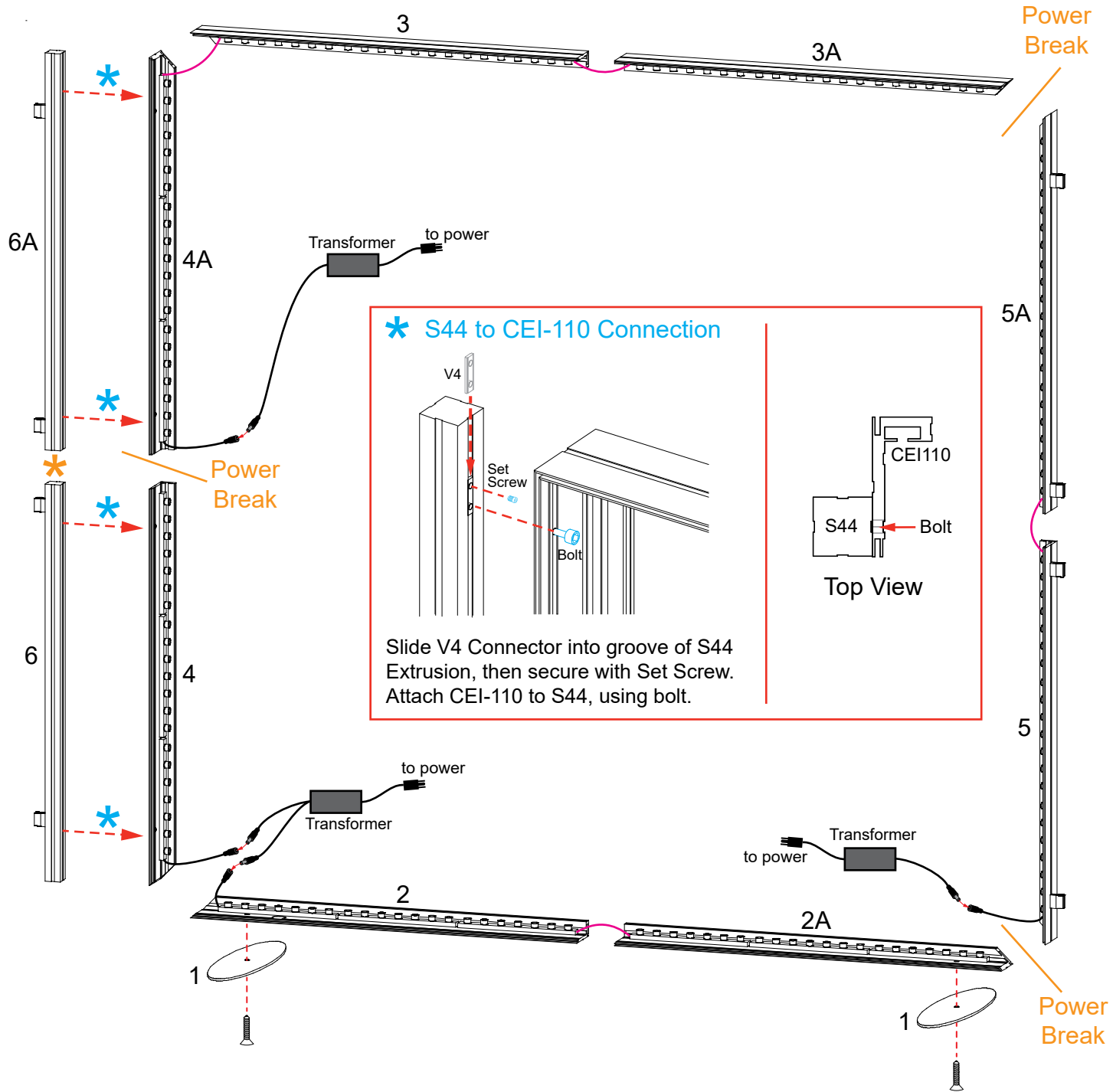
Graphic Removal



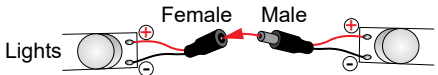
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



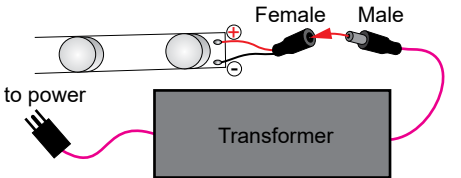
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



Light to Light Connection

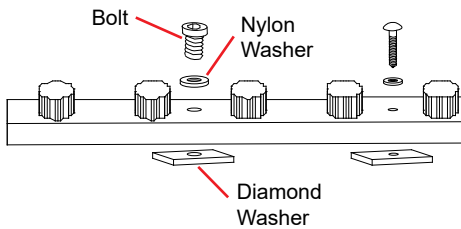


Light to Tranformer Connection

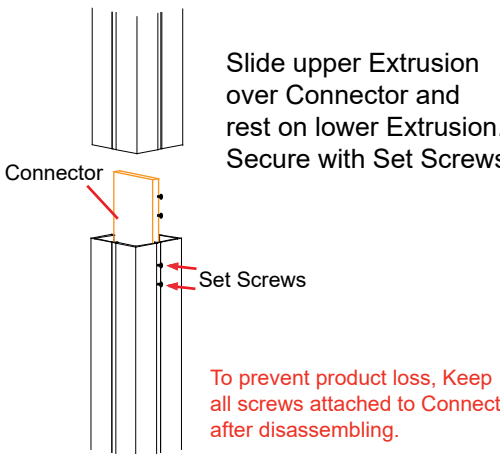


Lighting Instalation Warning

If utilizing your own hardware, purchase **Nylon Washers** to prevent metal screw heads from damaging the circuit board. Attach no more than **seven** lights per chain.



* Extrusion Connector



AERO

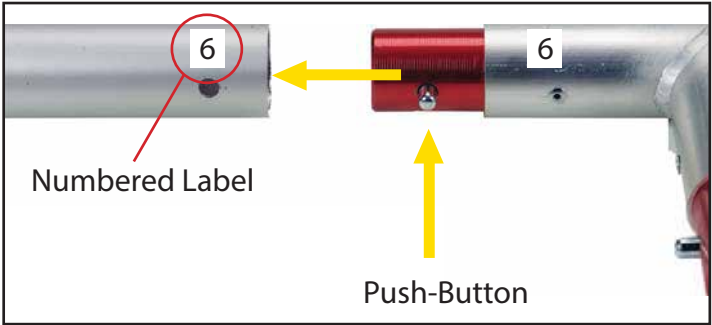
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

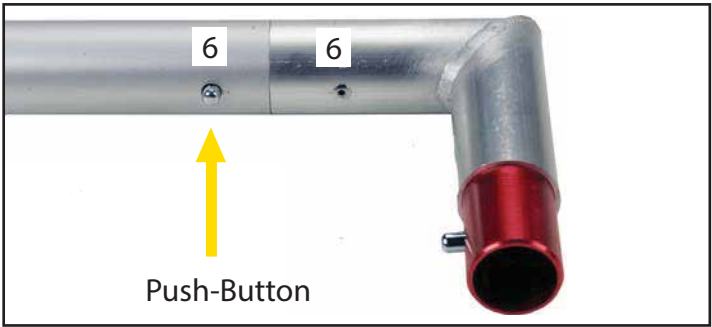
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

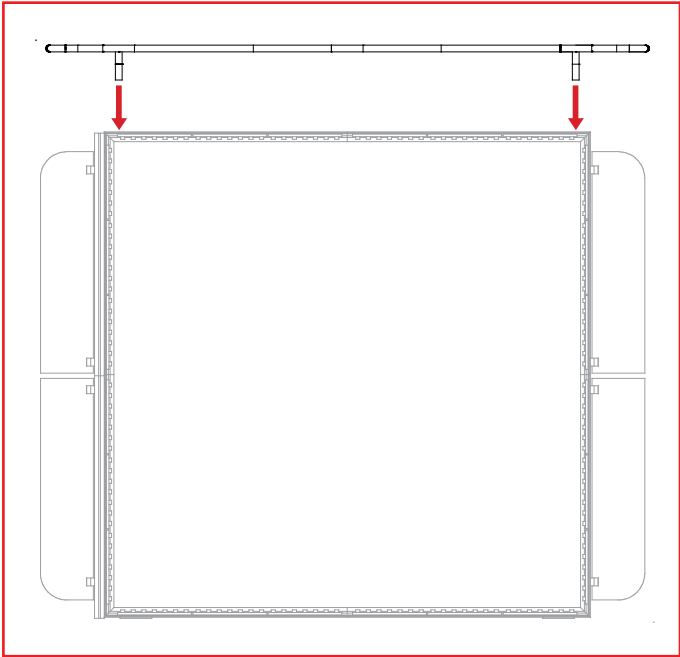
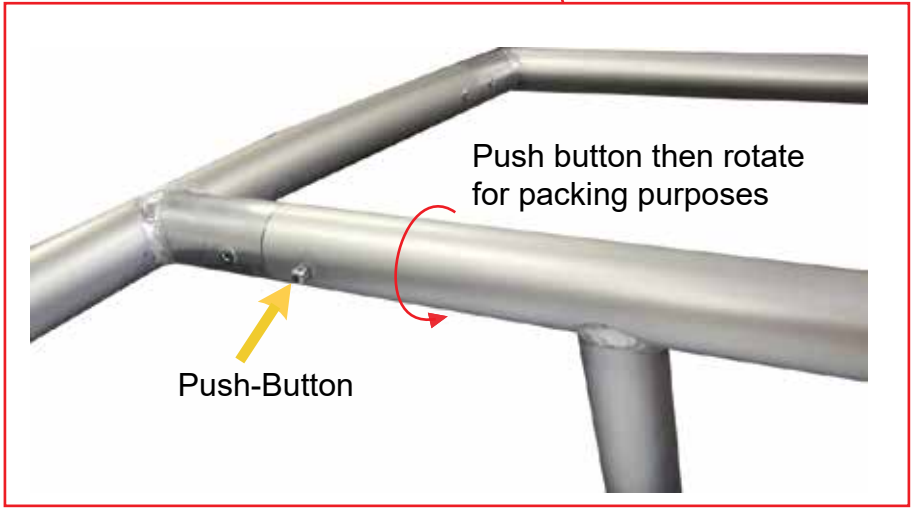
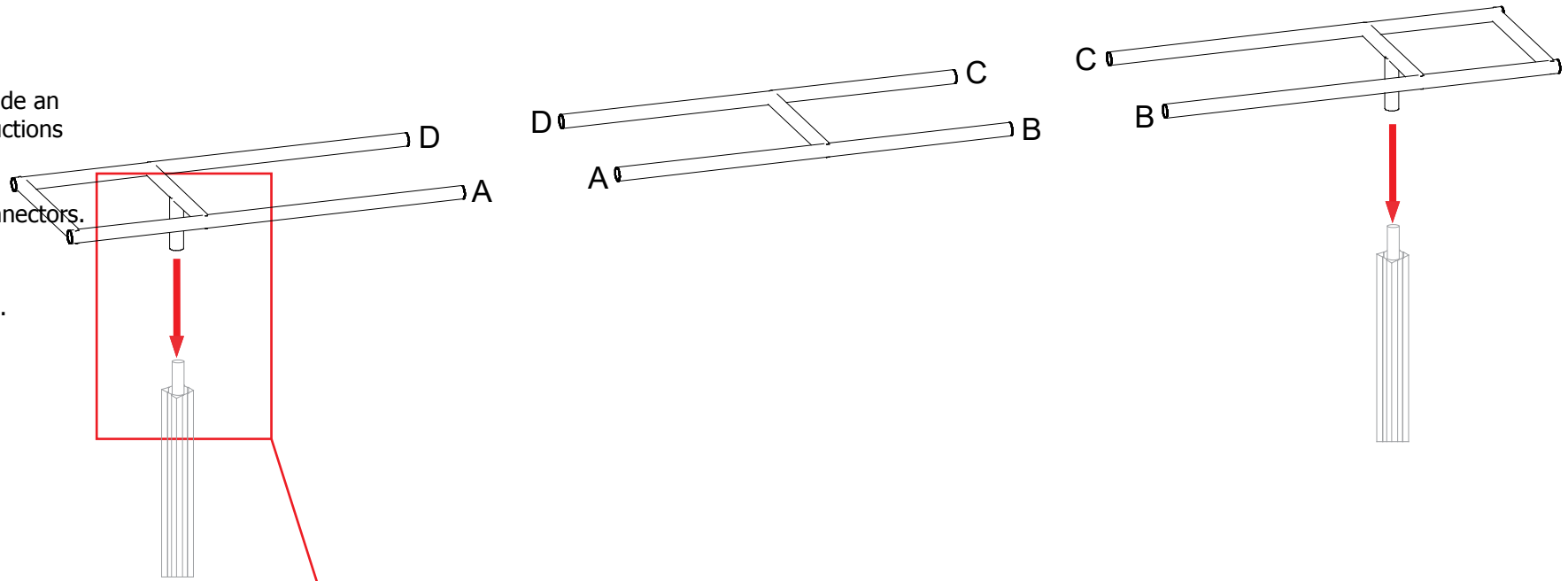


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



Steps:

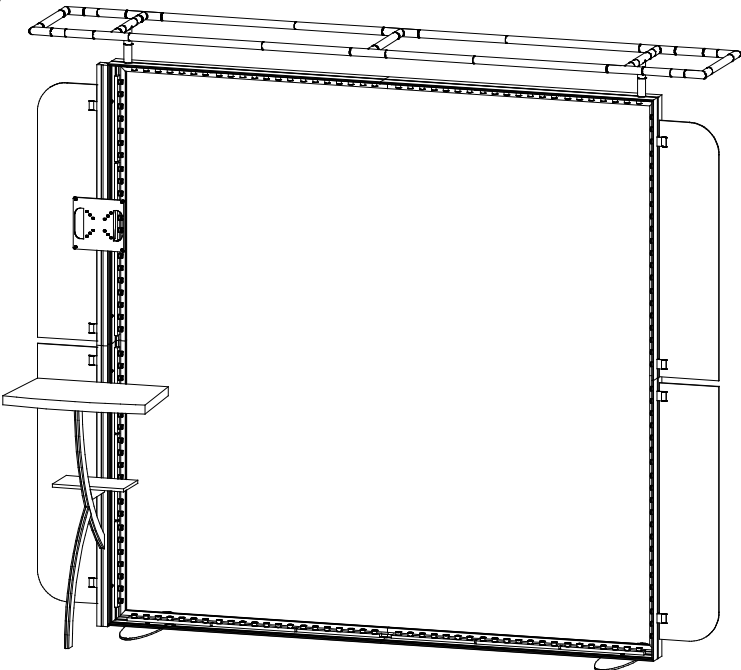
- 1) Connect canopy pieces together as shown.
- 2) Apply pillow case graphic to assembled canopy.



Steps:

- 1) Connect assembled Counter Top support [10,11] to Vertical [4].
- 3) Connect Support Leg [10A] to Counter Top support [10,11].
- 4) Attach Flange Plates [11A] to top of Curved Extrusions [10], using screw.
- 5) Attach Counter Tops to supports [11/11A]. See [Counter Top Attachment](#) detail.
- 6) Attach [Wings](#) to A10 Clamps. See [A10 Clamp](#) detail.
- 7) Attach assembled Canopy to top of Horizontal assembly [3/3A].
- 8) Attach Monitor Mount to Vertical Extrusion [4A], using Connectors.
See [Monitor Mount](#) detail.

Item	Qty.	Description
10	2	30.2" Z45 Curved Extrusion
10A	2	Support Leg
11	2	12.184" Z45 Horizontal Extrusion
11A	2	Flange Plate



Completed VK-1965 Assembly
(Front View)

A10 Clamp

Connector

- 1) Slide Connector of Clamp into extrusion groove.
- 2) Tighten set screw when A10 is in desired location.
- 3) Insert Wing into Clamp.
- 4) Tighten knob on Clamp to secure Wing in place.

Set Screw

A10 Clamp

Knob

Canopy

4A

5A

Bolt

11A

11

10

Shelf

4

10A

5

*** Monitor Mount**

Monitor Mount

Connectors

Bolts

Slide Connectors into groove of Extrusion. Tighten set screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using Bolts.

Note: Curved Extrusion [10] and Horizontal [11] stay assembled for shipping and packing.

*** Counter Top Attachment**

Insert Screws, located on underside of Counter Top, into holes on Flange Plate then secure with Wing Nuts.

Counter Top

Flange Plate

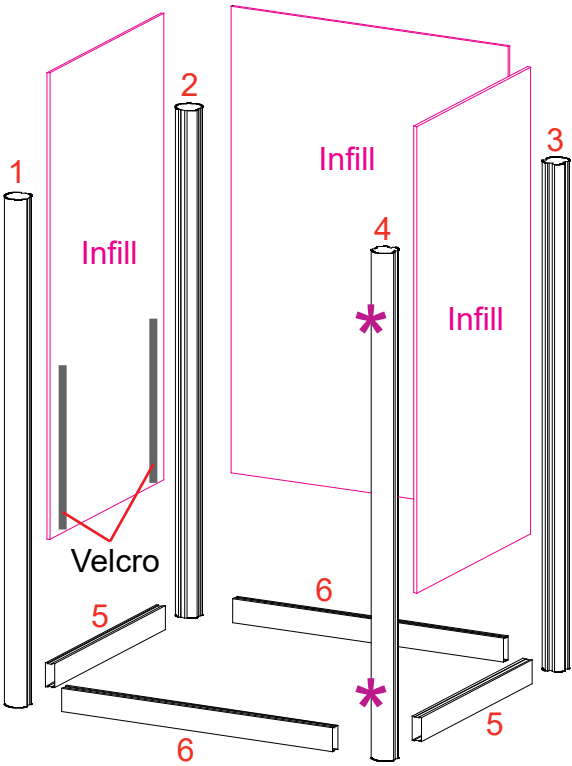
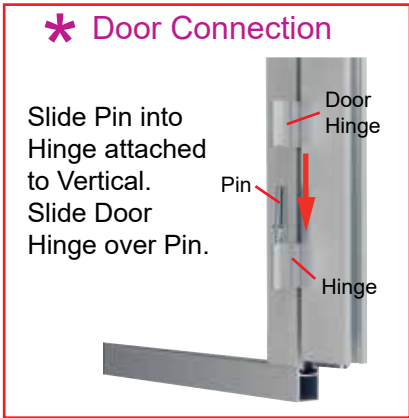
Fixed Screws

Wing Nut

11

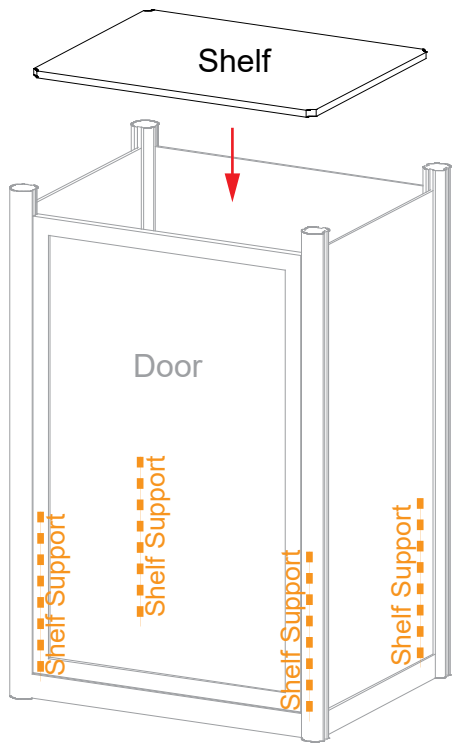
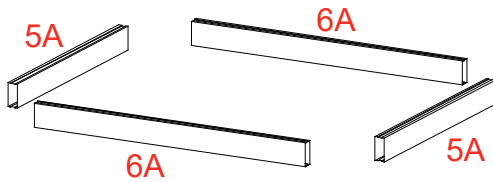
10

Item	Qty.	Description
1	1	38" RSG520 Vertical Extrusion
2	1	38" RSG520 Vertical Extrusion
3	1	38" RSG520 Vertical Extrusion
4	1	38" RSG520 Vertical Extrusion
5/5A	2/2	17" Z45 Horizontal Extrusion
6/6A	1/1	22" Z45 Horizontal Extrusion

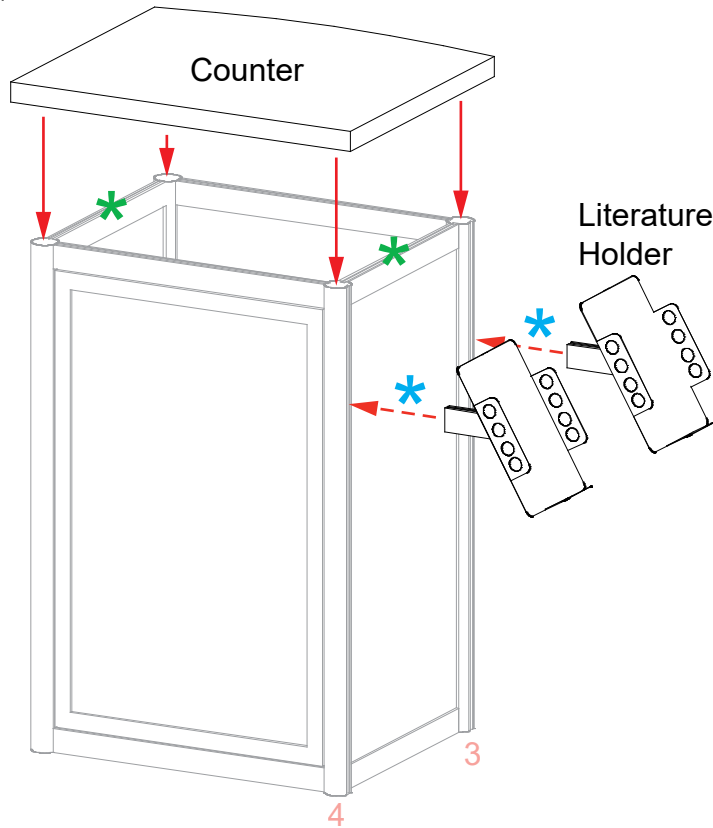


Counter Assembly
(Back View)

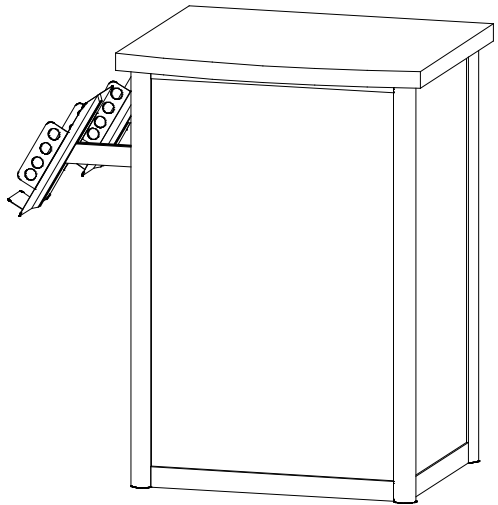
- Steps:
- 1) Connect lower horizontals [5] & [6] between verticals [1,2,3,4].
 - 2) Place **Infills** between verticals [1,2,3,4], with Velcro facing inward.
 - 3) Connect **Shelf Supports** to Velcro inside of Infills, then place Shelf on top of Shelf Supports.
 - 4) Attach door using hinges. See **Door Connection** detail.
 - 5) Attach upper horizontals [5A, 6A & 7A] between verticals.
 - 6) Place Counter on top of assembly, then lock in place. See **Counter Top Attachment** detail.
 - 7) Attach Literature Holders to Verticals [3] and [4]. See **Literature Holder Attachment** detail.



Counter Assembly
(Back View)



Counter Attachments
(Back View)



Completed Assembly
(Front View)

