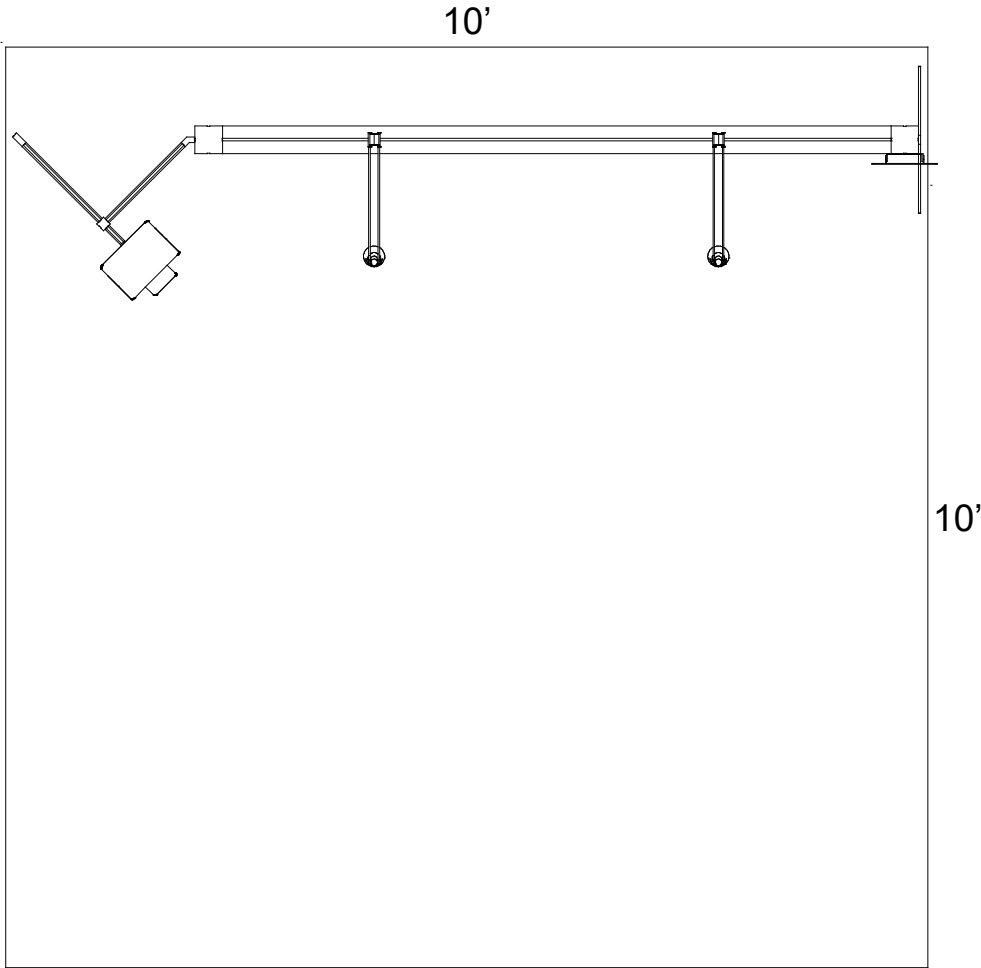
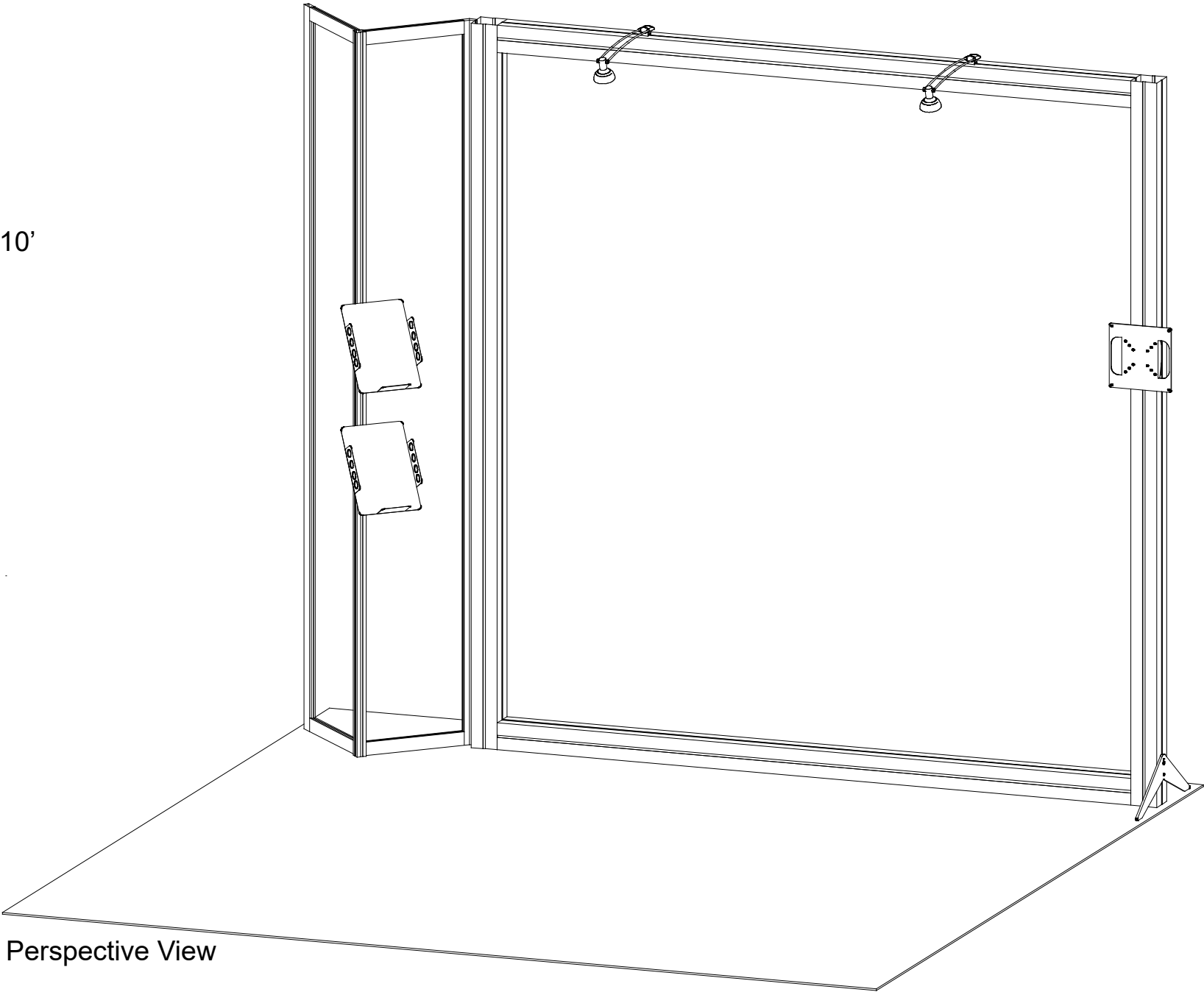


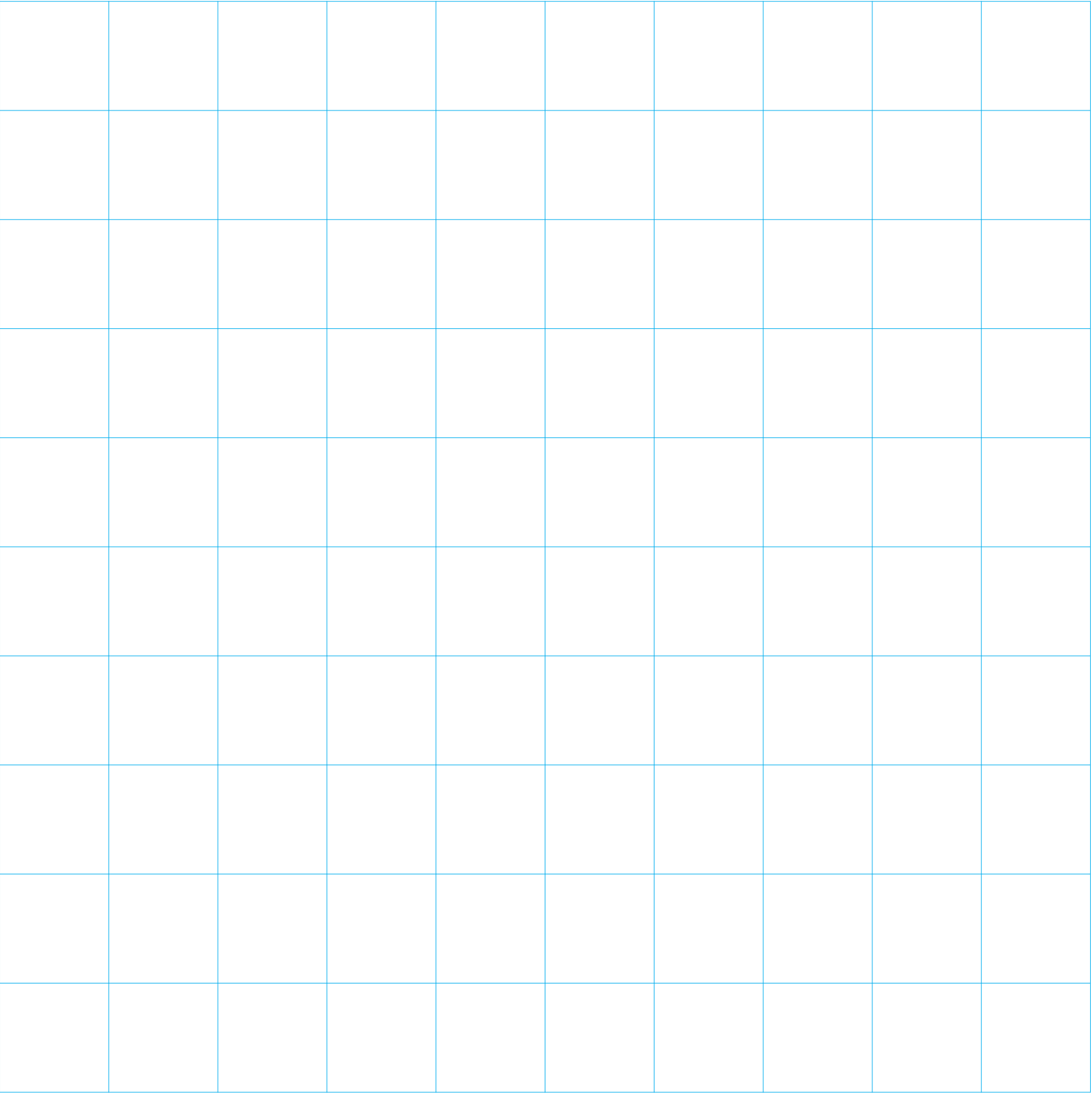


Plan View



Perspective View

SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

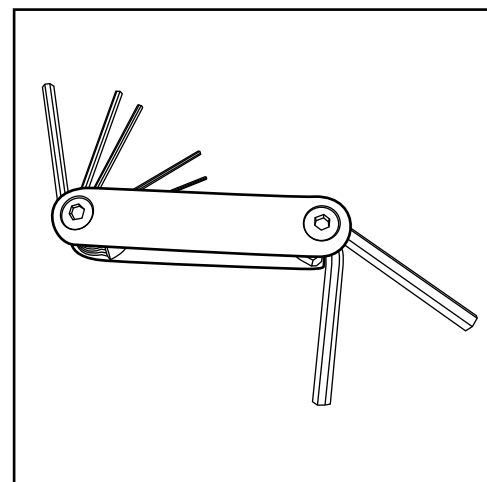
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

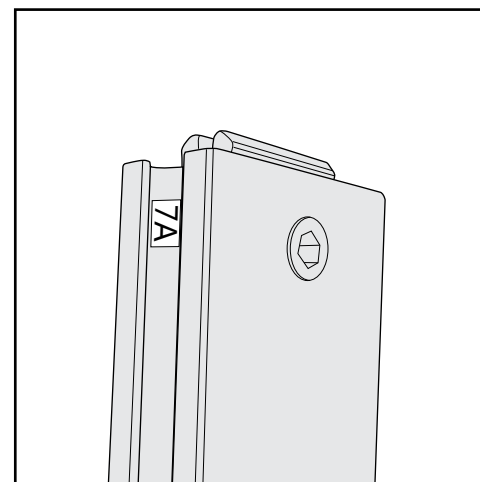
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

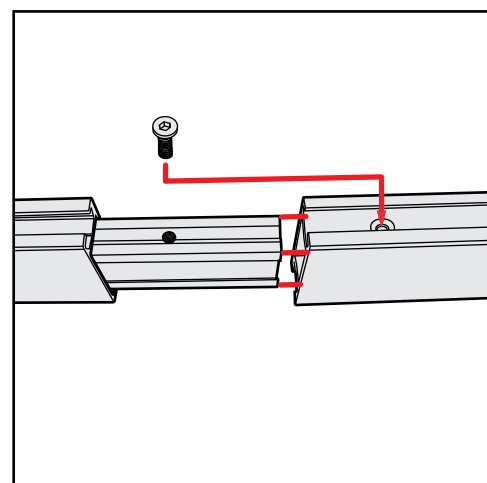
- For loss prevention, tighten all set screws and locks during disassembly.



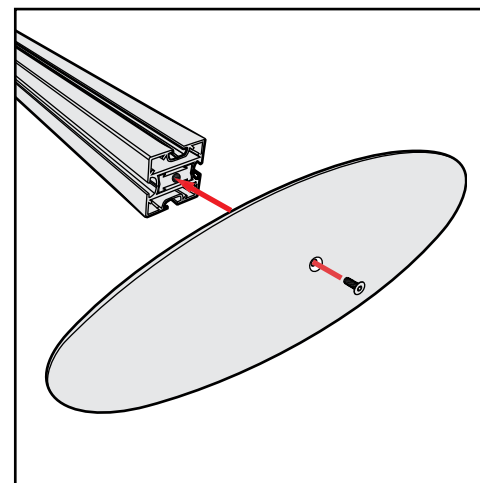
Hex Tool - Essential for Assembly



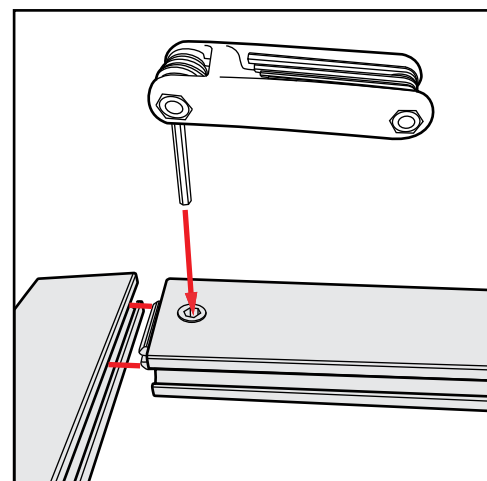
Part Identification - Numbering



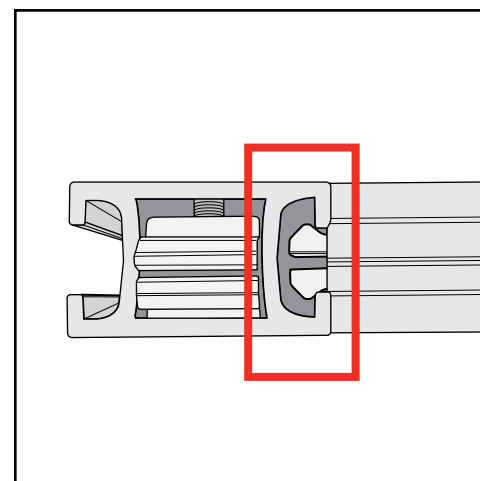
Spline Connection



Base Plate & Extrusion Connection



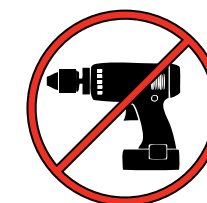
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



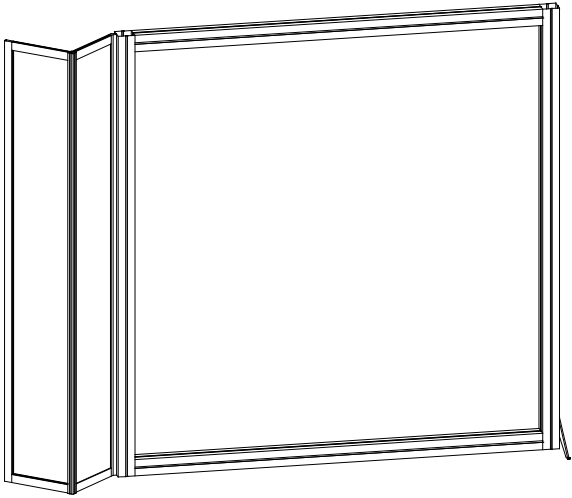
ALL CONNECTIONS MUST
BE TIGHTLY SECURED



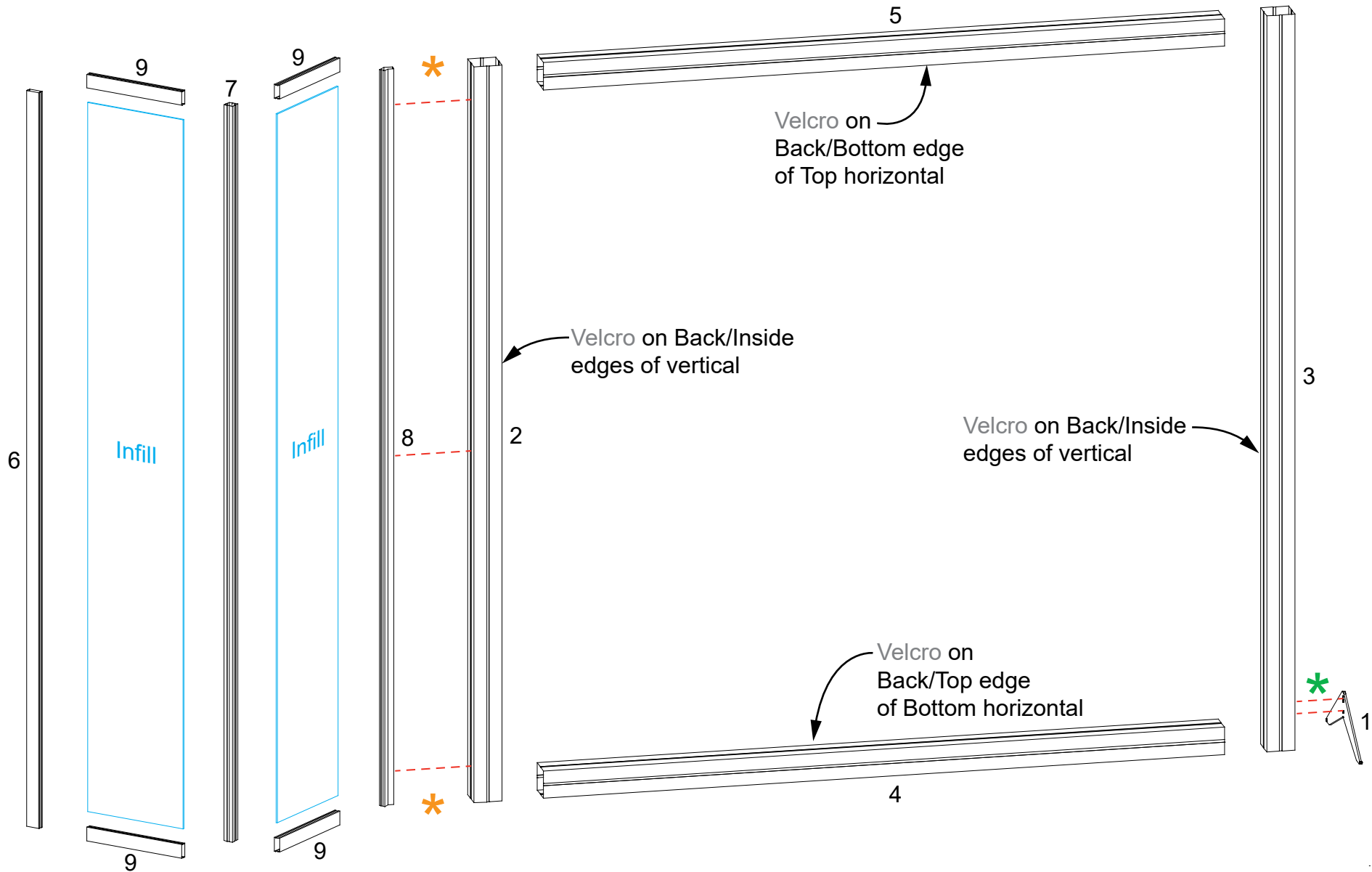
CRATE PACKING

Item	Qty.	Description
1	1	Foot Plate
2	1	96" Q914 Vertical Extrusion
3	1	96" Q914 Vertical Extrusion
4	1	87" Q914 Horizontal Extrusion
5	1	87" Q914 Horizontal Extrusion
6	1	96" Z45 Vertical Extrusion
7	1	96" S40 Vertical Extrusion
8	1	96" GS210 Vertical Extrusion
9	4	14" Z45 Horizontal Extrusion

- Steps:
- 1) Attach foot plate to vertical [3].
See **Foot Plate Attachment** detail.
 - 2) Attach horizontals [4] and [5] between verticals [2] and [3].
 - 3) Attach horizontals [9] between verticals [6] [7] and [8],
with **infills** between.
 - 4) Attach vertical [8] to vertical [2], using pressure screws.
See **Pressure Screw** detail.



Completed Assembly



*** Pressure Screw**

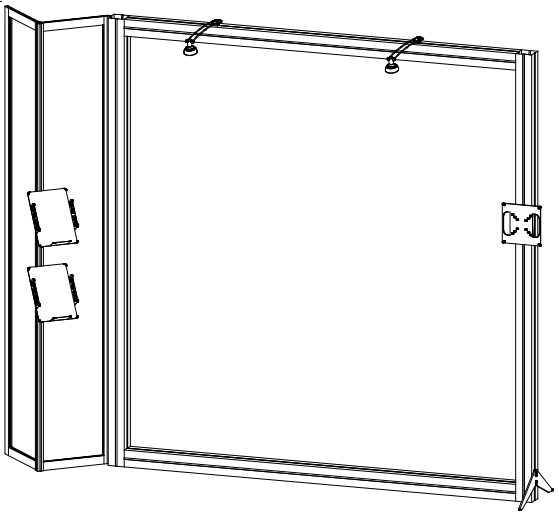
Pressure Screw

Slide pressure screw between grooves of extrusions. Tighten set screw to secure.

*** Foot Plate Attachment**

Slide V4 connectors into extrusion then attach foot plate using bolts.

- Steps:
- 1) Attach literature holders to vertical [7]. See [Literature Holder Attachment](#) detail.
 - 2) Attach monitor mount to vertical [3]. See [Monitor Mount](#) detail.
 - 3) Connect lights to horizontal [5]. See [Light Connection](#) detail.
 - 4) Connect strip lights to Velcro on center of reflection panel then attach reflection panel to Velcro on verticals [6] and [8].
 - 5) Connect graphic to Velcro on back of extrusions [2] [3] [4] and [5].



Completed Assembly

