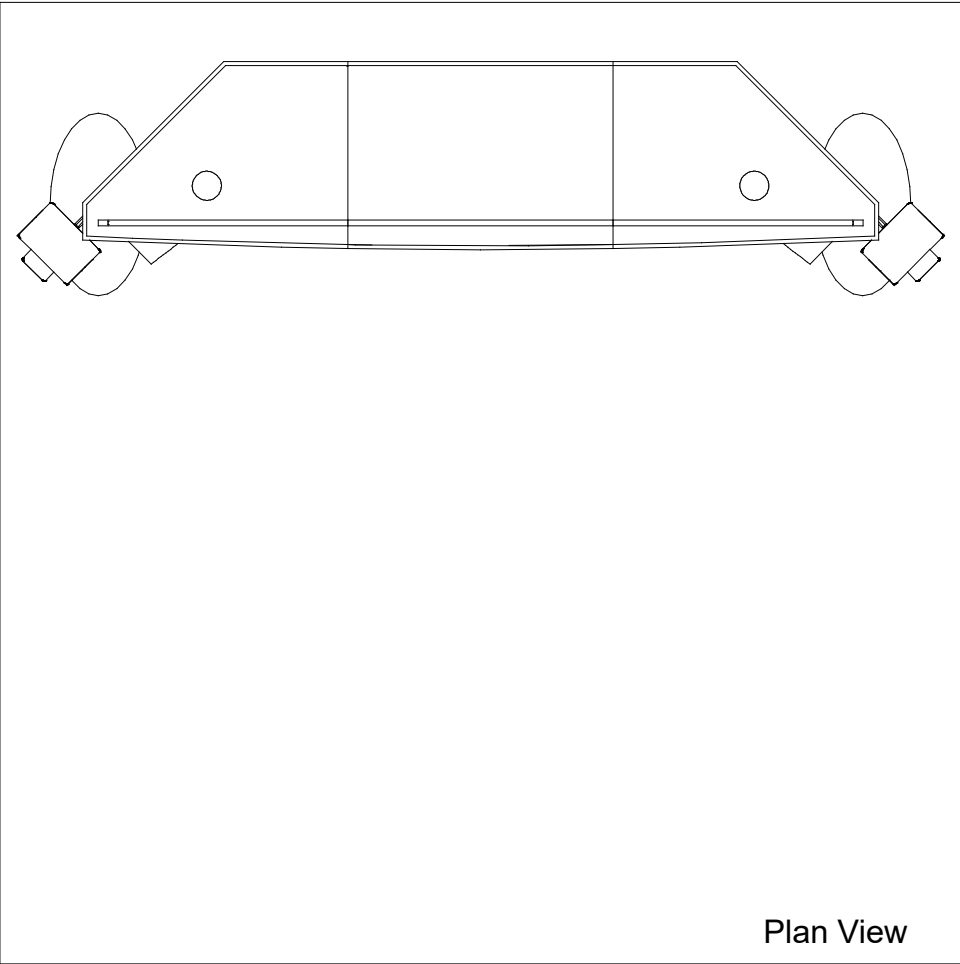
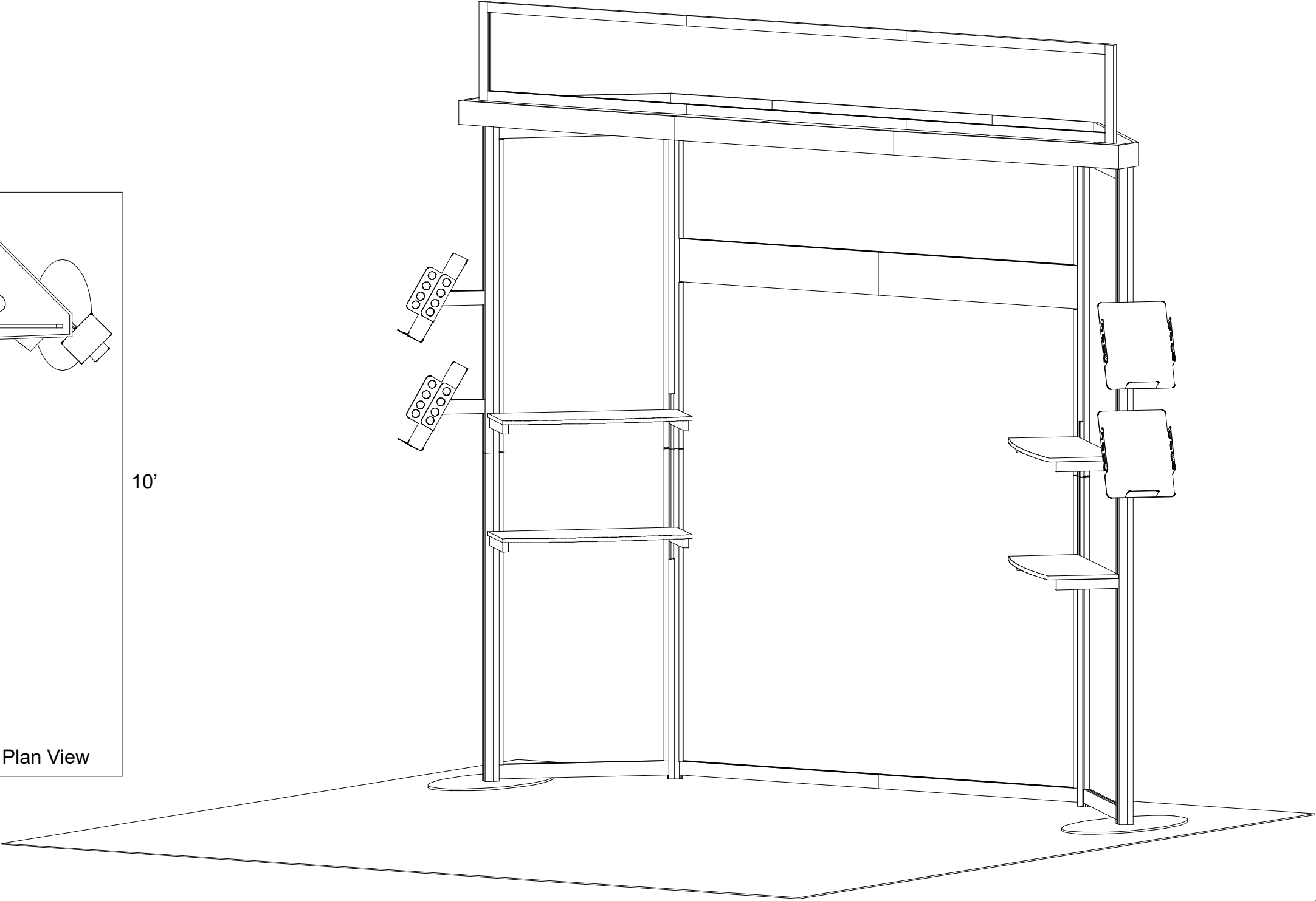
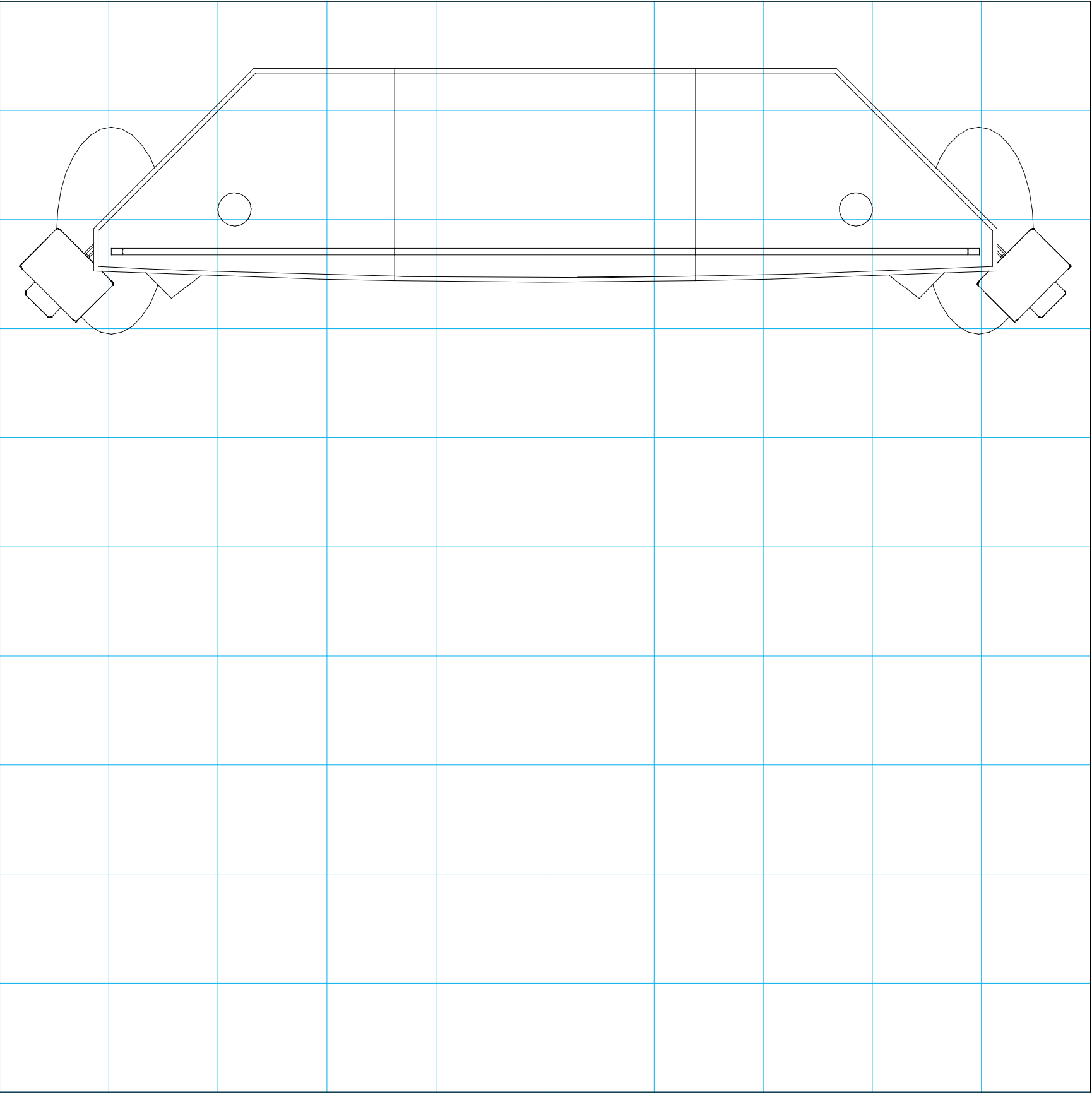




Plan View



SETUP INSTRUCTIONS



= 1 sq foot

General Setup Instructions

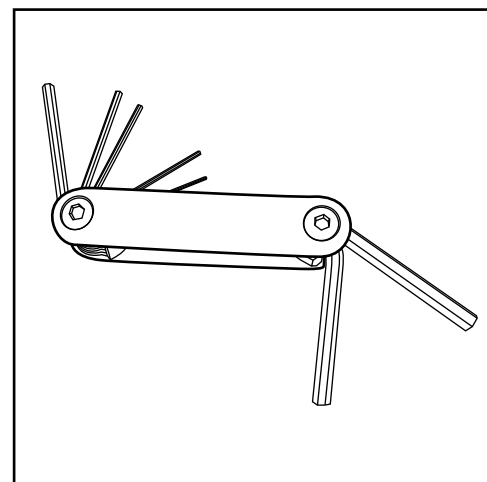
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

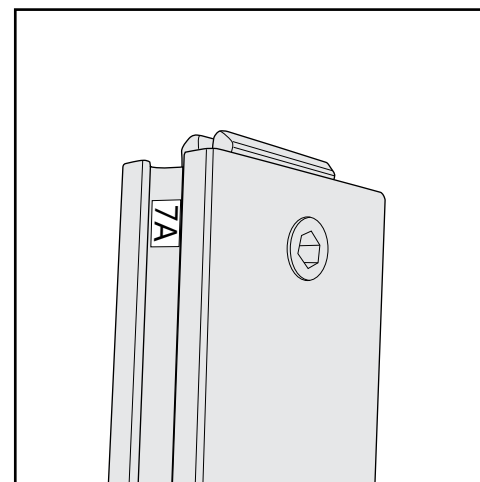
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

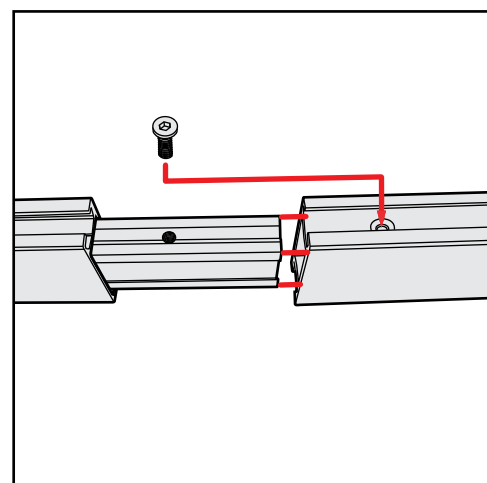
- For loss prevention, tighten all set screws and locks during disassembly.



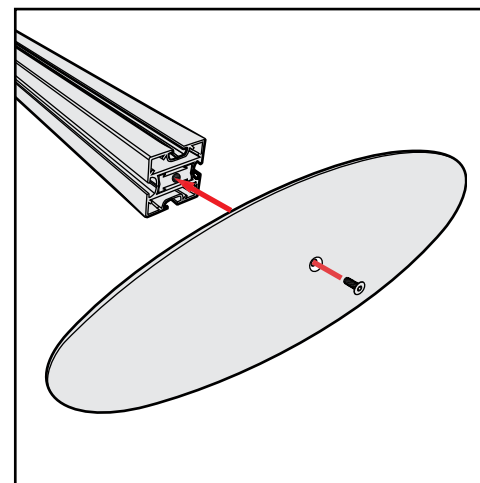
Hex Tool - Essential for Assembly



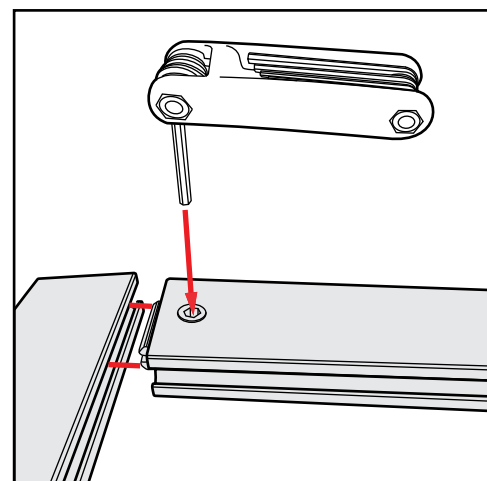
Part Identification - Numbering



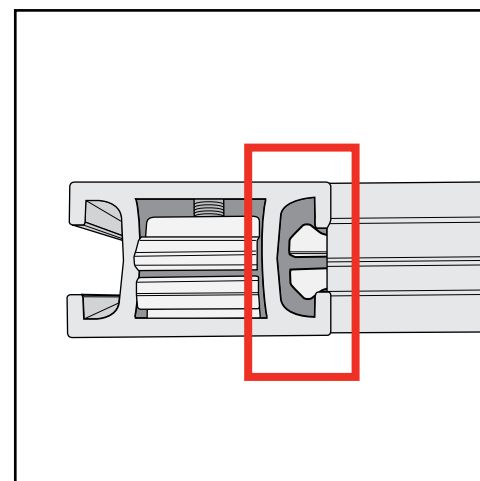
Spline Connection



Base Plate & Extrusion Connection



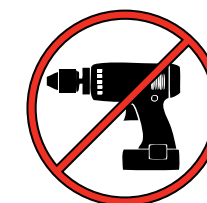
Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED



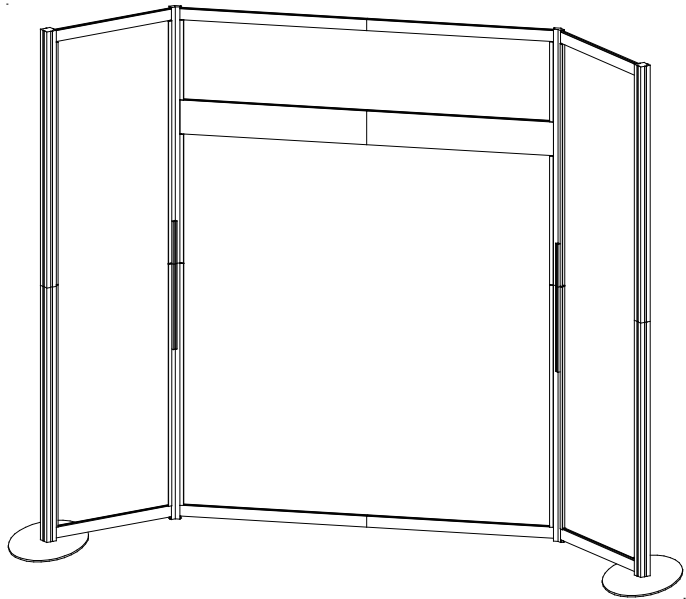
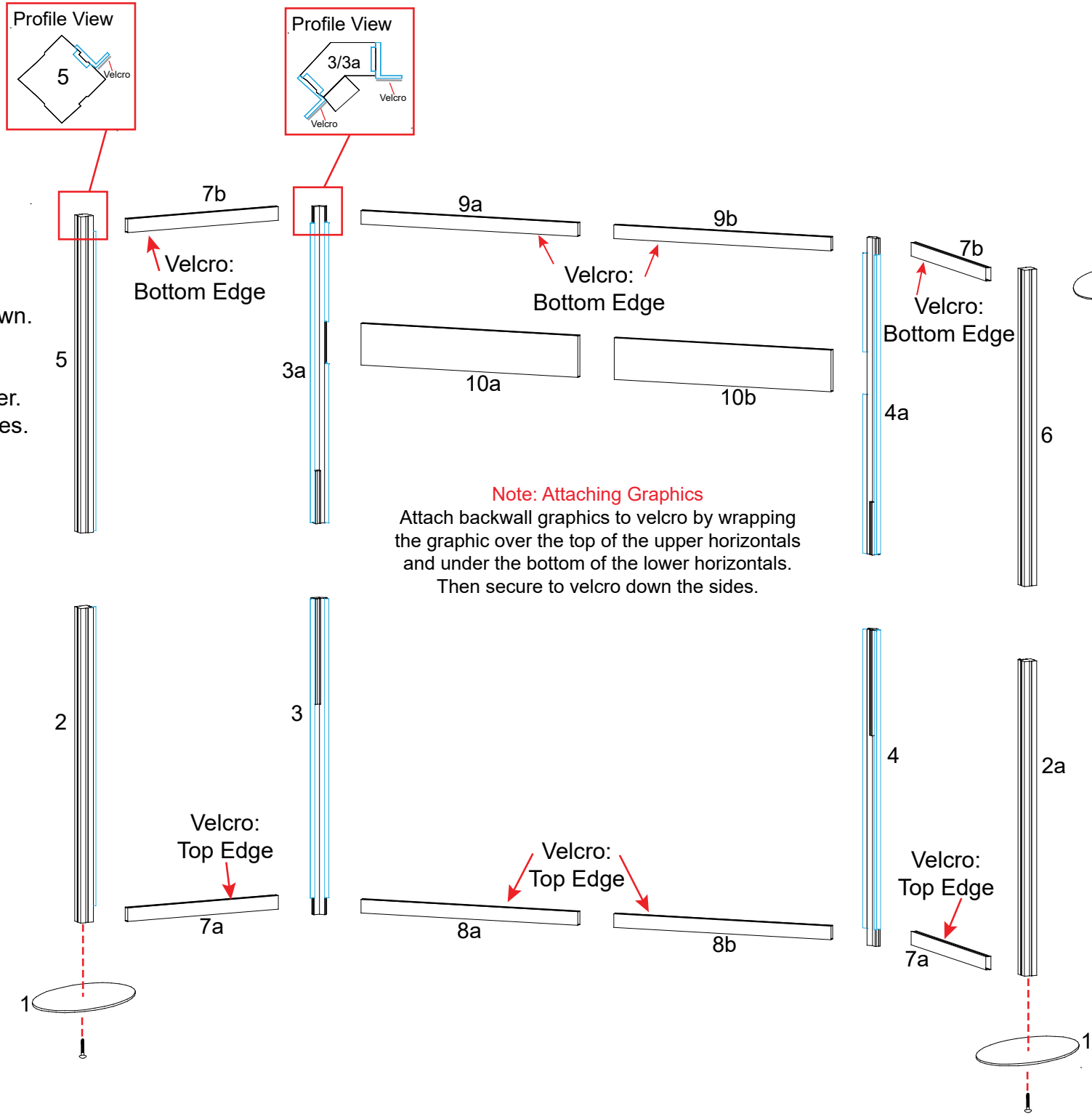
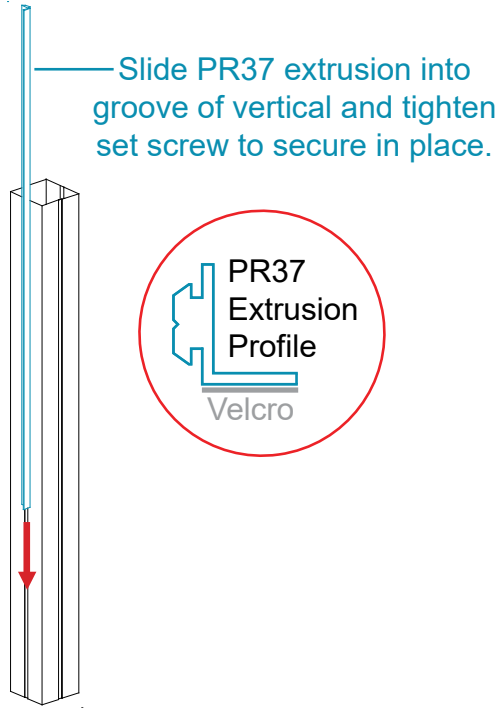
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Order #XXXXX Crate Packing

CRATE PACKING

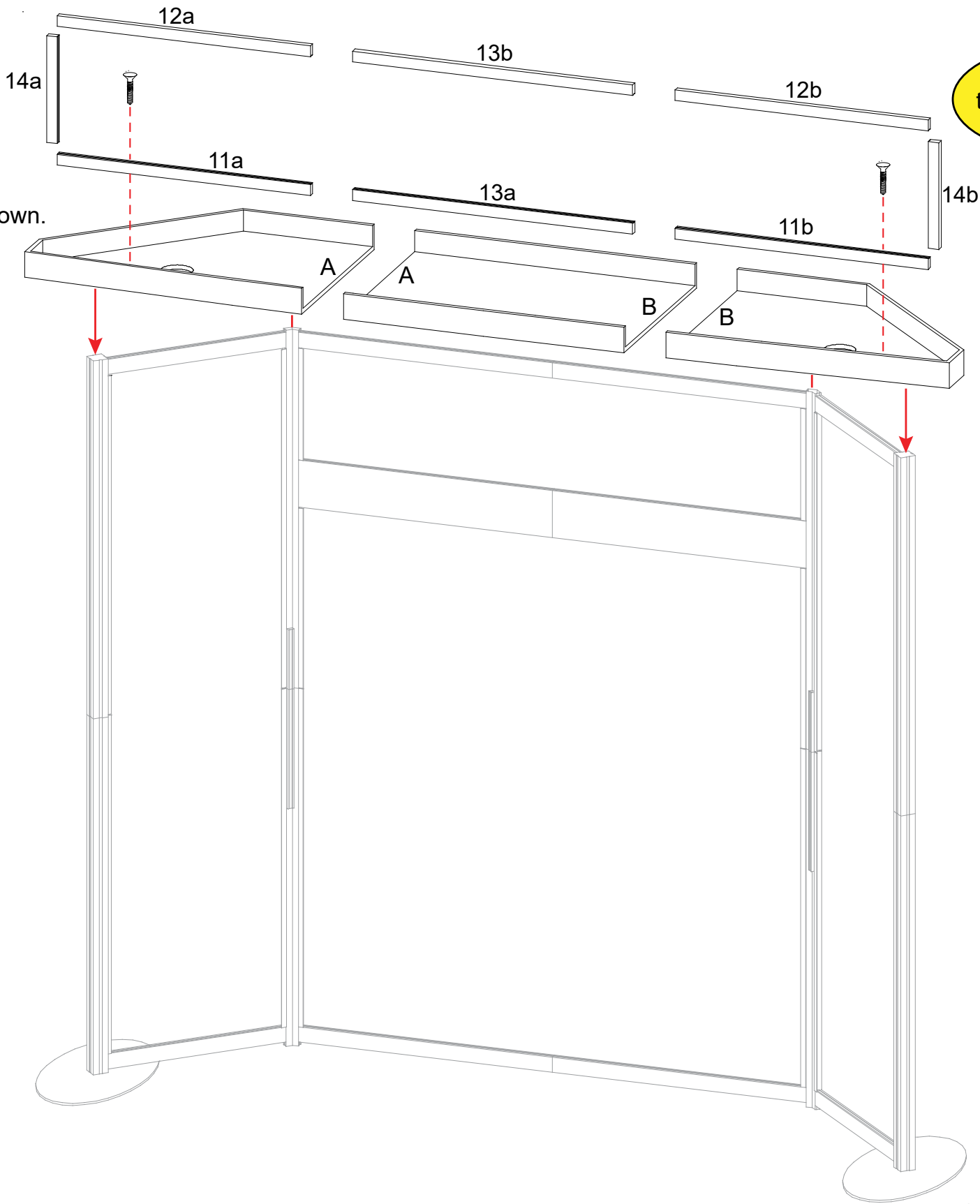
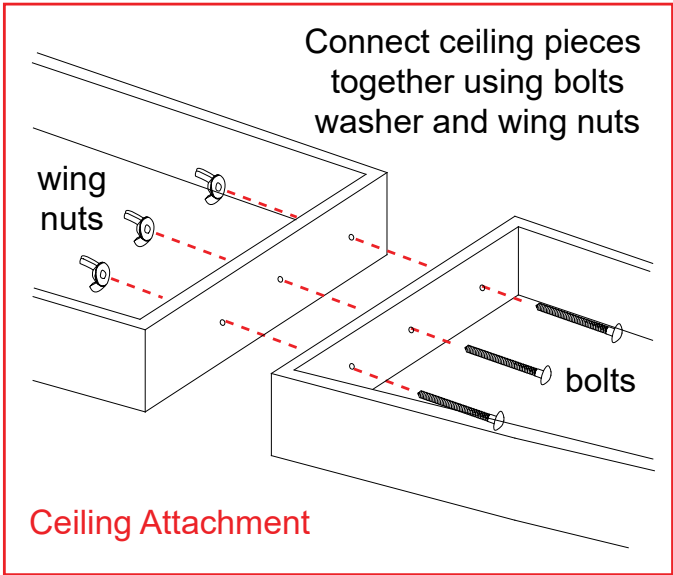
Item	Qty	Description
1	2	Oval Base Plate
2/2a	1/1	41.75" S44 Vertical Extrusion
3/3a	1/1	42" GS210 Vertical Extrusion
4/4a	1/1	42" GS210 Vertical Extrusion
5	1	42" S44 Vertical Extrusion
6	1	42" S44 Vertical Extrusion
7a/7b	2/2	22" Z45 Horizontal Extrusion
8a/8b	1/1	30" Z45 Horizontal Extrusion
9a/9b	1/1	30" Z45 Horizontal Extrusion
10a/10b	1/1	30" Z140 Horizontal Extrusion

- Steps:
- 1) Connect verticals [2 & 2a] to baseplates with bolts as shown.
 - 2) Connect upper verticals to lower verticals as shown.
 - 3) Connect horizontals [7a,7b] between vertical assemblies.
 - 4) Connect horizontals [8a,8b], [9a,9b] and [10a,10b] together.
 - 5) Connect horizontal assemblies between vertical assemblies.



Item	Qty	Description
11a/11b	1/1	29.939" Z31 Horizontal Extrusion
12a/12b	1/1	29.939" Z31 Horizontal Extrusion
13a/13b	1/1	33.122" Z31 Horizontal Extrusion
14a/14b	1/1	12.52" Z31 Vertical Extrusion

- Steps:
- 1) Connect header extrusions [11a,11b,12a,12b,13a,13b,14a,14b] together as shown.
 - 2) Connect ceiling panels together as shown in detail.
 - 3) Attach assembled header to assembled ceiling with bolts as shown.
 - 4) Bolt ceiling panels to top of backwall verticals with bolts.



Item	Qty	Description
15/15a	4/4	8" Z44 Horizontal Extrusion

- Steps:
- 1) Attach shelf supports [15,15a] to backwall where indicated.
 - 2) Place shelf on top of shelf supports.
 - 3) Attach Literature Racks to verticals as shown in detail.
 - 4) Attach monitor mount to horizontals as shown in detail.

